

REPORT ON MACHINERY.

Port of Trieste

MUN. 20 JU 1899

Received at London Office 19

No. in Survey held at Trieste

Date, first Survey 29 August 1908 Last Survey 16 July 1908

Reg. Book. 58 on the Steel Screw Steamer "PRAGA"

(Number of Visits) Tons { Gross 3904.58 Net 2385

Master G Gillhuber Built at Trieste By whom built Lloyd Austriaco When built 1908

Engines made at Trieste By whom made Lloyd Austriaco when made 1908

Boilers ^{built} ~~made~~ at Trieste By whom made Lloyd Austriaco when made 1908

Registered Horse Power Owners Lloyd Austriaco Port belonging to Trieste

Nom. Horse Power as per Section 28 495 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted Yes

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders 3 No. of Cranks 3

Dia. of Cylinders 26" x 43 1/2" x 73" Length of Stroke 48" Revs. per minute 78 Dia. of Screw shaft 14.5 as per rule 14.5 Material of screw shaft Iron

Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes Is the after end of the liner made water tight in the propeller boss Yes If the liner is in more than one length are the joints burned - If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive fits the whole length two

liners are fitted, is the shaft lapped or protected between the liners - Length of stern bush 4' 6 1/2"

Dia. of Tunnel shaft 13.55 as per rule 13.55 as fitted 13.55 Dia. of Crank shaft journals 14.23 as per rule 14.23 as fitted 14.5 Dia. of Crank pin 14.34 Size of Crank webs 9 1/2 x 21 Dia. of thrust shaft under collars 14.5 (Dia. of screw 16.6 Pitch of Screw 19' No. of Blades 4 State whether moveable Yes Total surface 31.32 sq. feet

No. of Feed pumps 2 Diameter of ditto 4" Stroke 26" Can one be overhauled while the other is at work Yes

No. of Bilge pumps 2 Diameter of ditto 4" Stroke 26" Can one be overhauled while the other is at work Yes

No. of Donkey Engines 1 Sizes of Pumps 8" x 8" x 8" No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room 4 of 3 1/2" & 1 Boiler room 3 1/2" In Holds, &c. 9 of 3 1/2" diam.

N^o 1-2, N^o 2-2, N^o 3-1, N^o 4-2, N^o 5-2 and 1 After hold, 1 Forepeak, 1 to Tunnel well

No. of Bilge Injections 1 sizes 12" Connected - to circulating pump - Is a separate Donkey Suction fitted in Engine room & size 2 of 3 1/2"

Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible None

Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Valves

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line above

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes

What pipes are carried through the bunkers None How are they protected -

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes

Dates of examination of completion of fitting of Sea Connections 4.5.08 of Stern Tube 4.5.08 Screw shaft and Propeller 13.6.08

Is the Screw Shaft Tunnel watertight Yes Is it fitted with a watertight door Yes worked from Deck

OILERS, &c.—(Letter for record r) Manufacturers of Steel D. Colville & Sons

Total Heating Surface of Boilers 6855 Is Forced Draft fitted Yes No. and Description of Boilers 3 Single ended cylindrical

Working Pressure 200 lbs Tested by hydraulic pressure to 400 lbs Date of test 7.5.08 No. of Certificates 79, 80, & 81

Can each boiler be worked separately Yes Area of fire grate in each boiler 54 No. and Description of Safety Valves to each boiler 2 Cockburns Area of each valve 7.0686 Pressure to which they are adjusted 205 lbs Are they fitted with easing gear Yes

Smallest distance between boilers or uptakes and bunkers or woodwork 18" Mean dia. of boilers 14.9" Length 11' 8" Material of shell plates Steel

Thickness 1 5/16" Range of tensile strength 28 1/2 to 32 Are the shell plates welded or flanged No Descrip. of riveting: cir. seams double

long. seams treble riveted Diameter of rivet holes in long. seams 1 3/8" Pitch of rivets 9 1/8" Lap of plates or width of butt straps 20"

Per centages of strength of longitudinal joint rivets 92 Working pressure of shell by rules 211 lbs Size of manhole in shell 16 x 12"

Size of compensating ring Mc Neils No. and Description of Furnaces in each boiler 3 Deighton Material Steel Outside diameter 46 1/4"

Length of plain part top - bottom - Thickness of plates crown 5/8" Description of longitudinal joint weld No. of strengthening rings -

Working pressure of furnace by the rules 219 Combustion chamber plates: Material Steel Thickness: Sides 3/2" Back 3/2" Top 3/2" Bottom 3/2"

Pitch of stays to ditto: Sides 9" x 8" Back 8 1/4" x 8" Top 9" x 7 1/4" If stays are fitted with nuts or riveted heads Nuts Working pressure by rules 205

Material of stays Sp. Iron Diameter at smallest part 1 5/8" Area supported by each stay 72 Working pressure by rules 215 End plates in steam space: Material Steel Thickness 1" Pitch of stays 15" x 15 1/2" How are stays secured double nuts Working pressure by rules 203 Material of stays Steel

Area Diameter at smallest part 5.05 Area supported by each stay 232 Working pressure by rules 217 Material of Front plates at bottom Steel

Thickness 7/8" Material of Lower back plate Steel Thickness 7/8" Greatest pitch of stays 12 1/2" x 8 1/4" Working pressure of plate by rules 236

Diameter of tubes 2 1/2" Pitch of tubes 3 3/4" x 3 3/4" Material of tube plates Steel Thickness: Front 1 1/4" x 7/8" Back 3/4" Mean pitch of stays 7 1/2"

Pitch across wide water spaces 13 1/2" Working pressures by rules 224 Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 10" x 3/4" double Length as per rule 32" Distance apart 7 3/4" Number and pitch of stays in each (2) 9"

Working pressure by rules 237 Superheater or Steam chest; how connected to boiler None Can the superheater be shut off and the boiler worked separately - Diameter - Length - Thickness of shell plates - Material - Description of longitudinal joint - Diam. of rivet -

Is stiffened with rings - Distance between rings - Working pressure by rules - End plates: Thickness - How stayed -

Working pressure of end plates - Area of safety valves to superheater - Are they fitted with easing gear -

121618-0189

Lloyd's Register Foundation

VERTICAL DONKEY BOILER— Manufacturers of Steel

No. _____ Description _____

Made at _____ By whom made _____ When made _____ Where fixed _____

Working pressure tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____ Fire grate area _____ Description of Safety Valves _____

No. of Safety Valves _____ Area of each _____ Pressure to which they are adjusted _____ Date of adjustment _____

If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____ Dia. of donkey boiler _____ Length _____

Material of shell plates _____ Thickness _____ Range of tensile strength _____ Descrip. of riveting long. seams _____

Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____ Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____

Working pressure of shell by rules _____ Thickness of shell crown plates _____ Radius of do. _____ No. of stays to do. _____ Dia. of stays _____

Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____

Working pressure of furnace by rules _____ Thickness of furnace crown plates _____ Stayed by _____

Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____ Dates of survey _____

SPARE GEAR. State the articles supplied:— 1 Crank shaft, 1 Propeller shaft, 2 bronze propeller blades, 12 coupling bolts, set propeller studs and nuts, 2 slide Valve rods, 2 eccentric straps complete, 2 main bearing bolts, 2 crosshead bolts and nuts, 2 crank pin bolts & nuts, 1 pair crosshead brasses, 1 pair crank pin brasses, 2 bilge pump valves & seats, Air pump valves, feed pump valves etc:—

The foregoing is a correct description,

Manufacturer. *J. W. Mackay*

Dates of Survey while building { During progress of work in shops - - 29/8/07, 31/8, 17/9, 30/9, 4/10, 10/10, 12/10, 15/10, 16/10, 18/10, 18/10, 23/10, 12/11, 19/11, 21/11, 24/11, 25/11, 26/11, 27/11, 28/11, 29/11, 30/11, 1/12, 2/12, 3/12, 4/12, 5/12, 6/12, 7/12, 8/12, 9/12, 10/12, 11/12, 12/12, 13/12, 14/12, 15/12, 16/12, 17/12, 18/12, 19/12, 20/12, 21/12, 22/12, 23/12, 24/12, 25/12, 26/12, 27/12, 28/12, 29/12, 30/12, 31/12, 1/1, 2/1, 3/1, 4/1, 5/1, 6/1, 7/1, 8/1, 9/1, 10/1, 11/1, 12/1, 13/1, 14/1, 15/1, 16/1, 17/1, 18/1, 19/1, 20/1, 21/1, 22/1, 23/1, 24/1, 25/1, 26/1, 27/1, 28/1, 29/1, 30/1, 31/1, 1/2, 2/2, 3/2, 4/2, 5/2, 6/2, 7/2, 8/2, 9/2, 10/2, 11/2, 12/2, 13/2, 14/2, 15/2, 16/2, 17/2, 18/2, 19/2, 20/2, 21/2, 22/2, 23/2, 24/2, 25/2, 26/2, 27/2, 28/2, 29/2, 30/2, 31/2, 1/3, 2/3, 3/3, 4/3, 5/3, 6/3, 7/3, 8/3, 9/3, 10/3, 11/3, 12/3, 13/3, 14/3, 15/3, 16/3, 17/3, 18/3, 19/3, 20/3, 21/3, 22/3, 23/3, 24/3, 25/3, 26/3, 27/3, 28/3, 29/3, 30/3, 31/3, 1/4, 2/4, 3/4, 4/4, 5/4, 6/4, 7/4, 8/4, 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