

SWAN, HUNTER, & WIGHAM RICHARDSON, LIMITED.

Ship, Engine, Boiler & Floating Dock Builders & Repairers,

WALLESEND-ON-TYNE.

London office, 21, Russell Square, W.C.1.



References Ours 6I.LC.  
Yours

29th June, 1937.  
Tuesday.

The Secretary,  
Lloyd's Register of Shipping,  
1 Fenchurch Street,  
LONDON E.C.3.

LLOYD'S REGISTER  
30 JUN 1937  
Ansd.  
LONDON

Dear Sir,

NO. 1555 SHIP.

With reference to the brackets connecting the bottom longitudinals to the bulkheads, we wish to hydraulically rivet all the connecting tee bars to the bottom plate of the bulkheads on the skids before erection in the ship.

We enclose herewith blue print, in triplicate, showing two proposals for this purpose, which also give balanced connections to the bulkheads, and we shall be glad if you will consider these and let us have your early approval.

Yours faithfully,

FOR  
SWAN, HUNTER WIGHAM RICHARDSON, LTD.

*I. B. Ockley*

NAVAL ARCHITECT.

ENCLOSURES.



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Lloyd's Register  
Foundation

W186-0361

Telephone: WALLESEND 63121.

Telegraphic address: SWANHUNTER, WALLESEND.

All offers are subject to our usual strike, accident and guarantee clauses and to the other conditions in our printed form of contract.

*bplans*

*16*

Referred to the Chief Ship Surveyor.

H.B.

30 JUN 1937

REQUESTING EARLY REPLY

Submitted the Builders be informed that  
 the avrgts. shown on plan marked A could not  
 be recommended for approval. as these do not provide  
 adequate attachment for the stiffeners. The arrangements  
 shown on Plan B could be recommended if approved  
 and to the Surveyor's satisfaction. ~~down & amended~~ J.R. 2.7.37.

S.H. & W.R. 1555

Proposals regarding hydraulic riveting in connecting with brackets connecting bottom longls. to blkds.

Ltr. 29/6 Ansd. 3/7

5 plans 1 retained

p.c. Nwc.



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