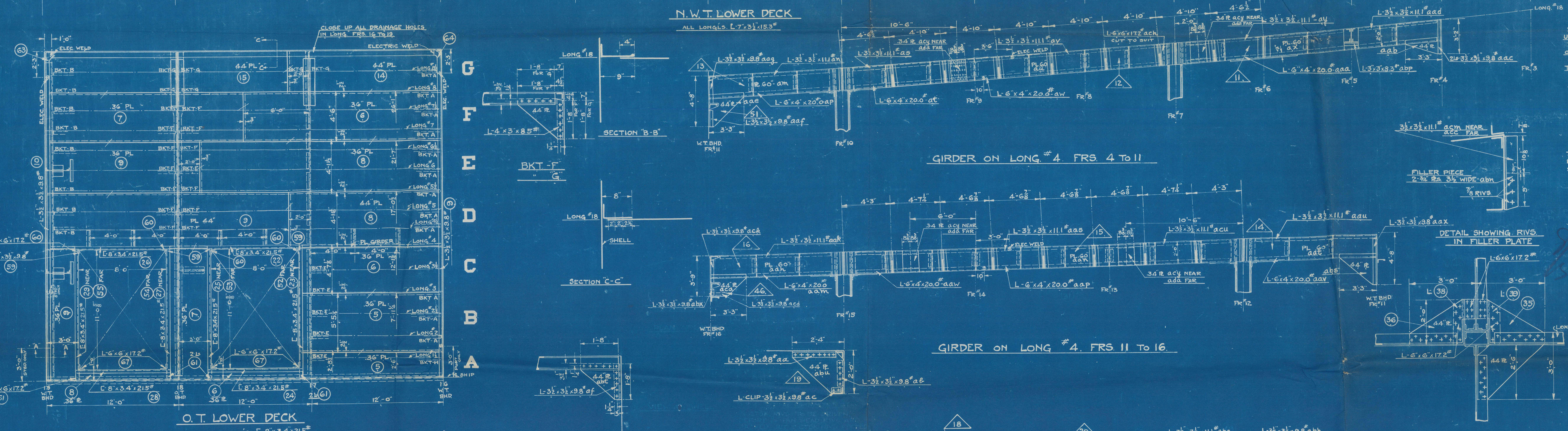
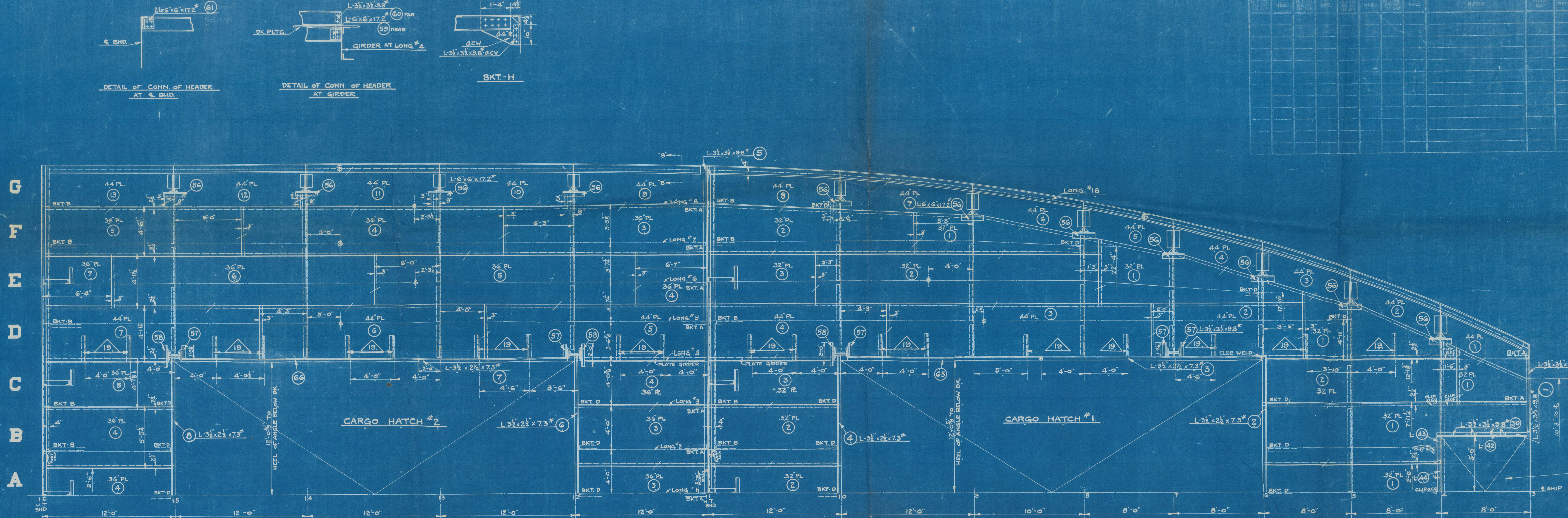


NO.	ALTERATIONS	SHIP	DATE	APPRO.	NO.	ALTERATIONS	SHIP	DATE	APPRO.	NO.	ALTERATIONS	SHIP	DATE	APPRO.
1	LONG #8 CUT AT FR 11				1	LONG #8 CUT AT FR 11				1	LONG #8 CUT AT FR 11			
2	LONG #8 CUT AT FR 11				2	LONG #8 CUT AT FR 11				2	LONG #8 CUT AT FR 11			

BILL OF MATERIAL									
CONTRACT	CONTRACT	CONTRACT	CONTRACT	CONTRACT	CONTRACT	CONTRACT	CONTRACT	CONTRACT	CONTRACT
NO.	REQ.	NO.	REQ.	NO.	REQ.	NO.	REQ.	NO.	REQ.
NAME	QUANTITY	NAME	QUANTITY	NAME	QUANTITY	NAME	QUANTITY	NAME	QUANTITY

RIVETING SCHEDULE			
CONNECTION	NO. OF RIV.	SPACING IN INCHES	SPACING IN INCHES
SEAMS OF 36" TO 44" R.	5	3 1/2	2 1/2
SEAMS OF BUTTS OF 36" TO 44" R.	5	3 1/2	2 1/2
BUTTS OF 36" TO 44" R.	5	3 1/2	2 1/2
DK. TO LONG #18	5	3 1/2	2 1/2
SHOCKHATCH BDRY L.S. 36" TO 44" R.	5	3 1/2	2 1/2
SHOCKHATCH BDRY L.S. 36" TO 44" R.	5	3 1/2	2 1/2
DK. LONGS. TO 36" TO 44" R.	5	3 1/2	2 1/2
TRANS. CLIPS TO 36" TO 44" R.	5	3 1/2	2 1/2
BUTTS 36" PL.	5	3 1/2	2 1/2
DK. LONGS. TO 36" PL.	5	3 1/2	2 1/2
TRANS. CLIPS TO 36" PL.	5	3 1/2	2 1/2
DK. L'S TO GIRDER PL.	5	3 1/2	2 1/2
FACE BARS TO GIRDER PL.	5	3 1/2	2 1/2
CLIPS TO GIRDER PL.	5	3 1/2	2 1/2
BUTTS IN GIRDER PL.	5	3 1/2	2 1/2



**GENERAL NOTES**

1. LET DK PLATING NEATLY IN WAY OF PILLARS.
2. ALL PORE AND ACT DIMENSIONS GIVEN TO FR. LINE UNLESS OTHERWISE NOTED.
3. LOWER DECK IS SYMMETRICAL ABOUT C OF SHIP UNLESS OTHERWISE SHOWN OR NOTED.
4. ALL BECK PLATES TO TAKE STEAK LETTER IN ADDITION TO MARK GIVEN.
5. EDGES MARKED THUS # TO BE PLANED FOR CAULKING.
6. LONGS. TO BE MARKED AS FOLLOWS:
  - LONG #1 - 1/2" WITH FORD FR. NO.
  - LONG #2 - 1/2" WITH FORD FR. NO.
  - LONG #3 - 1/2" WITH FORD FR. NO.
  - LONG #4 - 1/2" WITH FORD FR. NO.
  - LONG #5 - 1/2" WITH FORD FR. NO.
  - LONG #6 - 1/2" WITH FORD FR. NO.
  - LONG #7 - 1/2" WITH FORD FR. NO.
  - LONG #8 - 1/2" WITH FORD FR. NO.
  - LONG #9 - 1/2" WITH FORD FR. NO.
  - LONG #10 - 1/2" WITH FORD FR. NO.
  - LONG #11 - 1/2" WITH FORD FR. NO.
  - LONG #12 - 1/2" WITH FORD FR. NO.
  - LONG #13 - 1/2" WITH FORD FR. NO.
  - LONG #14 - 1/2" WITH FORD FR. NO.
  - LONG #15 - 1/2" WITH FORD FR. NO.
  - LONG #16 - 1/2" WITH FORD FR. NO.
  - LONG #17 - 1/2" WITH FORD FR. NO.
  - LONG #18 - 1/2" WITH FORD FR. NO.
  - LONG #19 - 1/2" WITH FORD FR. NO.
  - LONG #20 - 1/2" WITH FORD FR. NO.
  - LONG #21 - 1/2" WITH FORD FR. NO.
  - LONG #22 - 1/2" WITH FORD FR. NO.
  - LONG #23 - 1/2" WITH FORD FR. NO.
  - LONG #24 - 1/2" WITH FORD FR. NO.
  - LONG #25 - 1/2" WITH FORD FR. NO.
  - LONG #26 - 1/2" WITH FORD FR. NO.
  - LONG #27 - 1/2" WITH FORD FR. NO.
  - LONG #28 - 1/2" WITH FORD FR. NO.
  - LONG #29 - 1/2" WITH FORD FR. NO.
  - LONG #30 - 1/2" WITH FORD FR. NO.
  - LONG #31 - 1/2" WITH FORD FR. NO.
  - LONG #32 - 1/2" WITH FORD FR. NO.
  - LONG #33 - 1/2" WITH FORD FR. NO.
  - LONG #34 - 1/2" WITH FORD FR. NO.
  - LONG #35 - 1/2" WITH FORD FR. NO.
  - LONG #36 - 1/2" WITH FORD FR. NO.
  - LONG #37 - 1/2" WITH FORD FR. NO.
  - LONG #38 - 1/2" WITH FORD FR. NO.
  - LONG #39 - 1/2" WITH FORD FR. NO.
  - LONG #40 - 1/2" WITH FORD FR. NO.
  - LONG #41 - 1/2" WITH FORD FR. NO.
  - LONG #42 - 1/2" WITH FORD FR. NO.
  - LONG #43 - 1/2" WITH FORD FR. NO.
  - LONG #44 - 1/2" WITH FORD FR. NO.
  - LONG #45 - 1/2" WITH FORD FR. NO.
  - LONG #46 - 1/2" WITH FORD FR. NO.
  - LONG #47 - 1/2" WITH FORD FR. NO.
  - LONG #48 - 1/2" WITH FORD FR. NO.
  - LONG #49 - 1/2" WITH FORD FR. NO.
  - LONG #50 - 1/2" WITH FORD FR. NO.
  - LONG #51 - 1/2" WITH FORD FR. NO.
  - LONG #52 - 1/2" WITH FORD FR. NO.
  - LONG #53 - 1/2" WITH FORD FR. NO.
  - LONG #54 - 1/2" WITH FORD FR. NO.
  - LONG #55 - 1/2" WITH FORD FR. NO.
  - LONG #56 - 1/2" WITH FORD FR. NO.
  - LONG #57 - 1/2" WITH FORD FR. NO.
  - LONG #58 - 1/2" WITH FORD FR. NO.
  - LONG #59 - 1/2" WITH FORD FR. NO.
  - LONG #60 - 1/2" WITH FORD FR. NO.
  - LONG #61 - 1/2" WITH FORD FR. NO.
  - LONG #62 - 1/2" WITH FORD FR. NO.
  - LONG #63 - 1/2" WITH FORD FR. NO.
  - LONG #64 - 1/2" WITH FORD FR. NO.
  - LONG #65 - 1/2" WITH FORD FR. NO.
  - LONG #66 - 1/2" WITH FORD FR. NO.
  - LONG #67 - 1/2" WITH FORD FR. NO.
  - LONG #68 - 1/2" WITH FORD FR. NO.
  - LONG #69 - 1/2" WITH FORD FR. NO.
  - LONG #70 - 1/2" WITH FORD FR. NO.
  - LONG #71 - 1/2" WITH FORD FR. NO.
  - LONG #72 - 1/2" WITH FORD FR. NO.
  - LONG #73 - 1/2" WITH FORD FR. NO.
  - LONG #74 - 1/2" WITH FORD FR. NO.
  - LONG #75 - 1/2" WITH FORD FR. NO.
  - LONG #76 - 1/2" WITH FORD FR. NO.
  - LONG #77 - 1/2" WITH FORD FR. NO.
  - LONG #78 - 1/2" WITH FORD FR. NO.
  - LONG #79 - 1/2" WITH FORD FR. NO.
  - LONG #80 - 1/2" WITH FORD FR. NO.
  - LONG #81 - 1/2" WITH FORD FR. NO.
  - LONG #82 - 1/2" WITH FORD FR. NO.
  - LONG #83 - 1/2" WITH FORD FR. NO.
  - LONG #84 - 1/2" WITH FORD FR. NO.
  - LONG #85 - 1/2" WITH FORD FR. NO.
  - LONG #86 - 1/2" WITH FORD FR. NO.
  - LONG #87 - 1/2" WITH FORD FR. NO.
  - LONG #88 - 1/2" WITH FORD FR. NO.
  - LONG #89 - 1/2" WITH FORD FR. NO.
  - LONG #90 - 1/2" WITH FORD FR. NO.
  - LONG #91 - 1/2" WITH FORD FR. NO.
  - LONG #92 - 1/2" WITH FORD FR. NO.
  - LONG #93 - 1/2" WITH FORD FR. NO.
  - LONG #94 - 1/2" WITH FORD FR. NO.
  - LONG #95 - 1/2" WITH FORD FR. NO.
  - LONG #96 - 1/2" WITH FORD FR. NO.
  - LONG #97 - 1/2" WITH FORD FR. NO.
  - LONG #98 - 1/2" WITH FORD FR. NO.
  - LONG #99 - 1/2" WITH FORD FR. NO.
  - LONG #100 - 1/2" WITH FORD FR. NO.
7. SHIPPING MARK TO BE LONG NO. OVER FORD FR. NO. THUS 100-1.
8. ALL DECK LONG TO HAVE 2" GAUGE FOR 3/4" RIV.
9. LONGS. TO BE MARKED AS FOLLOWS:
  - LONG #1 - 1/2" WITH FORD FR. NO. THUS 100-1
  - LONG #2 - 1/2" WITH FORD FR. NO. THUS 100-2
  - LONG #3 - 1/2" WITH FORD FR. NO. THUS 100-3
  - LONG #4 - 1/2" WITH FORD FR. NO. THUS 100-4
  - LONG #5 - 1/2" WITH FORD FR. NO. THUS 100-5
  - LONG #6 - 1/2" WITH FORD FR. NO. THUS 100-6
  - LONG #7 - 1/2" WITH FORD FR. NO. THUS 100-7
  - LONG #8 - 1/2" WITH FORD FR. NO. THUS 100-8
  - LONG #9 - 1/2" WITH FORD FR. NO. THUS 100-9
  - LONG #10 - 1/2" WITH FORD FR. NO. THUS 100-10
  - LONG #11 - 1/2" WITH FORD FR. NO. THUS 100-11
  - LONG #12 - 1/2" WITH FORD FR. NO. THUS 100-12
  - LONG #13 - 1/2" WITH FORD FR. NO. THUS 100-13
  - LONG #14 - 1/2" WITH FORD FR. NO. THUS 100-14
  - LONG #15 - 1/2" WITH FORD FR. NO. THUS 100-15
  - LONG #16 - 1/2" WITH FORD FR. NO. THUS 100-16
  - LONG #17 - 1/2" WITH FORD FR. NO. THUS 100-17
  - LONG #18 - 1/2" WITH FORD FR. NO. THUS 100-18
  - LONG #19 - 1/2" WITH FORD FR. NO. THUS 100-19
  - LONG #20 - 1/2" WITH FORD FR. NO. THUS 100-20
  - LONG #21 - 1/2" WITH FORD FR. NO. THUS 100-21
  - LONG #22 - 1/2" WITH FORD FR. NO. THUS 100-22
  - LONG #23 - 1/2" WITH FORD FR. NO. THUS 100-23
  - LONG #24 - 1/2" WITH FORD FR. NO. THUS 100-24
  - LONG #25 - 1/2" WITH FORD FR. NO. THUS 100-25
  - LONG #26 - 1/2" WITH FORD FR. NO. THUS 100-26
  - LONG #27 - 1/2" WITH FORD FR. NO. THUS 100-27
  - LONG #28 - 1/2" WITH FORD FR. NO. THUS 100-28
  - LONG #29 - 1/2" WITH FORD FR. NO. THUS 100-29
  - LONG #30 - 1/2" WITH FORD FR. NO. THUS 100-30
  - LONG #31 - 1/2" WITH FORD FR. NO. THUS 100-31
  - LONG #32 - 1/2" WITH FORD FR. NO. THUS 100-32
  - LONG #33 - 1/2" WITH FORD FR. NO. THUS 100-33
  - LONG #34 - 1/2" WITH FORD FR. NO. THUS 100-34
  - LONG #35 - 1/2" WITH FORD FR. NO. THUS 100-35
  - LONG #36 - 1/2" WITH FORD FR. NO. THUS 100-36
  - LONG #37 - 1/2" WITH FORD FR. NO. THUS 100-37
  - LONG #38 - 1/2" WITH FORD FR. NO. THUS 100-38
  - LONG #39 - 1/2" WITH FORD FR. NO. THUS 100-39
  - LONG #40 - 1/2" WITH FORD FR. NO. THUS 100-40
  - LONG #41 - 1/2" WITH FORD FR. NO. THUS 100-41
  - LONG #42 - 1/2" WITH FORD FR. NO. THUS 100-42
  - LONG #43 - 1/2" WITH FORD FR. NO. THUS 100-43
  - LONG #44 - 1/2" WITH FORD FR. NO. THUS 100-44
  - LONG #45 - 1/2" WITH FORD FR. NO. THUS 100-45
  - LONG #46 - 1/2" WITH FORD FR. NO. THUS 100-46
  - LONG #47 - 1/2" WITH FORD FR. NO. THUS 100-47
  - LONG #48 - 1/2" WITH FORD FR. NO. THUS 100-48
  - LONG #49 - 1/2" WITH FORD FR. NO. THUS 100-49
  - LONG #50 - 1/2" WITH FORD FR. NO. THUS 100-50
  - LONG #51 - 1/2" WITH FORD FR. NO. THUS 100-51
  - LONG #52 - 1/2" WITH FORD FR. NO. THUS 100-52
  - LONG #53 - 1/2" WITH FORD FR. NO. THUS 100-53
  - LONG #54 - 1/2" WITH FORD FR. NO. THUS 100-54
  - LONG #55 - 1/2" WITH FORD FR. NO. THUS 100-55
  - LONG #56 - 1/2" WITH FORD FR. NO. THUS 100-56
  - LONG #57 - 1/2" WITH FORD FR. NO. THUS 100-57
  - LONG #58 - 1/2" WITH FORD FR. NO. THUS 100-58
  - LONG #59 - 1/2" WITH FORD FR. NO. THUS 100-59
  - LONG #60 - 1/2" WITH FORD FR. NO. THUS 100-60
  - LONG #61 - 1/2" WITH FORD FR. NO. THUS 100-61
  - LONG #62 - 1/2" WITH FORD FR. NO. THUS 100-62
  - LONG #63 - 1/2" WITH FORD FR. NO. THUS 100-63
  - LONG #64 - 1/2" WITH FORD FR. NO. THUS 100-64
  - LONG #65 - 1/2" WITH FORD FR. NO. THUS 100-65
  - LONG #66 - 1/2" WITH FORD FR. NO. THUS 100-66
  - LONG #67 - 1/2" WITH FORD FR. NO. THUS 100-67
  - LONG #68 - 1/2" WITH FORD FR. NO. THUS 100-68
  - LONG #69 - 1/2" WITH FORD FR. NO. THUS 100-69
  - LONG #70 - 1/2" WITH FORD FR. NO. THUS 100-70
  - LONG #71 - 1/2" WITH FORD FR. NO. THUS 100-71
  - LONG #72 - 1/2" WITH FORD FR. NO. THUS 100-72
  - LONG #73 - 1/2" WITH FORD FR. NO. THUS 100-73
  - LONG #74 - 1/2" WITH FORD FR. NO. THUS 100-74
  - LONG #75 - 1/2" WITH FORD FR. NO. THUS 100-75
  - LONG #76 - 1/2" WITH FORD FR. NO. THUS 100-76
  - LONG #77 - 1/2" WITH FORD FR. NO. THUS 100-77
  - LONG #78 - 1/2" WITH FORD FR. NO. THUS 100-78
  - LONG #79 - 1/2" WITH FORD FR. NO. THUS 100-79
  - LONG #80 - 1/2" WITH FORD FR. NO. THUS 100-80
  - LONG #81 - 1/2" WITH FORD FR. NO. THUS 100-81
  - LONG #82 - 1/2" WITH FORD FR. NO. THUS 100-82
  - LONG #83 - 1/2" WITH FORD FR. NO. THUS 100-83
  - LONG #84 - 1/2" WITH FORD FR. NO. THUS 100-84
  - LONG #85 - 1/2" WITH FORD FR. NO. THUS 100-85
  - LONG #86 - 1/2" WITH FORD FR. NO. THUS 100-86
  - LONG #87 - 1/2" WITH FORD FR. NO. THUS 100-87
  - LONG #88 - 1/2" WITH FORD FR. NO. THUS 100-88
  - LONG #89 - 1/2" WITH FORD FR. NO. THUS 100-89
  - LONG #90 - 1/2" WITH FORD FR. NO. THUS 100-90
  - LONG #91 - 1/2" WITH FORD FR. NO. THUS 100-91
  - LONG #92 - 1/2" WITH FORD FR. NO. THUS 100-92
  - LONG #93 - 1/2" WITH FORD FR. NO. THUS 100-93
  - LONG #94 - 1/2" WITH FORD FR. NO. THUS 100-94
  - LONG #95 - 1/2" WITH FORD FR. NO. THUS 100-95
  - LONG #96 - 1/2" WITH FORD FR. NO. THUS 100-96
  - LONG #97 - 1/2" WITH FORD FR. NO. THUS 100-97
  - LONG #98 - 1/2" WITH FORD FR. NO. THUS 100-98
  - LONG #99 - 1/2" WITH FORD FR. NO. THUS 100-99
  - LONG #100 - 1/2" WITH FORD FR. NO. THUS 100-100

**THE PUSEY AND JONES COMPANY**  
HULL DEPARTMENT  
GLOUCESTER CITY, N.J.

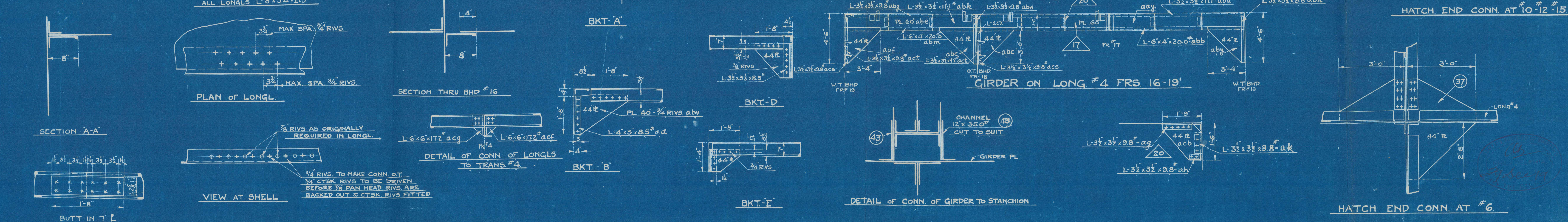
CHARGE NO. 232

TITLE LOWER DECK

MADE BY B.N.B. CHIEF DRAFTSMAN  
CHECKED BY B.N.B. APPROVED W.S. SWAN  
DRAWN BY W.G. MARINE ARCHITECT  
SCALE 1/4" = 1'-0" DATE DEC. 1919

DR. NO. C15-232-2

NO.	DATE	APPRO.	NO.	DATE	APPRO.	NO.	DATE	APPRO.
15	12/15/19	W.S.	16	12/16/19	W.S.	17	12/17/19	W.S.





PRINT No. 48

MADE DEC 23 1912

FOR DEPT. Mr Owen

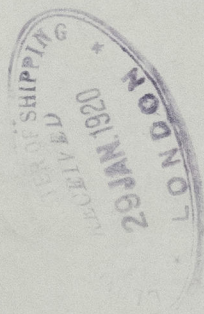
W1599-0149



© 2020

Lloyd's Register  
Foundation





W1599-0149



©

Lilly Library  
Foundation