

ONE BOILER TO EACH NO.
SCALE: 1" = 1 FOOT

FOR MESSRS SMITHS DOCK & CO^{LTD}.
SOUTHBANK ON TEES.

<u>COMPONENT NUMBERS</u>	
171.	BOILER SHELLS, BUTT STRAPS, END PLATES, MANHOLE DOORS
171.	DOUBLERS, PADS, LIFTER LUGS, END RIVETS, LAGGING BARS
172.	CONDS: CHAMBERS, GIRDERS, FURNACES, INT.: RIVETS.
174.	MAIN AND SEREN STAYS.
175.	PLAIN TUBES AND STAY TUBES.
176.	TESTING.
180.	SMOKEBOXES AND UPTAKES.
185.	DOUBLERS.
186.	FURNACE GEAR AND FRONTS.
187.	PIPES AND OTHER FITTINGS. SUPERHEATERS.

STAYS IN CHAMBER BACKS
1 5/8" DIA: NUTTED BOTH ENDS.
1 7/8" " " " "
2" " " " "
SCREWED 9 THREADS.

DRAWING OFFICE
114751
7 JAN. 1938
WESTEARTH & CO. LTD.

⑥
Smiths Dock Co's
Yard No 999.
"Indian Star"
Plan of Boiler

RETAIN

W1634-0197



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Smith Dock
Yard No 999



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