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C7317

From STEWARTS and LLOYDS LIMITED, COATBRIDGE.

To

I.42/729.

Messrs Workman Clark & Co. (1928) Ltd.,  
Belfast Shipyards,  
BELFAST.

Order No. 369 of 7/9/33.  
Contract 532.

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DERRICKS built up of Steel Tubes in sections of dimensions as detailed, crossed and shrunk together at joints when hot, with the exception of the 28'6" derricks which would be supplied in one piece.

Extreme ends reduced as shown.

Derricks open at both ends and without fittings of any kind.

2 Derricks 48ft. 6" long. Items 1 & 2.

each comprising:-

1 - 10 $\frac{1}{2}$ " o.d. x 15ft. 3" x 5/16" tk. (Tel. 18")

1 - 11 $\frac{1}{2}$ " o.d. x 22ft. 6" x 5/16" tk.

1 - 10 $\frac{1}{2}$ " o.d. x 13ft. 9" x 5/16" tk. (Tel. 18")

For 5 ton load.

Tested to 290 lbs. per square inch.

2 Derricks x 54ft. 9" long. Items 3 & 4.

each comprising:-

1 - 11 $\frac{1}{2}$ " o.d. x 20ft. 0" x 5/16" tk. (Tel. 21")

1 - 12 $\frac{1}{2}$ " o.d. x 22ft. 6" x 5/16" tk.

1 - 11 $\frac{1}{2}$ " o.d. x 15ft. 9" x 5/16" tk. (Tel. 21")

For 5 ton load.

Tested to 290 lbs. per square inch.



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To

- 2 -

2 Derricks x 28ft. 6" long. Items 5 & 6.

each comprising:-

1 - 7½" o.d. x 28ft. 6" x 1/4" tk.

for 3 ton load.

Not tested - per note on estimate.

2 Derricks x 48ft. 3" long. Items 7 & 8.

each comprising:-

1 - 10½" o.d. x 15ft. 1½" x 5/16" tk. (Tel. 18")

1 - 11½" o.d. x 22ft. 6" x 5/16" tk.

1 - 10½" o.d. x 13ft. 7½" x 5/16" tk. (Tel. 18")

for 5 ton load.

Tested to 293 lbs. per square inch.

2 Derricks x 47ft. 6" long. Items 9 & 10.

each comprising:-

1 - 10½" o.d. x 14ft. 9" x 5/16" tk. (Tel. 18")

1 - 11½" o.d. x 22ft. 6" x 5/16" tk.

1 - 10½" o.d. x 13ft. 3" x 5/16" tk. (Tel. 18")

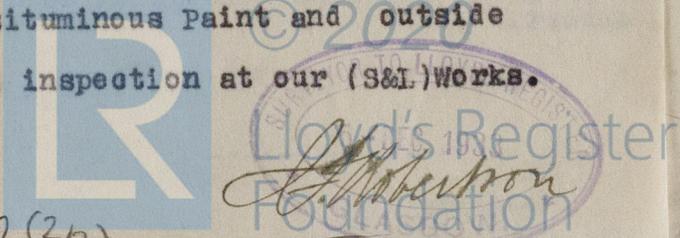
for 5 ton load.

Tested to 305 lbs. per square inch.

To our Amended Drawing No. D.928.

Derricks coated inside with Black Bituminous Paint and outside with Red Oxide.

To Lloyds's tests, requirements and inspection at our (S&I) works.



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