

Lloyd's Register of Shipping.

Order: 35732/st
Post: 4241
Best: 966/5

(Report on Vessel No. 81573. Port)

No. 2058

SHIP ~~FORGINGS~~ CASTINGS.

I have to report that the undermentioned Iron or Steel ~~Forgings~~ Castings, manufactured by Messrs. Witkowitz Bergb. & Eisenh. Gew. of Witkowitz for the Vessel No. 966, being built by Messrs. Palmers Shipb. & Iron Co. of Yarrow-on-Tyne have been inspected by me as set forth below and found to be, so far as can be seen, 1 stern frame top part, 1 stern frame bottom part, sound and free from defects.

Mark on ~~Forgings~~ Castings.

Lloyd's

No. 2058

HK. 23.3.27

648/649

Vienna, 29th March 1927

Klaus Holbow

	1 STERN FRAME. top part	1 stern FRAME. bottom part	STEM.
Material*	Siemens Martin Steel	Siemens Martin Steel	
How made	cast	cast	
If annealed	annealed	annealed	
Dimensions	228 x 228 mm	228 x 228 mm	
Progress on Inspection	almost finished	almost finished	
Date when Inspected	1.3;10.3;23.3.27	1.3;10.3;23.3.27	
	648	649	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—	31.2	29.9	28.8
Tons per square inch	36.8	36.8	37.5
Extension per cent. ...			36.2
Cold Bending Test—	120 degree good		
Angle before fracture			
Drop Test—	9'	10'	
Height from ground ...			
Hammering Test—	satisfactory		
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at VIENNA

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.