

TO BE FITTED TO MESSRS IRVINE'S S.B. & D.D. CO'S SS. N° 547.
CORPORATION
TO PASS BRITISH & HAMBURG POLICE FOR A WORKS PRESS OF 180 LBS PER IN.
TO BE TESTED IN THE PRESENCE OF BRITISH & HAMBURG POLICE & OWNERS SURVEYORS.

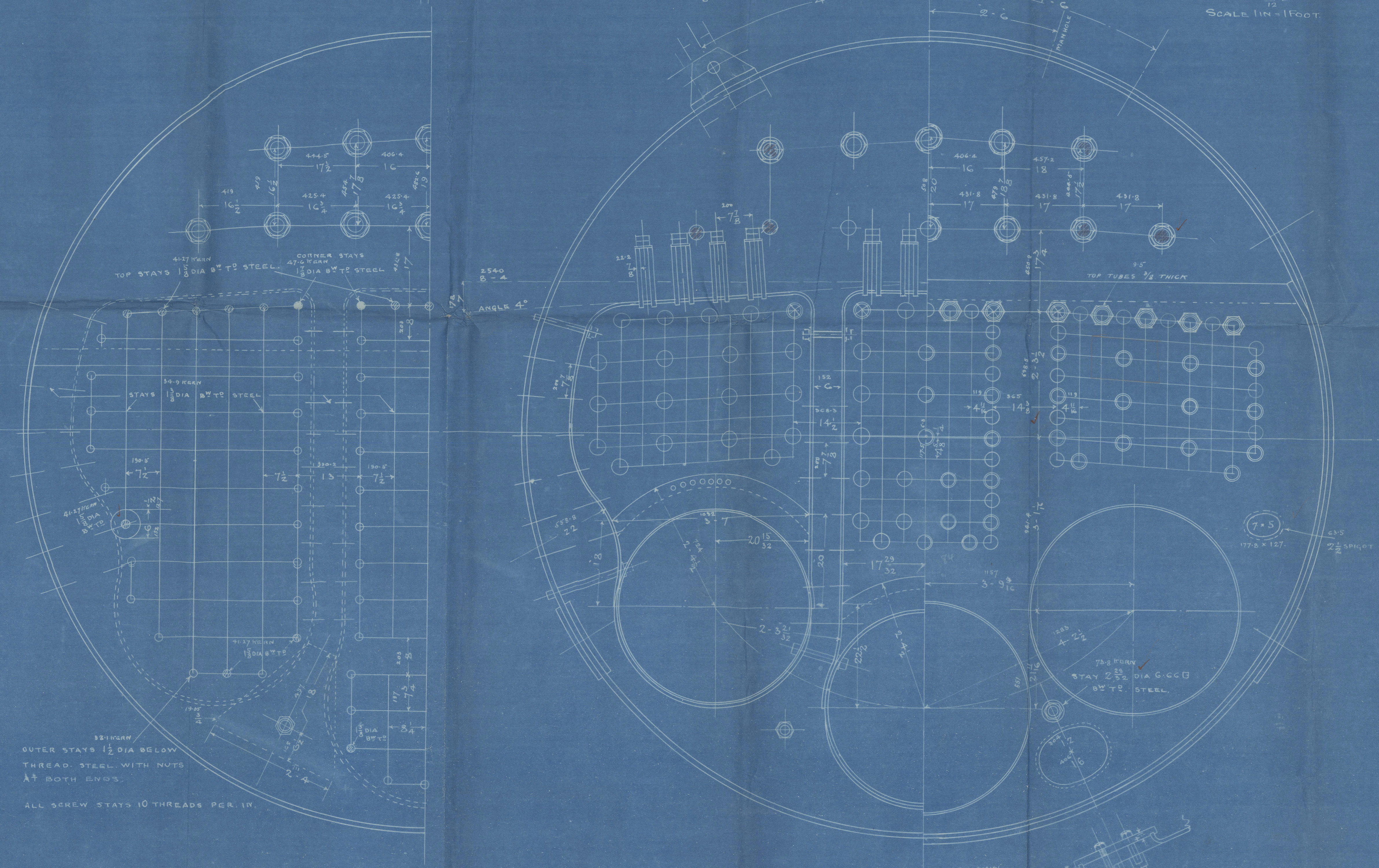
TENSILE OF SHELL STRAPS COMPENSATION. 28.75 TO 32.4 TONS.

| | |
|-----------------|-------------|
| " FLANGE PLATES | 26.0 - 29.8 |
| " FURNACES | 26.0 - 28.0 |
| " MAIN STAYS | 27.0 - 30.0 |
| " SCREW | 26.0 - 30.0 |
| " RIVETS | 27.0 - 29.8 |

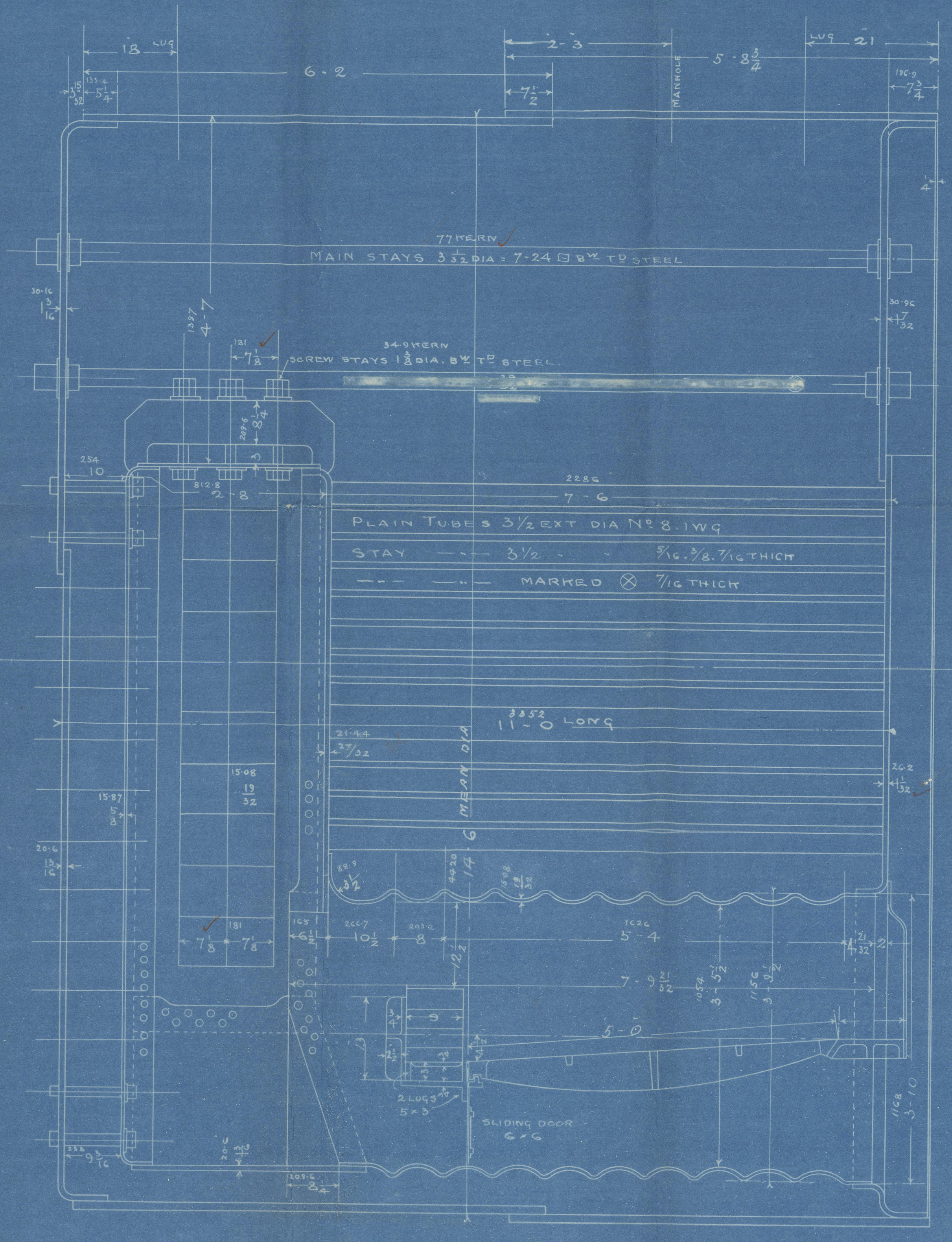
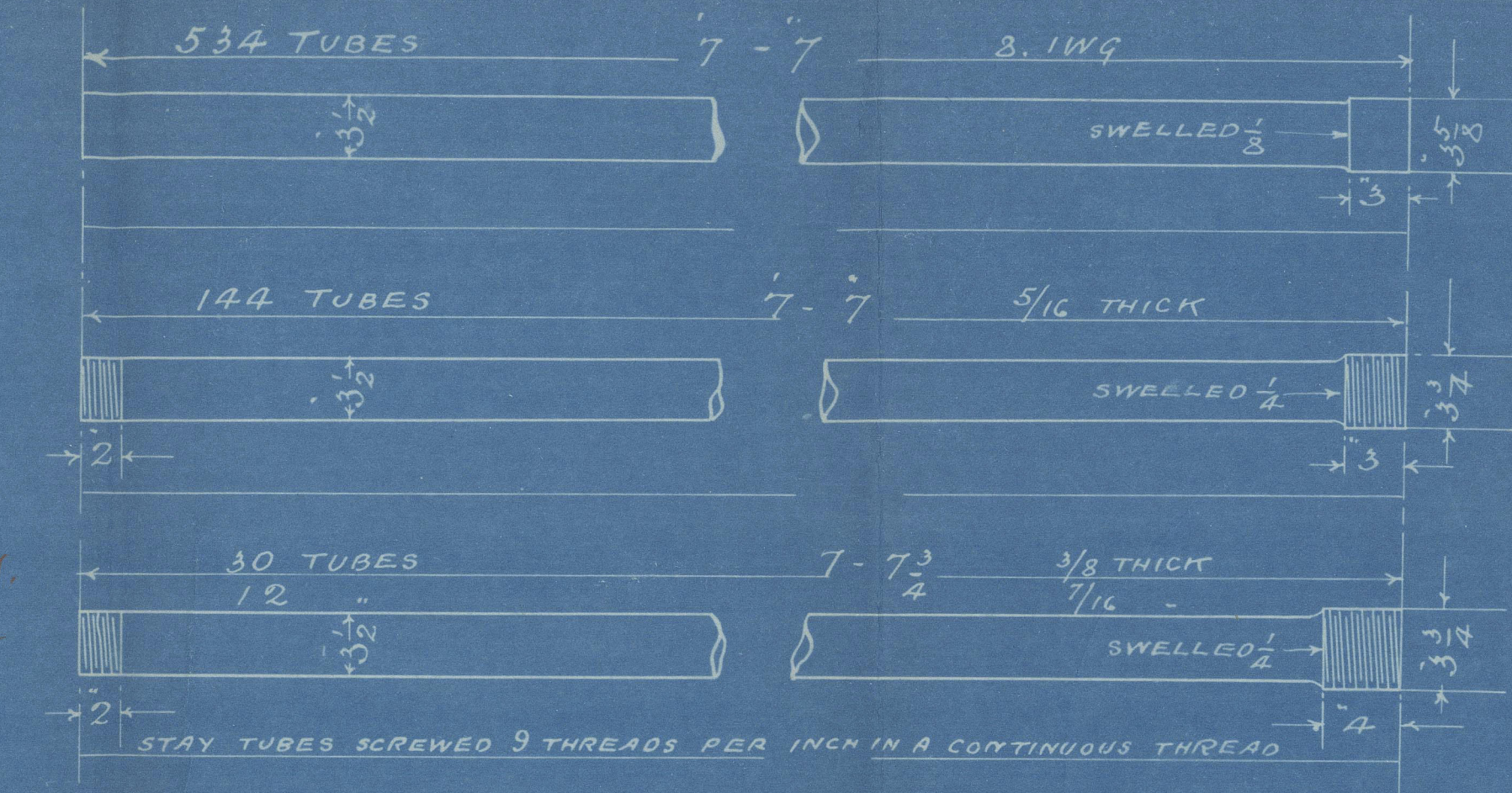
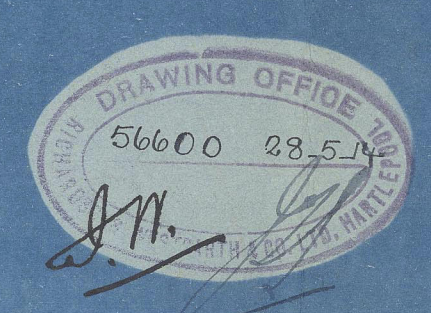
30 MAY 1914
Approved ST.
W. H. H.

TEST MARKS TO BE VISIBLE WHEN COMPLETED

3. OFF.
 $\frac{1}{2}$ "
SCALE 1 IN = 1 FOOT



PORT & CENTRE AS DRAWN
STAR & BOILER OPPOSITE HAND.



BOILERS N° H 2325

Main Boilers.

Richardson Westgarth
N^o H 2325

amended plan

RECORDS DEPT.
LONDON

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★ ILISSOS



W1649-0255