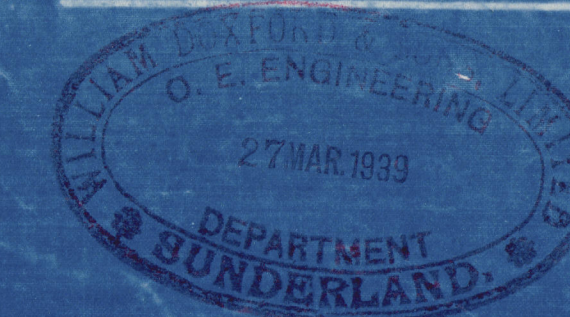


DETAILS OF SHAFTING

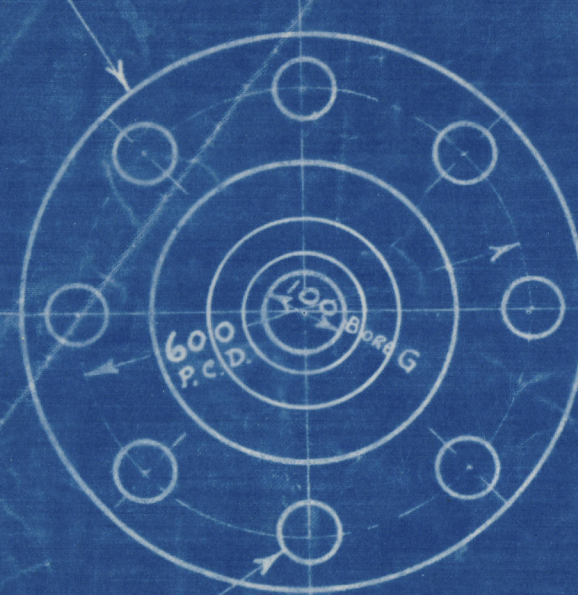
DRG. No. 7292 O E

SCALE: 1/10" = 1/4" = 1/2"

NOTES & ALTERATIONS



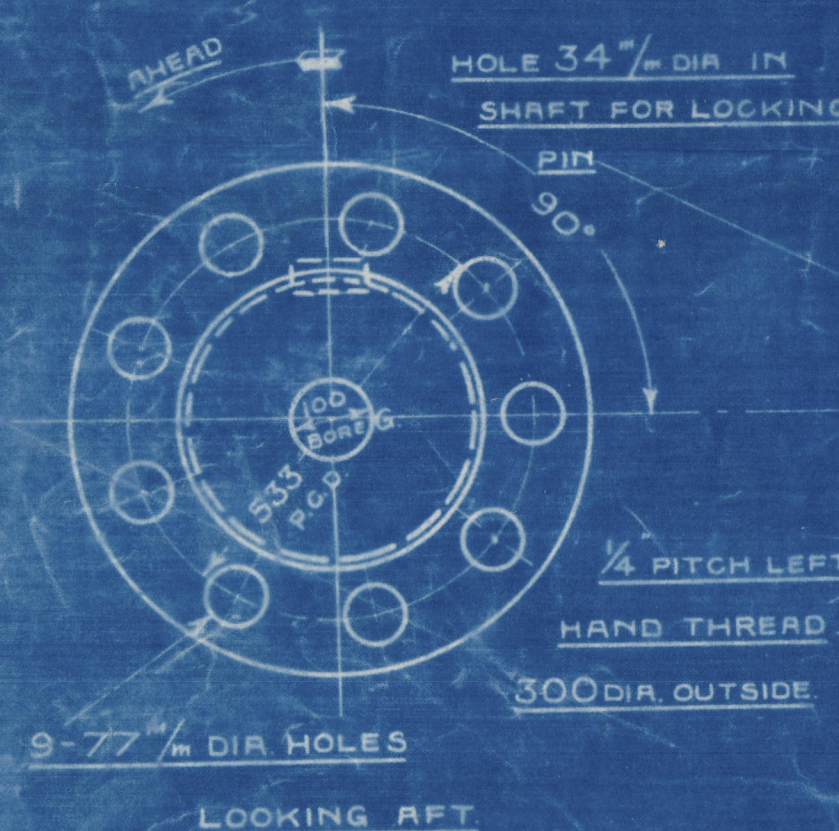
FOR THIS COUPLING
SEE DETAIL BELOW



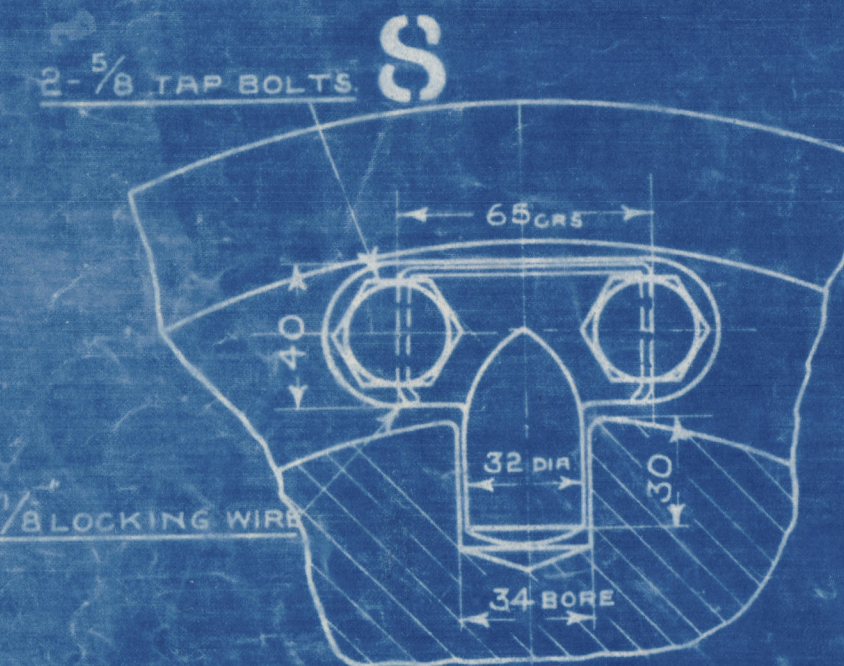
8-77 1/2 DIA HOLES



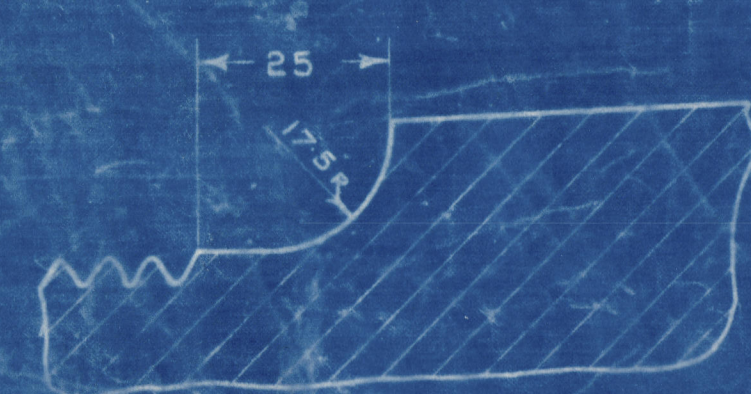
9-77 1/2 DIA HOLES



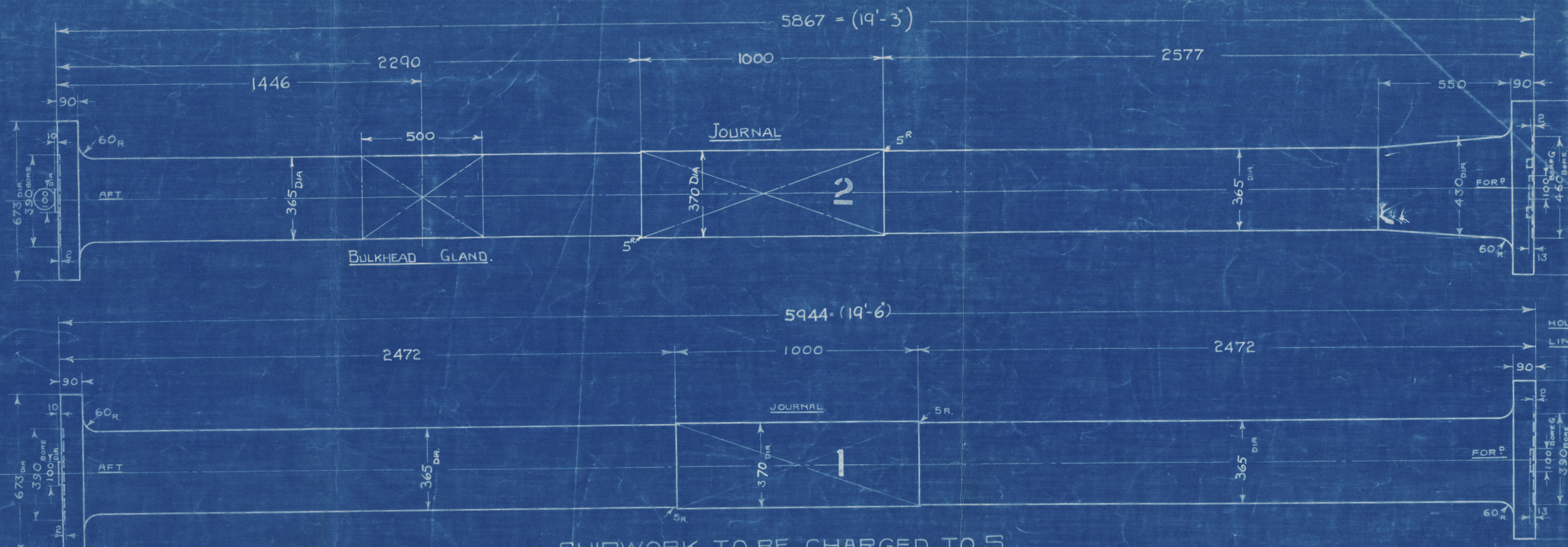
LOOKING AFT



METHOD OF LOCKING TAIL SHAFT NUT.



DETAIL OF NECK.

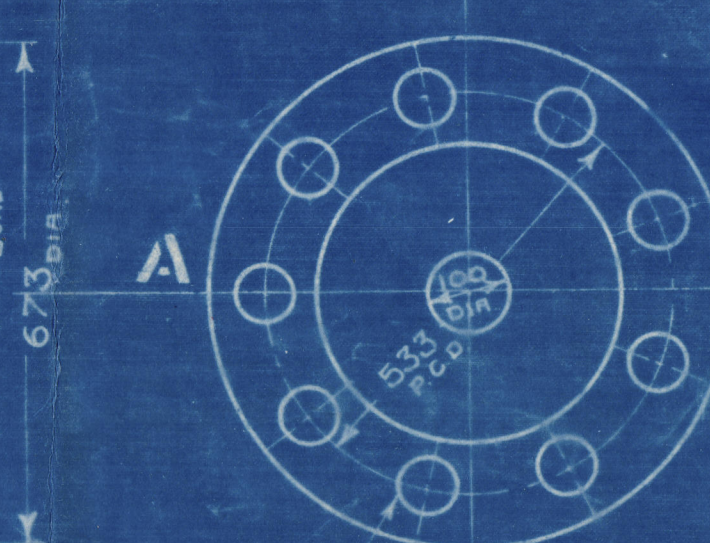


SHIPWORK TO BE CHARGED TO S
SHOPWORK TO BE CHARGED TO S.I.

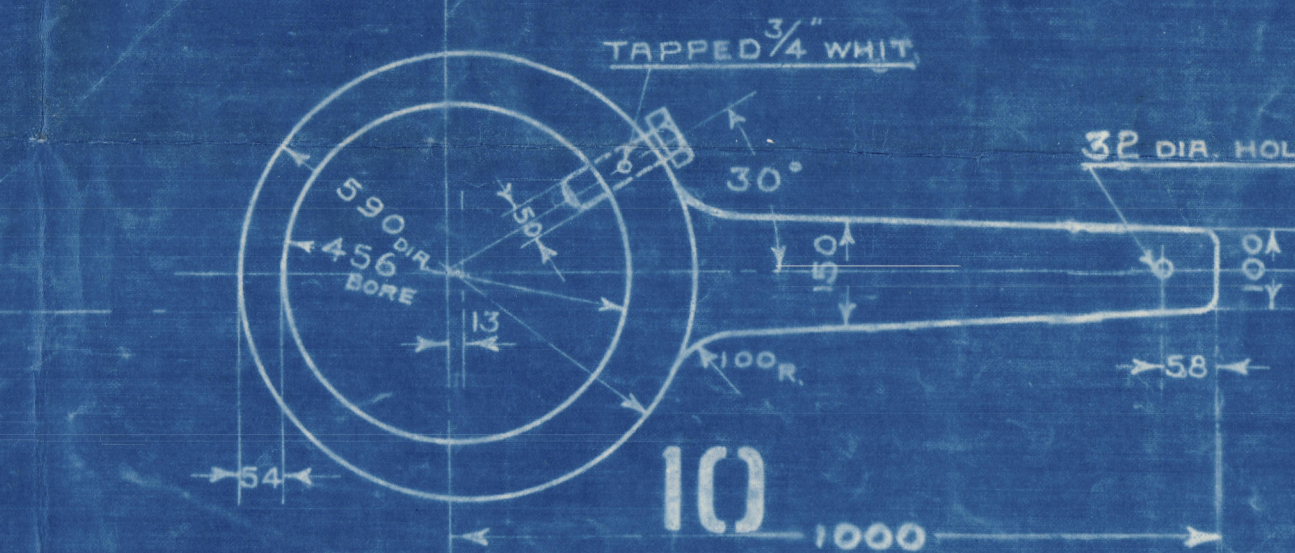


9-77 1/2 DIA HOLES

HOLES MARKED A MUST BE IN LINE WITH EACH OTHER AND IN
LINE WITH A ON CRANKSHAFT WHEN FINALLY COUPLED.



9-77 1/2 DIA HOLES



12

3/4 WHIT. TAP BOLT 6 1/2" LONG

11

3/4 WHIT. TAP BOLT 6 1/2" LONG

10

3/4 WHIT. TAP BOLT 6 1/2" LONG

9

3/4 WHIT. TAP BOLT 6 1/2" LONG

8

3/4 WHIT. TAP BOLT 6 1/2" LONG

7

3/4 WHIT. TAP BOLT 6 1/2" LONG

6

3/4 WHIT. TAP BOLT 6 1/2" LONG

5

3/4 WHIT. TAP BOLT 6 1/2" LONG

4

3/4 WHIT. TAP BOLT 6 1/2" LONG

3

3/4 WHIT. TAP BOLT 6 1/2" LONG

2

3/4 WHIT. TAP BOLT 6 1/2" LONG

1

3/4 WHIT. TAP BOLT 6 1/2" LONG

0

3/4 WHIT. TAP BOLT 6 1/2" LONG

0

3/4 WHIT. TAP BOLT 6 1/2" LONG

0

3/4 WHIT. TAP BOLT 6 1/2" LONG

0

3/4 WHIT. TAP BOLT 6 1/2" LONG

0

3/4 WHIT. TAP BOLT 6 1/2" LONG

0

3/4 WHIT. TAP BOLT 6 1/2" LONG

0

DRG. No. 7292

DRAWER No. 2

PE 60 LB 3

O. No. 640-649



1073-0699

CON	B	C	D	E	F	G	H	J	CHECKED
640	5942	3725	1190	1240	1245	1240	482	497	16-6-37 20/1/36
649	5754	3737	1202	1240	1257	1240	482	497	16-6-37 23/1/37

PART No.	DESCRIPTION	No. OFF	MATERIAL	REMARKS
12	3/4" TAP BOLT	1	M.S.	
11	PIN FOR SPANNER	1	M.S.	
10	SPANNER FOR PROPELLER NUT	1	M.S.	
9	COUPLING BOLTS FOR PARTS 2 & 3	89	M.S.	9 SPARE INCLUDED
8	3/8" TAP BOLTS FOR PART 5	2	M.S.	
7	TAIL SHAFT LINER	2	G.M.	1 SPARE INCLUDED
6	PROPELLER KEY	2	M.S.	1 SPARE INCLUDED
5	LOCKING PIN	1	M.S.	
4	TAIL SHAFT NUT	2	M.S.	1 SPARE INCLUDED
3	TAIL SHAFT	2	I.S.	1 SPARE INCLUDED
2	FORWARD INTERMEDIATE SHAFT	1	I.S.	PASSES THRO BULKHEAD GLAND
1	INTERMEDIATE SHAFTS	7	I.S.	

M/v Hammington Court

Wm Lewisford & Sons L^{td}

Court. No 649

Shafter

SUNDERLAND RPT. NO. 32612.



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