

For the information of Surveyors and the Committee only.

Received at \_\_\_\_\_ Office \_\_\_\_\_ 19\_\_

# Lloyd's Register of Shipping.

(Report on Machinery No. 54172 Port GLASGOW)  
*Harpassa*

## No. 4571. ENGINE ~~FORGINGS OR~~ CASTINGS.

I have to report that the ~~Forgings or~~ Castings, as herein described, manufactured by Messrs The Atlas Steel & Engineering Co<sup>l</sup> of Armadale, West Lothian for the Engines No. 961 being constructed by Messrs David Brown Co<sup>l</sup> of Glasgow for the Ship No. \_\_\_\_\_, being built by \_\_\_\_\_ of \_\_\_\_\_

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to Messrs David Brown Co<sup>l</sup>

Forgings or Castings.

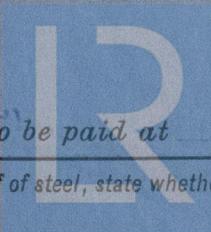
Lloyd's  
 No. 4571  
 6 L. V. DATES

*William Lewis*

	CRANK SHAFT.		THRUST SHAFT.		INTERMEDIATE SHAFT.		TUBE SHAFT.	
	1 Branch 2 Pcs.	1 Branch	3 Branches	1 Stop Valve Chd.	1 Valve Box.	1 Valve Box.	1 Valve Box. 14 piece 1 X piece 17 piece	2 Branches
	FLYWHEEL SHAFT.						SCREW SHAFT. 2 Branches.	
Material			Siemens-Martin Acid, Open		Hearth Steel			
Condition			Cast					
Heat Treatment			Annealed.					
Dimensions, Forgings								
Castings	1.2.13	2.1.0	2.14.	4.3.4	4.1.9	2.3.10.	7.0.5	4.1.5
Standard Pieces.	Std No 610	Std No 616	Std No 617.	Std No 619	Std No 619A	Std No 652	Std No 656	Std No 660
Test - Weight per square inch	29.6	32.8	31.6	28.8	29.6	28.4	31.2	31.6
Strength per cent	32.0%	28.0%	32.0%	35.0%	36.0%	36.0%	32.0%	33.0%
Temperature before fracture	160°NF	160°NF	160°NF	160°NF	160°NF	160°NF	160°NF	160°NF
Date Inspected	16/8/33	23/8/33.	23/8/33.	23/8/33.	23/8/33.	30/8/33.	30/8/33.	6/9/33.

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:-

The Castings were tested and found satisfactory for the purpose.



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If any chargeable) *L.C.D.* Vessel Class To be paid at Lloyd's Register Foundation  
 of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

W/75-0105