



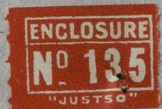
SWAN, HUNTER & WIGHAM RICHARDSON, LIMITED.

Shipbuilders & Engineers,

WALLSEND AND WALKER

London Office: 21, Russell Square, W.C.1.

ALL OFFERS ARE SUBJECT TO OUR USUAL STRIKE, ACCIDENT
AND GUARANTEE CLAUSES, AND TO THE OTHER CONDITIONS
IN OUR PRINTED FORM OF CONTRACT.



NEPTUNE WORKS,

WALKER,

NEWCASTLE-ON-TYNE.6.

26th October 1938.
Wednesday.

Our Ref. 7R/M.

Your Ref.

Messrs. The Surveyors to Lloyds Register,
Collingwood Buildings,
Collingwood Street,
Newcastle-on-Tyne, 1.

Dear Sirs,

YARD N°1567

ENG. No.1606.

We enclose herewith a blue print in triplicate of the crankshaft, drawing No.6468, together with data sheets sketch No.0.1115 in duplicate, giving particulars of the Doxford opposed piston oil engine for the above contract.

We shall be glad if you will let us have the minimum diameter of crankpins and journals which will be approved by the Society, together with an approved blue print for our records.

We would point out that the maximum pressure in the cylinders is 680 lbs. per sq. inch and not 568 lbs. per sq. inch as given on the data sheet sent to you on the 21st inst., in connection with the intermediate shafting. We shall be glad if you will amend the data sheet accordingly.

The crankshaft is being built by Messrs. Fairfield to Lloyds survey for Messrs. Doxford's No.208, and will be used

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AWD

1 Blue Print (in trip)

Messrs. The Surveyors to Lloyds Register.

26 - 10 - 1938.

by us for the above contract. The crankshaft is without dowel pins and is similar in all respects to that approved by you for our contract No.1592.

Yours faithfully,

For SWAN, HUNTER & WIGHAM RICHARDSON, Limited.



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Lloyd's Register
Foundation

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