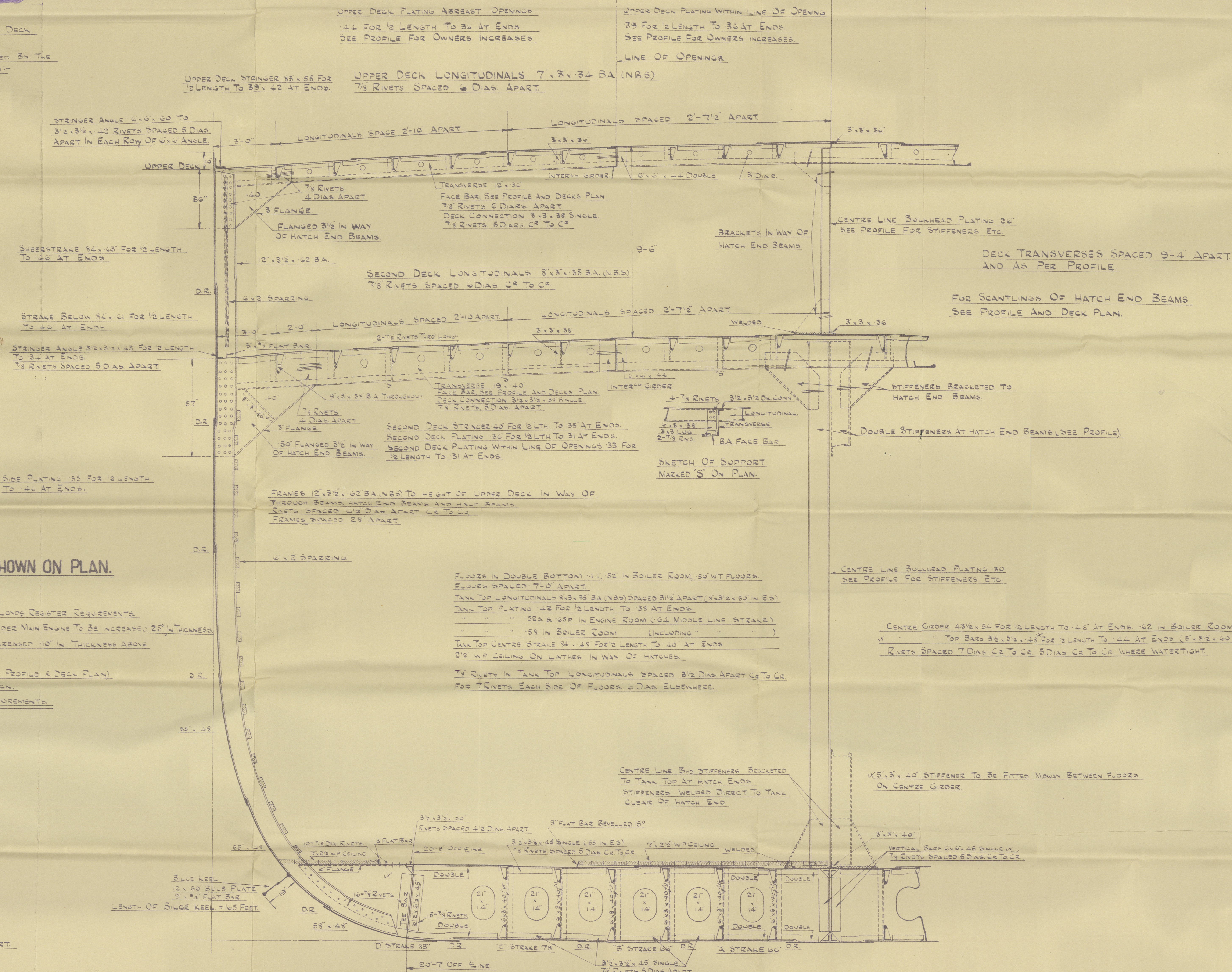
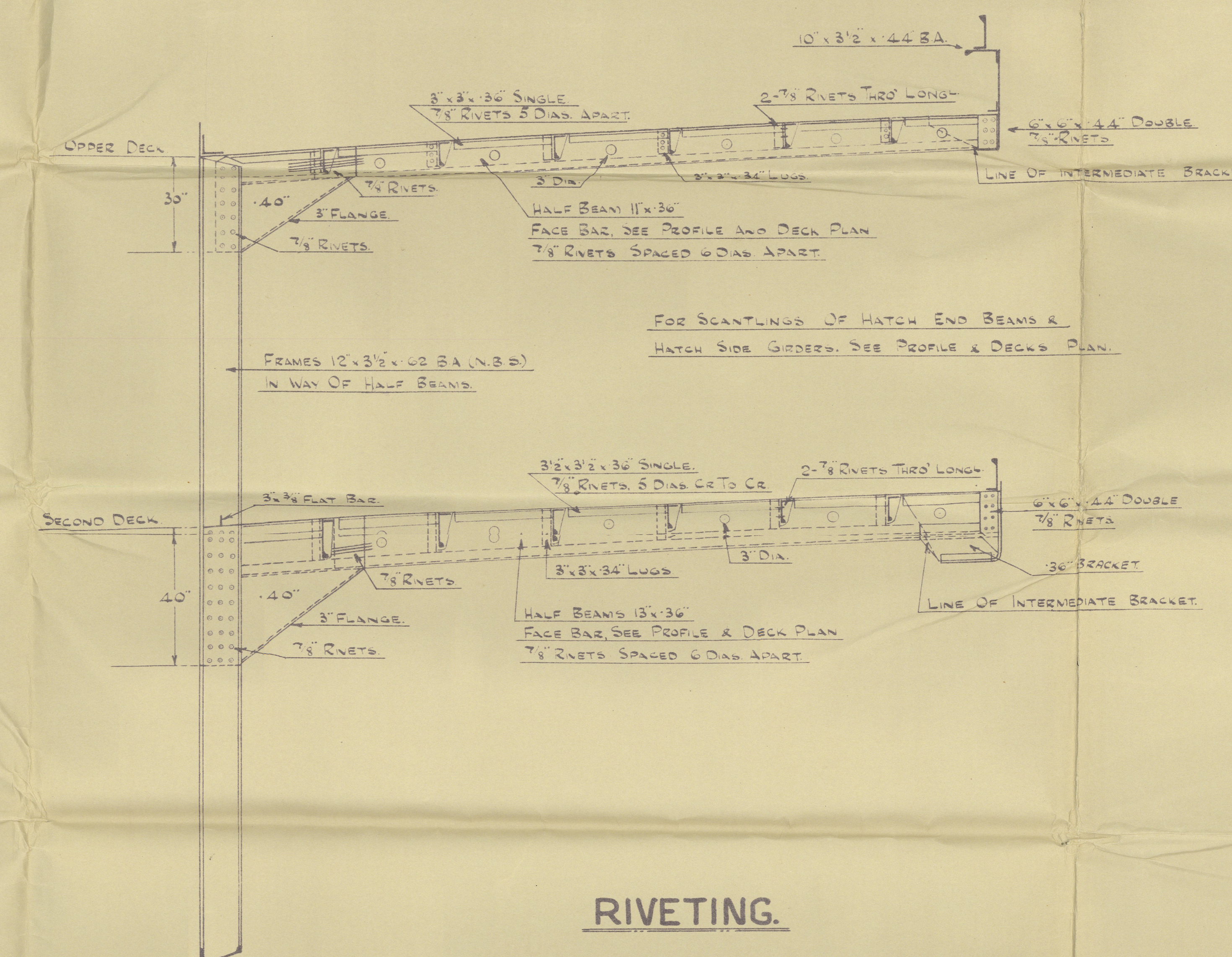


SCALE $\frac{1}{2}" = 1$ FOOT

SHERWOOD COMBINATION SYSTEM "ARCTFORM" (PATENT)



RIVETING.



BUTTS OF ASEL PLATE - QUADRUPE RIVETED OVERLAPS FOR 1/2 LENGTH TO TREBLE RIVETED AT ENDS.

BUTTS OF BOTTOM SHELL - TREBLE RIVETED OVERLAPS THROUGHOUT.

BUTTS OF STEAM BELL - SHEERSTRAKE - QUADRUPE RIVETED OVERLAPS FOR 1/2 LENGTH TO TREBLE RIVETED OVERLAPS AT ENDS.

BUTTS OF SHEERSTRAKE - QUADRUPE RIVETED OVERLAPS FOR 1/2 LENGTH TO TREBLE RIVETED OVERLAPS AT ENDS.

BUTTS OF UPPER DECK STRAINER - TREBLE RIVETED OVERLAPS FOR 1/2 LENGTH TO TREBLE RIVETED OVERLAPS AT ENDS WHERE THICKNESS EXCEEDS 1/2 DOUBLE RIVETED OVERLAPS WHERE THICKNESS DOES NOT EXCEED 1/2.

BUTTS OF UPPER DECK PLATING - DOUBLE RIVETED OVERLAPS FOR 1/2 LENGTH TO SINGLE RIVETED AT ENDS WHERE THICKNESS DOES NOT EXCEED 1/2. DOUBLE ABOVE 1/2.

BUTTS OF SECOND DECK STRAINER - DOUBLE RIVETED OVERLAPS THROUGHOUT.

BUTTS OF SECOND DECK PLATING - DOUBLE RIVETED OVERLAPS FOR 1/2 LENGTH TO SINGLE RIVETED OVERLAPS AT ENDS.

BUTTS OF CENTER GIRDLE - TREBLE RIVETED OVERLAPS THROUGHOUT.

BUTTS OF HATCH PLATE - TREBLE RIVETED OVERLAPS THROUGHOUT.

BUTTS OF TANK TOP CENTER STRAKE - TREBLE RIVETED OVERLAPS FOR 1/2 LENGTH TO DOUBLE RIVETED OVERLAPS AT ENDS.

BUTTS OF TANK TOP PLATING - DOUBLE RIVETED OVERLAPS FOR 1/2 LENGTH TO SINGLE RIVETED OVERLAPS AT ENDS.

6 - 7/8 RIVETS IN BUTTS OF UPPER DECK LONGITUDINALS.

10 - 7/8 " " " " SECOND " " " "

8 - 7/8 " " " " BOTTOM A TANK TOP LONGITUDINAL.

7 - 7/8 " " " " BRACKETED TO DECK LONGITUDINALS. (UPPER DECK)

8 - 7/8 " " " " TO BOTTOM & TANK TOP LONGITUDINALS

5 - 7/8 " " " " SECOND DECK LONGITUDINALS WHERE 9" BA.

8 - 7/8 " " " " " 8 BA.

W. Hamilton sc. h.

N. 440.

Midship Section

as Built

S. S. 'LULWORTH HILL'

Gr. 1st E. R. N.

W192-0024



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Lloyd's Register
Foundation