

REPORT ON BOILERS.

No. 3116

WED. JUL. 28 1920

Received at London Office

Date of writing Report Jan 9 1919 When handed in at Local Office 101 Port of Philadelphia Pa.
 No. in Survey held at Phoenixville Pa. Date, First Survey November 1-1918 Last Survey December 23 1918
 Reg. Book. 5772 on the Four main Boilers for motor S.S. Co. San Francisco, Calif. (Number of Visits Fifteen) Gross 3160 Tons Net 1917
 Master Chas Lorentz Esq Built at Wabob. N. By whom built Gray-Norton Mfg. Co. When built 1919-6.
 Engines made at DENVER, Col By whom made Genoue Mfg. Co When made 1918
 Boilers made at Phoenixville Pa. By whom made Heine Safety Boiler Co When made 1918
 Registered Horse Power 1520 SHP Owners U.S. Shipping Board. Port belonging to Seattle W.

Water tube MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY—Manufacturers of Steel Lucas Steel Co.

(Letter for record S) Total Heating Surface of Boiler 2783 sq ft Is forced draft fitted No. and Description of Boilers Four main (Heine) Boilers. Working Pressure 225 Tested by hydraulic pressure to 460 Date of test 16-12-18

No. of Certificate 270 Can each boiler be worked separately Area of fire grate in each boiler No. and Description of safety valves to each boiler Area of each valve Pressure to which they are adjusted

Are they fitted with easing gear In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Smallest distance between boilers or uptakes and bunkers or woodwork Mean dia. of boilers 3-6 1/2 Length 8-4 1/2

Material of shell plates Thickness 3/32 Range of tensile strength 60000 lbs Are the shell plates welded or flanged No

Descrip. of riveting: cir. seams Single long. seams B.R.D.B.S. Diameter of rivet holes in long. seams 15/16 Pitch of rivets 2 1/3 x 4 1/2

Lap of plates or width of butt straps 1-17" 0-18" Per centages of strength of longitudinal joint rivets 71.2 plate 81.0 Working pressure of shell by rules 230 Size of manhole in shell 11" x 15" Size of compensating ring flanged No. and Description of Furnaces in each boiler

Description of longitudinal joint Material S Thickness: Front and Back 1/2 Top and Bottom 7/32 Pitch of stays to ditto: Front Sides and Back 3/8 x 7 1/4

Top If stays are fitted with nuts or riveted heads riveted Working pressure by rules 247 Material of stays S Diameter at smallest part 3/16 Area supported by each stay 39 sq in Working pressure by rules 227 End plates in steam space: Material S Thickness 7/8

Pitch of stays How are ends secured Dished Working pressure by rules 225 Material of stays S Diameter at smallest part 7/8

Area supported by each stay Working pressure by rules 225 Material of Front plates at bottom S Thickness 7/8 Material of Lower back plate Thickness 7/8 Greatest pitch of stays 1/4 Working pressure of plate by rules 225 Diameter of tubes 7/8

Pitch of tubes Material of tube plates S Thickness: Front 7/8 Back 7/8 Mean pitch of stays 1/4 Pitch across wide water spaces Working pressures by rules 225 Girders to Chamber tops: Material S Depth and thickness of girder at centre Length as per rule 225 Distance apart 12 Number and pitch of Stays in each 12

Working pressure by rules Superheater or Steam chest; how connected to boiler Pipes Can the superheater be shut off and the boiler worked separately Diameter 7/8 Length 12 Thickness of shell plates 7/8 Material S Description of longitudinal joint Diam. of rivet holes 15/16 Pitch of rivets 2 1/3 x 4 1/2 Working pressure of shell by rules 225 Diameter of flue 7/8 Material of flue plates S Thickness 7/8

If stiffened with rings Distance between rings 12 Working pressure by rules 225 End plates: Thickness 7/8 How stayed Area of safety valves to superheater stamped 233 Are they fitted with easing gear No

Working pressure of end plates The foregoing is a correct description, Heine Safety Boiler Co. Manufacturer.

Dates of Survey During progress of work in shops 1, 4, 8, 13, 15, 22, 23, 27 (4, 6, 9, 11, 13, 16, 23) Is the approved plan of boiler forwarded herewith retained

while building During erection on board vessel --- Total No. of visits 15

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) These Boilers & Superheaters have been made under special survey & are in accordance with the Rules of the Society. The materials & workmanship are, so far as can be seen, satisfactory & the boilers & superheaters have been shipped to San Francisco to be installed in the vessel & the local surveyors advised to complete the survey thereon.

Credit Phela with 1/3 mark fu Survey Fee £ 100 When applied for 191

Travelling Expenses (if any) £ 100 When received 191

Committee's Minute Assigned See Sea Rpt 971

New York JUL 13 1920

Engineer Surveyor to Lloyd's Register of Shipping.

Lloyd's Register Foundation

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