



Lloyd's Register of Shipping,

3, Wilhadistrasse,

Bremen, 3rd November, 1936.

1 plan in duplicate
under separate cover.

Reference

M.

Dear Sir,

RECEIVED
-5 NOV 1936
ASSD.
LONDON

I beg to forward herewith under separate cover for consideration and approval plan of Midship Section proposed by Messrs. Bremer Vulkan, Vegesack, for their Yard Nos. 748-750.

In connection with this plan Messrs. Bremer Vulkan have written us, translated, as follows:-

The construction of these vessels, as will be seen from the plan of midship section, is similar to that of our yard Nos. 727, 734 and 739. In some details there are alterations, of which the more important are the following:-

- 1.) The longitudinal bulkheads will also be welded.
- 2.) The beam knees have nearly been made to the standard requirements, as we think that these scantlings are sufficient.
- 3.) For the bottom longitudinal girders in way of the middle tank we have provided stiffeners on each frame, but only on one side of each girder and alternately of full and half height.
- 4.) For the stringers in the side tanks we have provided knees on each third frame, similar to the arrangement made for the other vessels. We think, however, that these knees are not required for these stringers, as the latter are continuous from the outside plating to

Vulkan yard Nos.
748-750.

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the longitudinal bulkhead, and propose to dispense with the knees. Kindly inform us of your decision regarding this.

For part of the joints we have proposed either riveted or welded connections and should like to have it left to our decision which to choose later.

The preparatory work on these vessels has for several reasons required more time than we expected, and as the material must now urgently be ordered, we should feel obliged if this plan could be dealt with at an early convenience.

I am, Dear Sir,

Yours faithfully,

A. Cantu

The Secretary,
LONDON.

Delivered 15/7



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Lloyd's Register

W180-042(2/2)

Calcutta 10-08/36

Referred to the Chief Ship Surveyor,

YB

- 5 NOV 1936

REQUESTING EARLY REPLY.

[Handwritten signature]

Major

LONDON.
The Secretary,

Mr. [unclear]

Yours faithfully

I am, Dear Sir,

The present work on these vessels has not
been as successful as we anticipated, and
it is now more than three months since we
last met to discuss the progress of the
work. I am sorry to hear that you are
unable to attend the meeting, but I hope
that you will be able to do so at an
early convenience.

For part of the time we have discussed either
the progress of the work, or the progress of
the work, and I am sorry to hear that you
are unable to attend the meeting, but I hope
that you will be able to do so at an
early convenience.

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