

Lloyd's Register of Shipping.

(Report on Vessel No. 19693 Port *Glen*)

No. 4688 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by *Messrs. Beardmore & Co. Ltd.* of *Glasgow* for the Vessel No. 864, being built by *Messrs. Lithgow's Ltd.* of *Port-Glasgow* have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*.

Dispatched to Messrs. Lithgow's Ltd. Port-Glasgow.

on Forgings or Castings.

Lloyd's

No. 4688

C.S.P.

Chas. S. Porter.

Glasgow. 4/10/1933.

Top Arm. & Lungs.

STOCK

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	<i>Siemens Martin</i>	<i>Ingat Steel</i>	
Made	<i>Forged.</i>		
Sealed	<i>Yes.</i>		
Dimensions	<i>As per app. Plan</i>	<i>10½ Dia</i>	
Process on Inspection	<i>Forging, Testing, & Machining</i>		
When Inspected	<i>25/4/33</i>	<i>6/10/33.</i>	
CASTINGS.	<i>Test. No.</i>	<i>Test. No.</i>	
on Standard Test Pieces.	<i>Swags. 7574.B.</i>	<i>Arm. 7574.A</i>	<i>7574</i>
Weight Test—			
per square inch	<i>30.0</i>	<i>30.6</i>	<i>30.8</i>
Elongation per cent. 3.	<i>30</i>	<i>27</i>	<i>27</i>
Bending Test—			
able before fracture	<i>180°</i>	<i>180</i>	<i>180</i>
Test—			
Height from ground			
Working Test—			
Made according to Rules (and found satisfactory ...)			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ *NIL* (Vessel Classed)

To be paid at

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

S. T.

W175-00 99 *Isoken*

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Lloyd's Register
Foundation

N^o 864.

Report on Rudder
Stock

S.S. *Harpara*

Lyk. Report N^o 19693.



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