



# Lloyd's Register of Shipping,

3, Wilhadistrasse,

Bremen, 30th November, 1936.

LLOYD'S REGISTER  
RECEIVED  
2-DEC-1936  
ANGL. MAR. 11/2  
LONDON

Dear Sir,

Reference

M.

Having reference to your letter of the 14th instant and the plan of Midship Section regarding Messrs. Bremer Vulkan's Yard Nos. 748-750, I beg to inform you that the Builders, as stated in a letter, now intend to rivet the vertical overlapped butts and also the horizontal overlapped seams and butts of the bottom strake of the longitudinal bulkheads of the above vessels. The alternately arranged vertical butt weldings of the longitudinal bulkhead as shown and approved on the plan of Midship Section remain unaltered.

The Builders propose for the vertical overlapped butts 19 mm  $\emptyset$  rivets, spaced 3 1/2 d apart, double riveted; and for the bottom landing 19 mm.  $\emptyset$  rivets, spaced 3 1/2 d apart, double riveted, and for the butts of the bottom strake 22 mm.  $\emptyset$  rivets, spaced 4 d, triple riveted.

At the same time the Builders intend to use T-bars 160 mm. instead of double angles for the connection of the longitudinal bulkheads with the bottom and deck, as already approved for the transverse bulkheads.

The Builders would feel obliged for having these proposals approved.

The Secretary,  
LONDON.

I am, Dear Sir,  
Yours faithfully,

*A. Carstensen*



© 2019

Lloyd's Register  
Foundation

W180-0127

