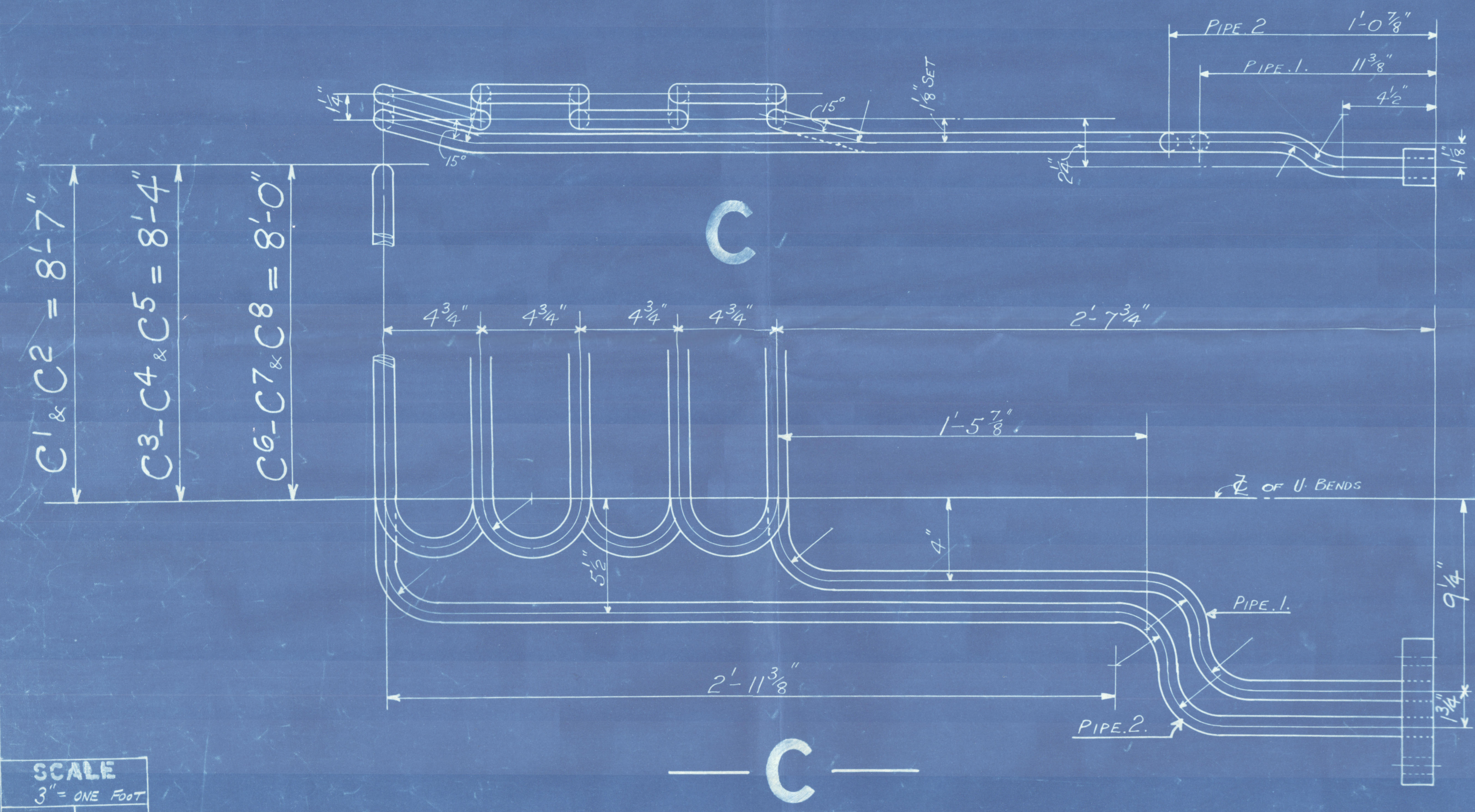
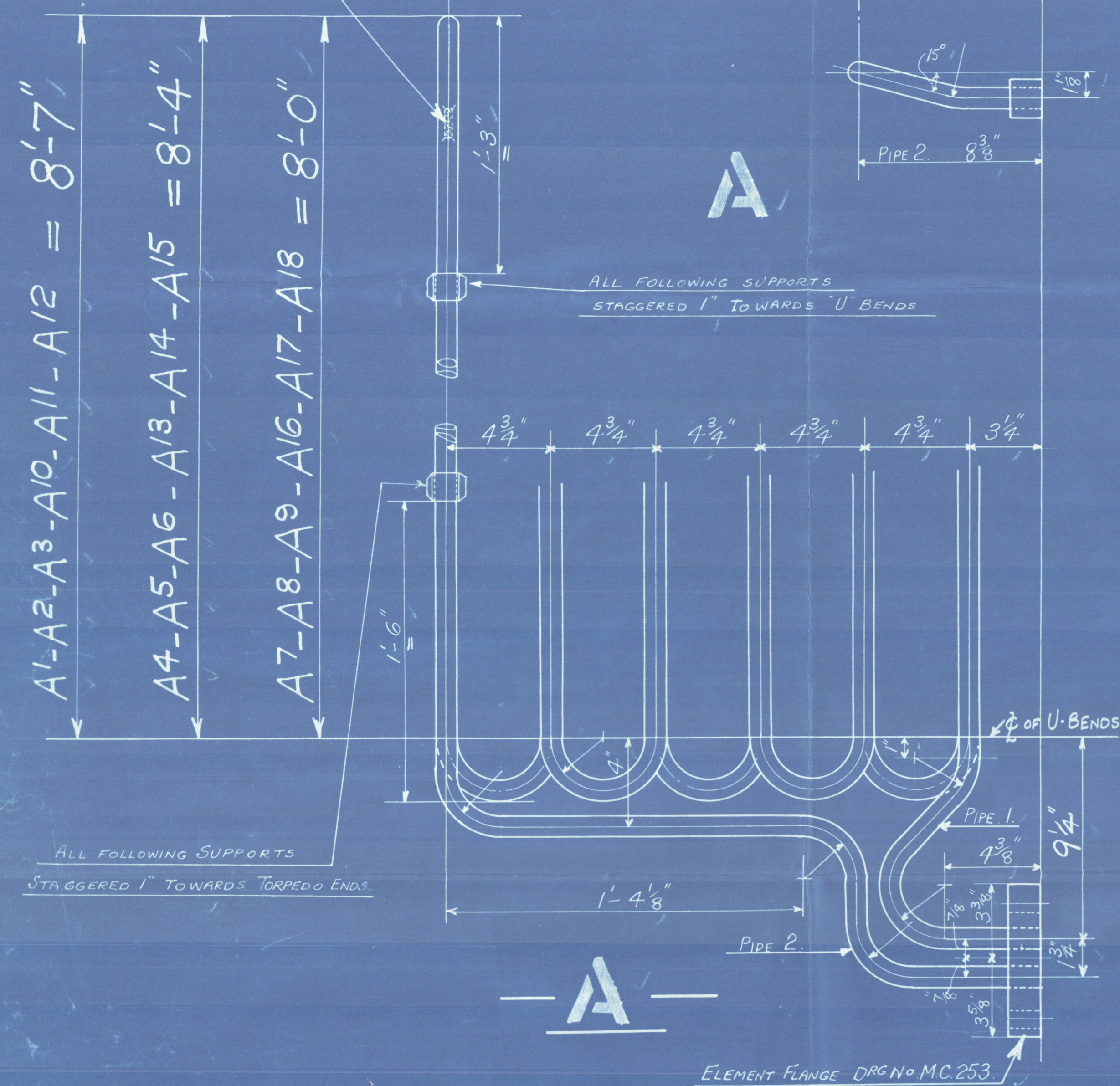


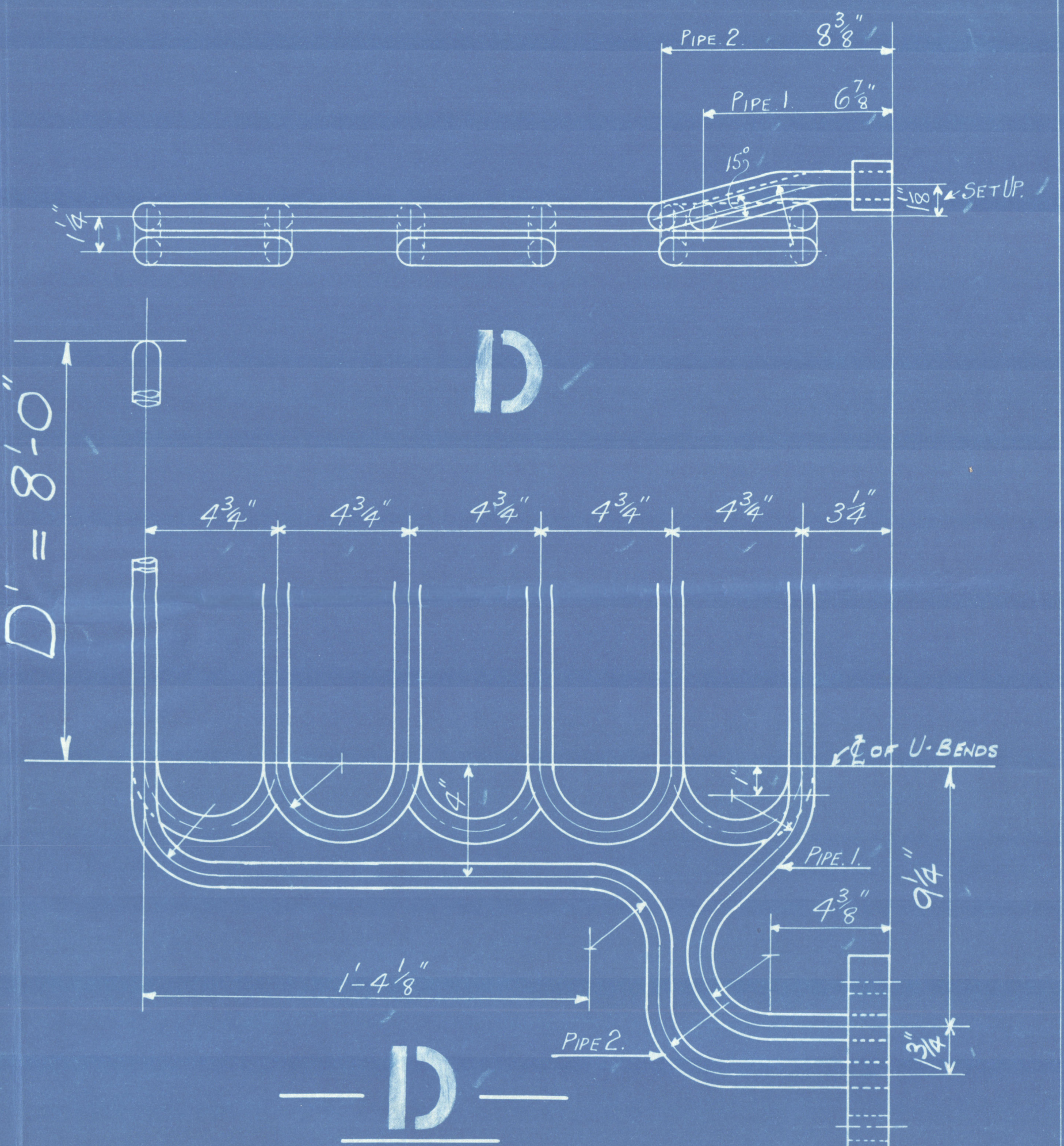
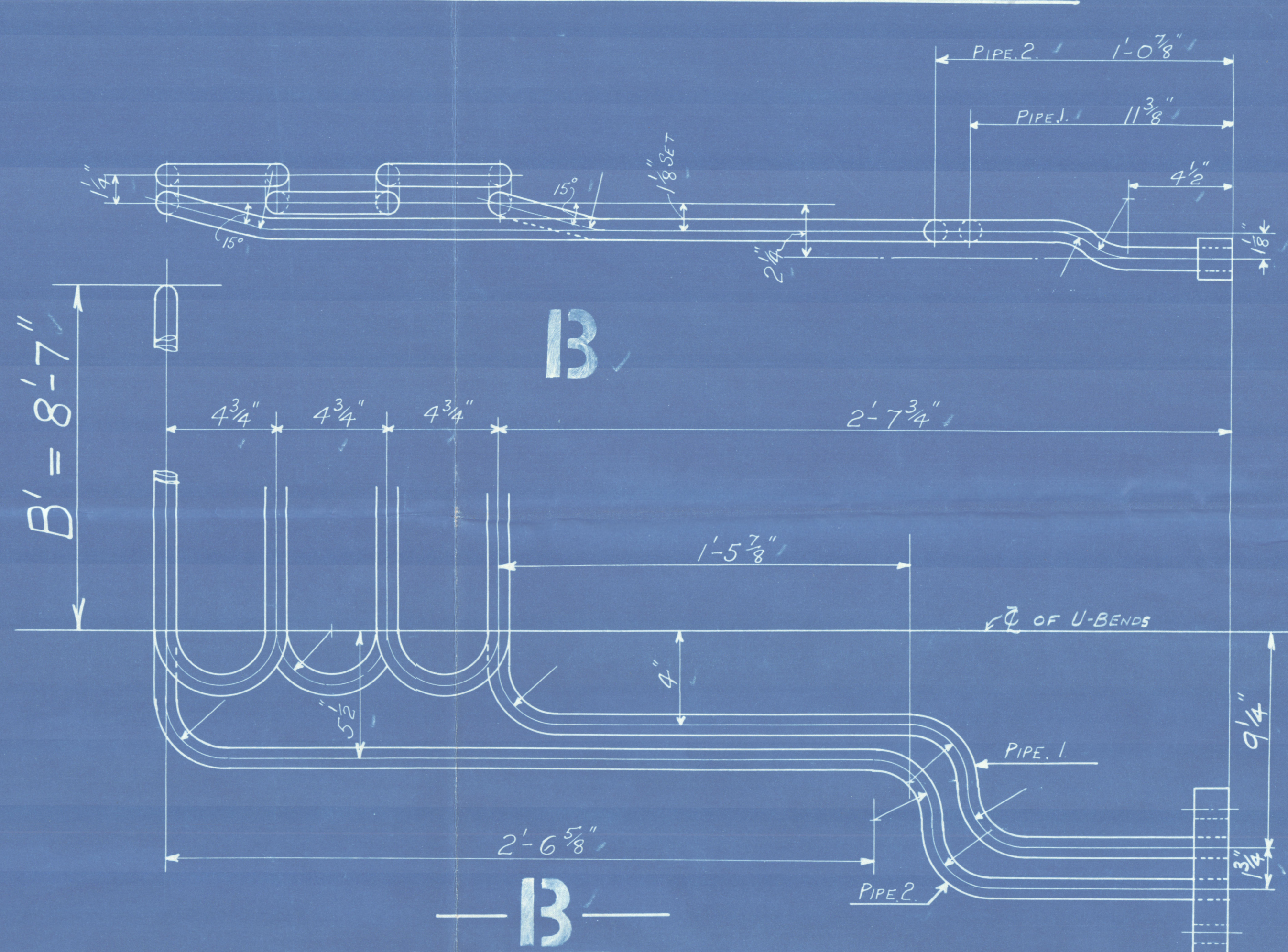
REVISION	REMARKS
①	FOR GIGAMETER INSTRUCTIONS ADDED REGARDING WELDING IN SPACERS AT ELEMENT ENDS - LETTER A - TO DRAWING
B	SUPPORT "FEET" DIMENSIONS ALTERED FOR G360/11M AND FUTURE

IMPORTANT

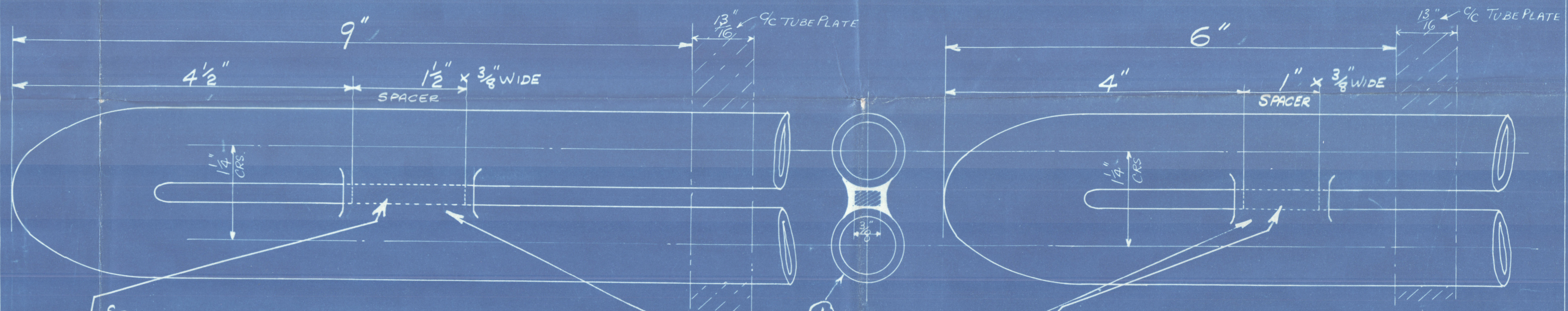
SEE DETAILS ON THIS DRAWING REGARDING "SPACERS" AT ENDS OF LIMBS. THUS



ELEMENTS MUST NOT BE PAINTED



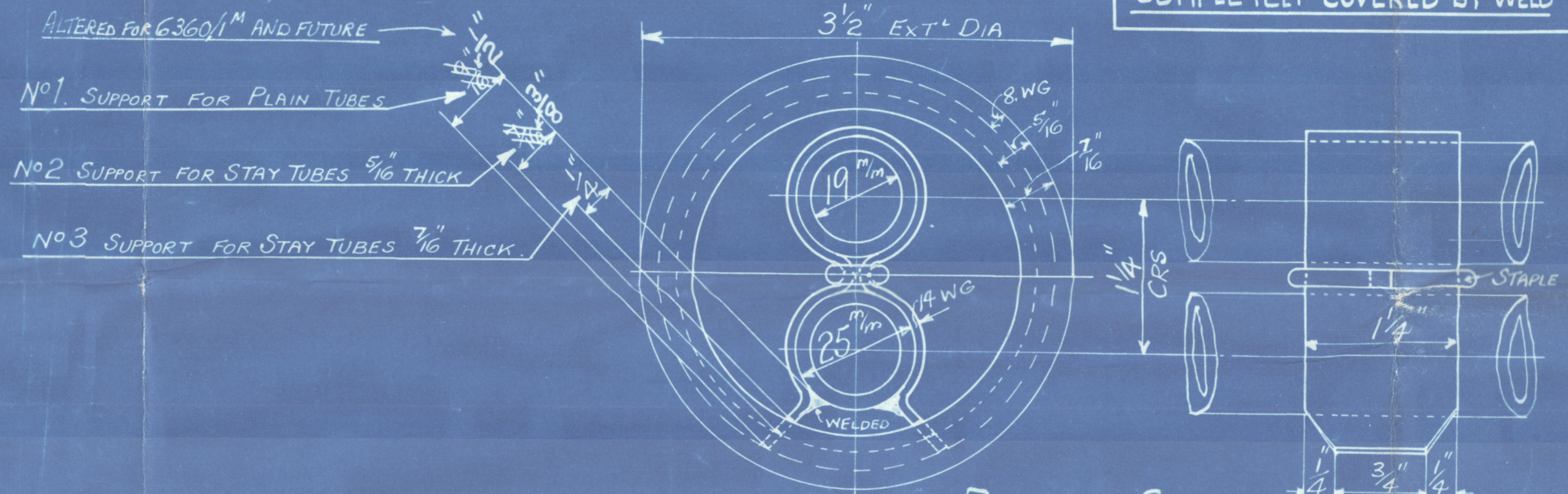
RADIUS OF BENDS & SETS ON INLETS & OUTLETS = 2 1/2"
RADIUS OF U-BENDS (FLAT) = 2 3/8"
" " " " (SLOPING) = 2 1/8" APPROX



SPACERS TO BE WELDED BETWEEN LIMBS OF THE ELEMENTS EXTENDING 9" INTO COMBUSTION CHAMBER AS FOLLOWS
ELEMENTS - A1-A2-A3 - B1-C1-C2 (R & L.H.)
AND - A10-A11-A12 (CENTRE)

IMPORTANT
ALL SPACERS TO BE COMPLETELY COVERED BY WELD

SPACERS TO BE WELDED BETWEEN LIMBS OF THE ELEMENTS EXTENDING 6" INTO COMBUSTION CHAMBER AS FOLLOWS
ELEMENTS - A4-A5-A6 - C3-C4-C5 (R & L.H.)
AND A13-A14-A15 (CENTRE)



U-BENDS	PIPE 1	PIPE 2	NO OFF PER SET	REMARKS	ELEMENTS
18'-0"	10'-1 1/2"	11'-8"	6	1-OFF EACH R & L.H.	A1-A2 & A3
17'-6"	9'-10 1/2"	11'-5"	6	1- " " R & L.H.	A4-A5 & A6
16'-10"	9'-6 1/2"	11'-1"	6	1- " " R & L.H.	A7-A8 & A9
18'-0"	10'-1 1/2"	11'-8"	3	A10 & A12 (RH) - A11 (L.H.)	A10-A11 & A12
17'-6"	9'-10 1/2"	11'-5"	3	A14 (RH) - A13 & A15 (L.H.)	A13-A14 & A15
16'-10"	9'-6 1/2"	11'-1"	3	A16 & A18 (RH) - A17 (L.H.)	A16-A17 & A18
18'-0"	12'-0"	13'-4"	2	1-OFF R.H. AND 1-OFF L.H.	B1
18'-0"	12'-0"	13'-8 1/2"	4	1-OFF EACH R & L.H.	C1 & C2
17'-6"	11'-9"	13'-5 1/2"	6	1- " " R & L.H.	C3-C4 & C5
16'-10"	11'-5"	13'-1 1/2"	6	1- " " R & L.H.	C6-C7 & C8
16'-10"	9'-6 1/2"	11'-1"	1	AS DRAWN L.H.	D1

19 1/25 SOLID DRAWN STEEL PIPES
TO PASS LLOYDS SURVEY
WORKING PRESSURE 180 LBS PER SQ. INCH
TEST 540

THE SUPERHEATER CO LTD
BUSH HOUSE LONDON W.C.2
TITLE ELEMENTS

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6361M 6360M 6163M			

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" " NOS 260 AND 261
" " NOS 271 AND 272

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