

Huber Tonnage 12-9-46

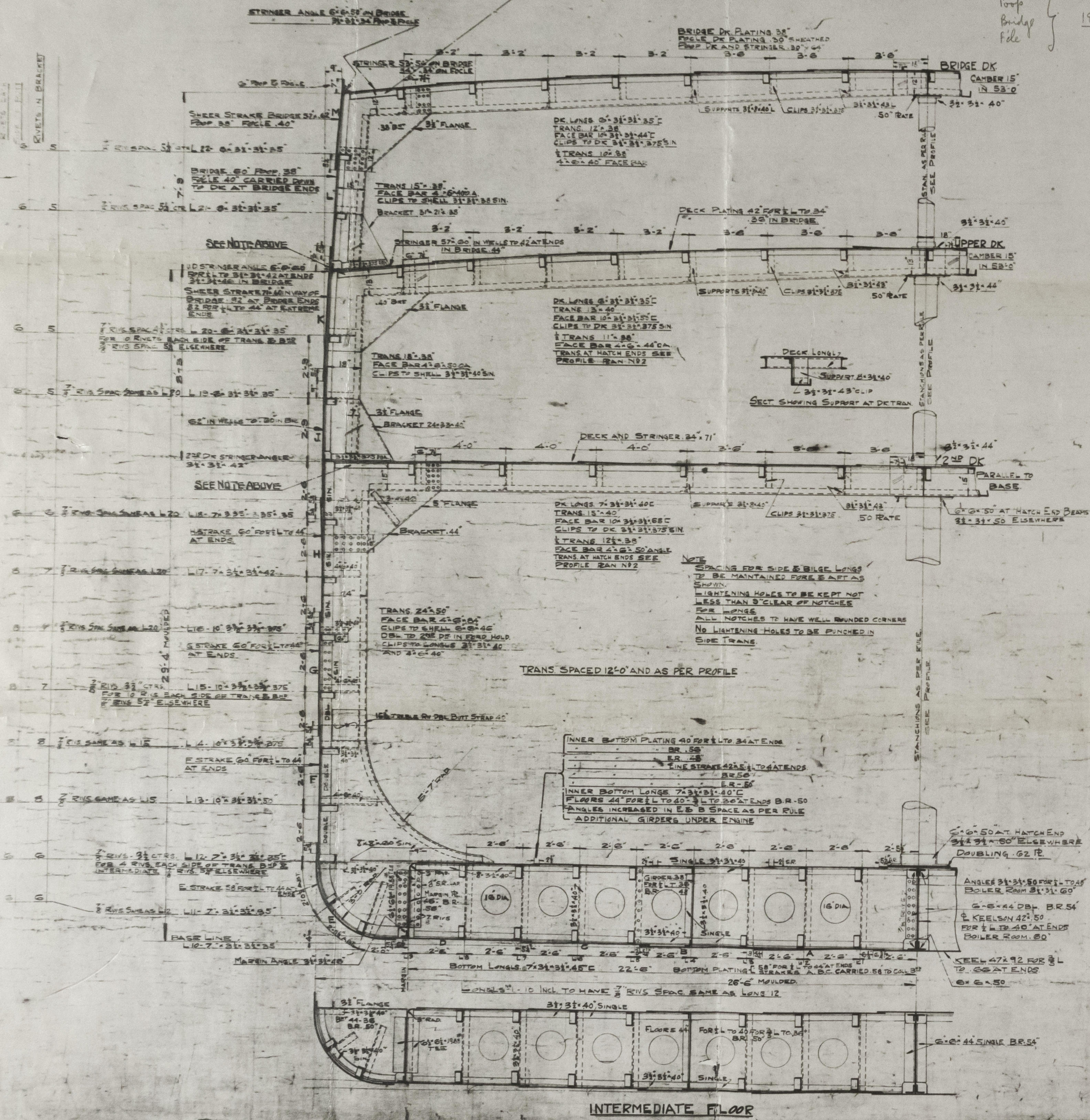
$$350.5 \times 53.0 \times 29.33 \div 75 = 4435$$

$$184 \times 53.0 \times 7.75 \div 50 = 378$$

$$4813$$

OUTBOARD TRANS IN CLIP ON ALL DECKS  
TO BE PUT ON SAME SIDE AS TRANS SHELL CORN  
THEIR CLIP TO BE CUT SHORT OF SHELL CLIP  
AS APPROVED BY AMERICAN BUREAU OF SHIPPING  
12-31-17

Poof  
Bridge  
file



LYOIS SPECIAL SURVEY  
TO CLASS # 20-A  
LONGITUDINAL SYSTEM

PRINCIPAL DIMENSIONS  
LENGTH 300'-0"  
BEAM MOULDED 53'-0"  
DEPTH MOULDED 23'-4"  
LOUIS NUMERALS  
TRANS NO. 8223  
LONG NO. 312656  
PROPORTIONS  
5' TO UPPER DECK 12.97  
5' TO BRIDGE DECK 10.28

SECT. 0'-23"  
PROFILES PORT 11'-7"  
RUDDER PORT 10'-7"

EQUIPMENT  
EQUIPMENT NUMERALS 22834  
ANCHORS STOCKLESS (2 AT 6720.00)  
1-STREAM 2275  
1-KEDGE 980  
BOWER CHAINS, STUDLINK 275 FTMS. 2"  
STREAM CHAINS 90  
TOW LINE STEEL WIRE 120 4"  
HAYERS AND WARPS HEND 90 FTMS EACH  
2-RINGS 2-7 INCHES

**RIVETING SCHEDULE**  
KEEL BUTTS QUAD. RIV. 17 LAPS 18 RIV. 4 1/2 CTS. FOR 1/2 LT  
TRED. RIV. 10 1/2 LAPS 18 RIV. 3 1/2 CTS. AT ENDS  
EDGE LAPS - 6 1/2 LAPS 18 RIV. 4 1/2 CTS. FOR 1/2 LENGTH  
TO 5 1/2 LAPS 18 RIV. 3 1/2 CTS. AT ENDS  
BOTTOM PLATING STRAKES ABC 102 TRED. RIV. BUTT  
LAPS 8 RIV. 3 1/2 CTS. FOR ENTIRE LENGTH  
STRAKE D 102 TRED. RIV. BUTT LAPS 7 RIV. 3 1/2 CTS. FOR 1/2  
TO 7 1/2 TRED. RIV. 2 1/2 CTS. AT EXTREME ENDS  
STRAKE E 22 TRED. RIV. BUTT STRAPS 5 RIV.  
3 1/2 CTS. FOR 1/2 LT TO 102 TRED. RIV. BUTT LAPS  
8 RIV. 3 1/2 CTS. TO 7 1/2 TRED. RIV. 2 1/2 CTS. AT EXTREME ENDS  
EDGE LAPS OF BOTTOM PLATING 5 1/2 LAPS  
18 RIV. SPACED 3.6 CTS.  
UPPER TURN OF PLATE TO STRAKE BELOW SHEER  
102 TRED. RIV. BUTT LAPS 8 RIV. 3 1/2 CTS. FOR  
1/2 LT TO 7 1/2 TRED. RIV. BUTT LAPS 2 RIV. 2 1/2 CTS.  
AT EXTREME ENDS  
EDGE LAPS 5 1/2 LAPS 18 RIV. 3 1/2 CTS. FOR 1/2 LT TO  
4 1/2 LAPS 18 RIV. 3 1/2 CTS. AT ENDS  
STRAKE BELOW SHEER OUTSIDE OF BRIDGE  
102 TRED. RIV. BUTT LAPS 8 RIV. 3 1/2 CTS. FOR  
1/2 LT TO 7 1/2 TRED. RIV. BUTT LAPS 2 RIV. 2 1/2 CTS. AT  
LOWER EDGE LAPS 5 1/2 LAPS 18 RIV. SPACED 3.6 CTS.  
FOR 1/2 LT TO 4 1/2 LAPS 18 RIV. 3 1/2 CTS. AT ENDS  
UPPER DECK SHEER STRAKE OUTSIDE OF BRIDGE  
102 TRED. RIV. BUTT LAPS 8 RIV. 3 1/2 CTS. FOR 1/2  
TO 102 TRED. RIV. BUTT LAPS 7 RIV. 3 1/2 CTS. AT EXTREME ENDS  
UPPER DECK SHEER STRAKE AND STRAKE BELOW  
IN WAY OF BRIDGE TO HAVE SAME RIVETING  
AS SIDE PLATING  
BRIDGE SHEER STRAKE 13 1/2 QUAD. RIV. BUTT LAPS  
18 RIV. 3 1/2 CTS.  
BRIDGE SIDE PLATING BUTTS AND EDGE LAPS  
SAME AS SIDE SHEER  
FOR RIVETING AT BRIDGE END SEE SHELL EXPANSION  
INNER BOTTOM GINE STRAKES TRED. RIV. BUTT LAPS  
8 RIV. 3 1/2 CTS. FOR 1/2 LT TO 5' DBL. RIV. BUTT  
LAPS 2 RIV. 3 1/2 CTS. AT ENDS (EXCEPT IN B.R.)  
MARGIN R. 7 1/2 TRED. RIV. BUTT LAPS 8 RIV. 3 1/2 CTS.  
FOR 1/2 LT TO 5' DBL. RIV. BUTT LAPS 2 RIV. 3 1/2 CTS. AT  
ENDS (EXCEPT IN B.R.)  
INNER BOTTOM RGS (EXCEPT IN B.R.) 5' DBL. RIV. BUTT  
LAPS FOR 1/2 LT TO 5' SING. RIV. BUTT LAPS AT ENDS  
2 RIV. 3 1/2 CTS.  
MARGIN R. AND GINE STRAKE IN BOILER ROOM  
7 1/2 TRED. RIV. BUTT LAPS 8 RIV. 3 1/2 CTS.  
INNER BOTTOM R. IN BOILER ROOM 6' DBL. RIV.  
BUTT LAPS 8 RIV. 3 1/2 CTS.  
INNER BOTTOM R. EDGE LAPS - GINE STRAKE 5 1/2 DBL.  
RIV. 3 1/2 CTS. TO 4 1/2 DBL. RIV. 3 1/2 CTS.  
BEHIND LAPS 21 1/2 RIV. 3 1/2 CTS. (EXCEPT IN B.R.)  
EDGE LAPS IN B.R. 3 1/2 RIV. 3 1/2 CTS.  
18 A THWAIRSHIP (B.R. END) TO HAVE 5' DBL. RIV.  
18 RIV. 3 1/2 CTS. WHERE R IS UNDER 48"  
ATHW. RATE AT B.R. 50' TO HAVE 6' DBL. RIV. 3 1/2 CTS.  
CENTRE GIRDER 9' TRED. RIV. BUTT LAPS 8 RIV. 3 1/2 CTS.  
FOR 1/2 LT TO 2 1/2 R. LAPS 2 RIV. 3 1/2 CTS. AT ENDS  
FOR RIVETING OF DECKS SEE SECTION  
TRANSVERSE - AS SHOWN ON SECTION

**SHAPES**  
CENTRE GIRDER - KEEL ANGLES TO KEEL 18 RIV.  
5 1/2 CTS. FOR 1/2 LT 18 RIV. 4 1/2 CTS. AT ENDS  
TO GINE GIRDER 18 RIV. 4 1/2 CTS. FOR ANGLE  
CENTRE GIRDER ANGLES TO CENTRE GIRDER AND  
INNER BOTTOM 18 RIV. 4 1/2 CTS.  
VERTICAL CLIPS CONNECTING RIVETS TO CENTRE  
GIRDER AS SHOWN  
SHEER LONGS AS SHOWN ON SECTION  
TANDEM LONGS 18 RIV. 4 1/2 CTS. FOR ANGLE  
DECK LONGS 18 RIV. 4 1/2 CTS.  
TRANS. FACE BARS 18 RIV. 4 1/2 CTS.  
DECK CONNECTING TRANS AND DECK 18 RIV. 3 1/2 CTS.  
SHEER CORN. BERRY 200 DEPT. SHEER TRANS 18 RIV.  
AS SHOWN DBL. RIV. ABOVE 225 DE. 18 RIV. 4 1/2 CTS.  
SING. RIV. SHEER CORN. TO SHEER 18 RIV. 4 1/2 CTS.  
INNER BOTTOM 18 RIV. 4 1/2 CTS.  
CONNECTING TO INNER BOTTOM 18 RIV. 4 1/2 CTS.  
SIDE GIRDER - LONG CLIPS TO SHEER TANG. TOP  
8 GIRDER 18 RIV. 4 1/2 CTS. ALL CLIPS SUPPORTS  
AND BUTTS AS SHOWN  
MARGIN ANGLE TO SHEER AND MARGIN 18 RIV. 4 1/2 CTS.  
FOR RIV. OF DECK STRINGER ANGLES SEE DECK PLAN

SECTION H-2

25-16 OUTBOARD TRANS IN CORN ALTERNATE  
5-17

NOTE  
HULLS 96-99 & 101-103 INCL., LLOYD'S MESS  
HULLS 104 AND 107-115 INCL.,  
AMERICAN BUREAU OF SHIPPING RULES, 1916.  
DUPLICATE FOR TODD HULLS  
NO. 8-17, INCL.

NO.	SENT TO	DATE	RECEIVED	DATE
1	SHIPYARD			
2	MR. CHASE	12-2-18		
3	MR. CHASE			
4	MR. CHASE			
5	MR. CHASE			
6	MR. CHASE			
7	MR. CHASE			
8	MR. CHASE			
9	MR. CHASE			
10	MR. CHASE			
11	MR. CHASE			
12	MR. CHASE			
13	MR. CHASE			
14	MR. CHASE			
15	MR. CHASE			
16	MR. CHASE			
17	MR. CHASE			
18	MR. CHASE			
19	MR. CHASE			
20	MR. CHASE			

DUPLICATE FOR HULL- 97

98	104	105	106	107	108	109	110	111	112	113	114	115
99	104	105	106	107	108	109	110	111	112	113	114	115
100	104	105	106	107	108	109	110	111	112	113	114	115
101	104	105	106	107	108	109	110	111	112	113	114	115
102	104	105	106	107	108	109	110	111	112	113	114	115
103	104	105	106	107	108	109	110	111	112	113	114	115
104	104	105	106	107	108	109	110	111	112	113	114	115
105	104	105	106	107	108	109	110	111	112	113	114	115
106	104	105	106	107	108	109	110	111	112	113	114	115
107	104	105	106	107	108	109	110	111	112	113	114	115
108	104	105	106	107	108	109	110	111	112	113	114	115
109	104	105	106	107	108	109	110	111	112	113	114	115
110	104	105	106	107	108	109	110	111	112	113	114	115
111	104	105	106	107	108	109	110	111	112	113	114	115
112	104	105	106	107	108	109	110	111	112	113	114	115
113	104	105	106	107	108	109	110	111	112	113	114	115
114	104	105	106	107	108	109	110	111	112	113	114	115
115	104	105	106	107	108	109	110	111	112	113	114	115

HULL NO. 26  
MIDSHIP SECTION

Bangu  
Benny  
Higho

Lloyd's Register  
Foundation



1  
Midship Section

$\frac{5}{2}$  EMPIRE ANTELOPE (sunk) 8/11  
 $\frac{5}{2}$  " " GAZELLE new Inchmay

SECTION

Section

W1649-0011

Midship Section



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