

Shipbuilders: Messrs. A/B. Ekenbergs Varv.

Yard No. 144

Engineers: Messrs. W. Soderstrom's Guteri
- Erik Verkestad.

Engine No.

Sweden

It is submitted the plan of vertical multitubular
Donkey boiler merits approval for a working pressure
of 8 Kg per sq. cm. provided:-

- ① the position & number of stays in the bottom row of stays
be amended as shown on the plan & nuts be fitted.
- ② the plain tubes be not less than 3 mm thick,
- ③ the size of the manhole be increased to about 230 x 300 mm
- ④ the meeting of the firehole seam be as shown
- ⑤ the meeting of the attachment of the horizontal shell to
the vertical shell be similar to that of the shell
longitudinal seams.
- ⑥ Two independent means of feeding the boiler be fitted
- ⑦ The safety valve be of the duplex type ~~with~~ each 38 mm ^{bore}
- ⑧ The bottom cleaning plugs be dispensed with
and suitable oval removable doors be fitted
to the Surveyor's satisfaction.

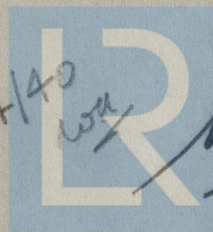
and ⑨ the boilers be constructed under the usual
Conditions of survey & testing.

The Surveyors should be advised
by AIR MAIL. as requested.

Cable 19/4/40
2/5/40.
Return
Retain
2500, 11, 30. T.

1 plan.
1 copy.

SEE CABLE
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