

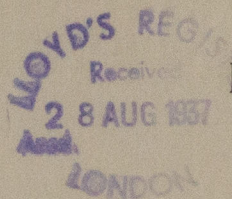


Lloyd's Register of Shipping,

3, Wilhadistrasse,

Bremen, 27th August, 1937.

Enclosures.



Reference M.

Dear Sir,

With reference to your letter of the 17th instant regarding strengthening of the bottom forward of Messrs. Bremer Vulkan's yard nos. 748-50 we beg to forward herewith for consideration and approval a covering sheet of the bottom forward in duplicate, received to-day with a letter from the Builders reading in translation as follows:

" We received your above letter and after we have reconsidered the whole matter we have to state the following: On the plan of midship section, which was on the 12th Nov. 1936 approved, we noted that a special plan strengthening of bottom forward should be submitted. On the 19th December 1936 we forwarded to you a plan Profile and decks etc. which shows the strengthenings in way of tank No. I viz. additional girders and increased bottom plating, 1 m/m on account of wider frame spacing. This plan we got the 4th January 1937 duly approved back again without any remark regarding further strengthening in way of tank No. I and in our opinion this settles the matter. - As desired we send herewith a covering sheet showing particulars of the strengthenings proposed to be fitted in way of tank No. I. We regret to be not more able to arrange back bars for all transverse bottom frames in way

W 180-00 87(112)

M.

(2)

Bremen letter of the 27th August, 1937.

"-of vargo oil tank No. I, as this angle bars are not available in an adequate time and as the bottom plating being prepared now in our shops. With regard thereto and for reaching a better connection between bottom plating and bottom girders we propose to make this weld-connection continuous 10 m/m thick, instead of 10 80/160 m/m chain welding, as approved."

We would feel much obliged for having your decision in this case.

We are, Dear Sir, faithfully,

Yours faithfully,

A. Cantu

The Secretary,
London.



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Lloyd's Register
Foundation

W180-008762121

NY 80-0081675

Referred to the Chief Ship Surveyor.

W.B.

28 AUG 1937

London.

The Secretary,

W. B. Davidson

Yours respectfully,

We are, Dear Sir,

in this case.

We should feel much obliged for having your decision
to 30,000 m chain welding, as approved.
make this weld-connection continuous 10 m thick, instead of
nection between bottom plating and bottom girders we propose to
in our shops. With regard thereto and for reaching a better con-
in an adequate time and as the bottom plating being prescribed now
"I amge all tank No. 1, as this angle bars are not available
eldest for use and the angle bars are not available

Refer to the letter of the 24th August 1937.

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