

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

(Report on Vessel No. *11296* Port *Bel*)

No. *4726*. SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by *The Dennytown Forge Co.* of *Dumbarton* for the Vessel No. *532*, being built by *Messrs. Workman Clark 1928 Ltd* of *Belfast* have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*.

Dispatched to Messrs Jno. Hattie & Co Ltd. Greenock

on Forgings or Castings.

Lloyd's

No. *4726*
C.S.P.

Chas. J. Porter

Glasgow 1/11/1933.

Tiller

	STERN FRAME	RUDDER FRAME	STEM
Material* ...	<i>S.M. Ingot Steel</i>		
How made ...	<i>Forged</i>		
Heat treated ...	<i>Yes.</i>		
Dimensions ...	<i>As per Apep Plan</i>	<i>NOV. 3 1933</i>	
Process on Inspection ...	<i>Forging & Machining</i>		
When Inspected ...	<i>18/10/33 to 31/10/33.</i>		
Tests on Standard Test Pieces.	<i>Test. No. 395.</i>		
Tensile Test—	<i>31.4</i>		
Stress per square inch ...	<i>33%</i>		
Elongation per cent. ...	<i>180°</i>		
Bending Test—			
Angle before fracture ...			
Flattening Test—			
Height from ground ...			
Welding Test—			
Made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

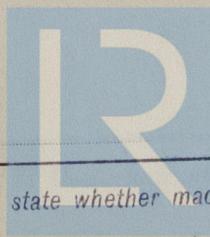
Plan enclosed

Fee (if any chargeable) £ *NIL (Vessel Classed)*

To be paid at _____

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

125. T.



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Bel.
Lloyd's Register
Foundation

W179-0148

Range of tensile strength *29/33 ton* Wor

Allen

80

Handwritten notes, possibly "80"

Handwritten notes, possibly "will report"

Handwritten notes, possibly "order 1000"



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Lloyd's Register
Foundation

Rpt. 6

Dombyg Boul
Horse

The words **FORGINGS** or **CASTINGS**, **IRON** or **STEEL**, should be struck out as may be required.

No.

Order

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of
by
ha
be

Mark on P
32
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F.5

Material*
How made
If anneal
Dimension
Progress
Date wh
Tests C
Tensile
Tons
Cold Be
Extens
Angl
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If m
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5m.3

Seamless