
Moorship "Kaaparen" of Gothenburg

Floors: 12 removed faired and refitted.
21 faired in place.

Bottom frames: 63 bottom frames renewed
29 " " removed faired and refitted
14 " " faired in place.

Margin plates: between frames n^o 96-109 port side renewed.

Intercostal brackets with top and bottom angles connecting angles etc renewed or dealt with as found necessary.

Side framing: 8 frames renewed
6 " cropped and partly renewed
71 " removed, annealed, faired and refitted
38 " faired in place

Tween deck frames: 133 renewed
112 removed, annealed, faired and refitted, and remainder faired in place.

Beam knees renewed or dealt with as found necessary.

Upper deck: 63 deck plates renewed
3 " " removed, annealed, faired and refitted
4 " " faired in place

All deck beams between frames n^o 11-125 renewed.

Deck beams between frames n^o 0-10 and 127-135 removed, annealed, faired and refitted. remainder faired in place.

Forecastle deck: 14 deck plates renewed
2 " " removed, annealed, faired and refitted.
3 " " faired in place.

2nd Deck: 55 deck plates renewed
9 " " removed, annealed, faired and refitted.
5 " " faired in place.

101 deck beams renewed
77 " " removed annealed faired and refitted
Remainder deck beams faired in place.

Transverse bulkheads:

Bulkhead on frame 34, One plate renewed, remainder removed faired and refitted. Stiffeners removed faired and refitted

Bulkhead on frame 57-59, Centre plate renewed remainder removed faired and refitted. Stiffeners removed faired and refitted or faired in place

Bulkhead on frame 78 and 84 renewed

Bulkhead on frame 119, 2 plates renewed, 1 faired in place and stiffeners faired in place.

Continued.

Continuation of Report No. 9337 dated 24th May, 1933. on the
 on the Motorship "Kaaparen" of Løkkenburg.

Centre line bulkhead:

Bulkhead between frames 28-40; upper part renewed, lower part removed, faired and refitted.

Stiffeners removed, faired and refitted.

Bulkhead between frames 51-57; upper part renewed lower part removed, faired and refitted.

Stiffeners renewed.

Bulkhead between frame 119-125; upper part renewed lower part removed, faired and refitted.

Stiffeners removed, faired and refitted.

Hatchways: Upper deck No. 1 hatchway coaming removed, annealed, faired and refitted, No. 2, 3, 4 and 5 hatchway coamings renewed.

2nd deck hatchway coamings renewed.

Hatchways part renewed and part removed faired and refitted.

All wood covers, tarpaulins and battens renewed.

Tunnel: 13 tunnel plates removed faired and refitted.

1 " " faired in place.

66 " stiffeners removed faired and refitted.

Ceiling: All close and spar ceiling renewed.

Rigging: Renewed.

Ventilator: Ventilator coamings renewed or dealt with as found necessary.

Oil and sounding pipes renewed. All deckhouses and engine room casings renewed and several repairs of minor importance carried out.

Strengthening and Alterations.

The vessel has been strengthened in the after peak and fore peak tanks. Reverse frames have been fitted in the engine room and in way of the panting frames. The panting stringers have been extended further aft. The W.I. Bulkheads have been additionally strengthened by means of horizontal bulk angles. A new 3rd deck has been fitted between frames No. 78-119 and in way of same, the holds and tween decks below the 2nd deck have been insulated. A shed hatch cover (Captain von Tell's patent) has been fitted to No. 1 hatch on forecastle deck. All the above strengthenings and alterations have been carried out in accordance with approved plans.