

REPORT ON BOILERS.

No. 55869

Date of writing Report 19 When handed in at Local Office 15 DEC 1908 Port of Newcastle on Tyne
 No. in Survey held at S. Shields Date, First Survey Nov 11 Last Survey Dec 1st 1908
 Reg. Book. on the S.T. "ST. AGNES No. 1" (Number of Visits) Gross 205 Tons Net 79
 Master Built at South Shields By whom built J. T. Ultringham & Co When built 1908
 Engines made at S. Shields By whom made G. T. Gray when made 1908
 Boilers made at South Shields By whom made J. T. Ultringham & Co (Boiler No 1587) when made 1908
 Registered Horse Power Owners R. Haslam and Sons Port belonging to S. Shields

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel J. Spencer & Sons
 (Letter for record S) Total Heating Surface of Boilers 1420 sq ft Is forced draft fitted no No. and Description of Boilers One Multitubular Cyl Working Pressure 180 lbs Tested by hydraulic pressure to 360 lbs Date of test 28-7-08.
 No. of Certificate 7738 Can each boiler be worked separately Area of fire grate in each boiler 48.0 sq ft No. and Description of safety valves to each boiler Two Spring Area of each valve 5.9 sq in Pressure to which they are adjusted 185 lbs
 Are they fitted with easing gear Yes In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler
 Smallest distance between boilers or uptakes and bunkers or woodwork 12" Mean dia. of boilers 13'-0" Length 10'-3"
 Material of shell plates Steel Thickness 1 3/32 Range of tensile strength 28 3/4 - 32 Are the shell plates welded or flanged no
 Descrip. of riveting: cir. seams L. D. R. long. seams D. B. T. R Diameter of rivet holes in long. seams 1 1/8" Pitch of rivets 6 1/2"
 Lap of plates or width of butt straps 15 3/4" Per centages of strength of longitudinal joint rivets 83.2 plate 82.5 Working pressure of shell by rules 185 lbs Size of manhole in shell 16 x 12" Size of compensating ring 4 1/2 x 1 3/32 No. and Description of Furnaces in each boiler Three plain Material Steel Outside diameter 40 1/2" Length of plain part top 74" Thickness of plates crown 3/4" bottom 74" Description of longitudinal joint D. B. S. R No. of strengthening rings 1 partial Working pressure of furnace by the rules 186 lbs Combustion chamber plates: Material Steel Thickness: Sides 1/16" Back 21/32" Top 1/16" Bottom 3/4" Pitch of stays to ditto: Sides 10 x 8 3/4" Back 9 1/4 x 8 3/4" Top 10 1/2 x 8" If stays are fitted with nuts or riveted heads nuts Working pressure by rules 183 lbs Material of stays Steel Diameter at smallest part 1 1/32" Area supported by each stay 87.5 Working pressure by rules 203 lbs End plates in steam space: Material Steel Thickness 1 1/16" Pitch of stays 17 1/4 x 1 7/8" How are stays secured D. N. W. Working pressure by rules 181 lbs Material of stays Steel Diameter at smallest part 2 21/32" Area supported by each stay 295.4 Working pressure by rules 184 lbs Material of Front plates at bottom Steel Thickness 1" Material of Lower back plate Steel Thickness 29/32" Greatest pitch of stays 15 1/4 x 8 Working pressure of plate by rules 191 lbs Diameter of tubes 3/4" Pitch of tubes 4 1/2 x 4 1/2" Material of tube plates Steel Thickness: Front 1 1/16 x 1" Back 2 7/32" Mean pitch of stays 13 1/2 x 9" Pitch across wide water spaces 14 1/4" Working pressures by rules 184 lbs Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 6 x 2 1/16" Length as per rule 2-7 1/2" Distance apart 8" Number and pitch of Stays in each Two 10 1/2 Working pressure by rules 187 lbs Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked separately Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear

The foregoing is a correct description,
 J. T. Ultringham & Co Manufacturer.

Dates of Survey During progress of work in shops - - - 11.11.08, 16.11.08, 20.11.08, 27.11.08, 30.11.08, 4.12.08, 11.12.08, 18.12.08, 25.12.08, 31.12.08, 7.1.09, 14.1.09, 21.1.09, 28.1.09, 4.2.09, 11.2.09, 18.2.09, 25.2.09, 3.3.09, 10.3.09, 17.3.09, 24.3.09, 31.3.09, 7.4.09, 14.4.09, 21.4.09, 28.4.09, 5.5.09, 12.5.09, 19.5.09, 26.5.09, 2.6.09, 9.6.09, 16.6.09, 23.6.09, 30.6.09, 7.7.09, 14.7.09, 21.7.09, 28.7.09, 4.8.09, 11.8.09, 18.8.09, 25.8.09, 1.9.09, 8.9.09, 15.9.09, 22.9.09, 29.9.09, 6.10.09, 13.10.09, 20.10.09, 27.10.09, 3.11.09, 10.11.09, 17.11.09, 24.11.09, 1.12.09, 8.12.09, 15.12.09, 22.12.09, 29.12.09, 5.1.10, 12.1.10, 19.1.10, 26.1.10, 2.2.10, 9.2.10, 16.2.10, 23.2.10, 1.3.10, 8.3.10, 15.3.10, 22.3.10, 29.3.10, 5.4.10, 12.4.10, 19.4.10, 26.4.10, 3.5.10, 10.5.10, 17.5.10, 24.5.10, 31.5.10, 6.6.10, 13.6.10, 20.6.10, 27.6.10, 4.7.10, 11.7.10, 18.7.10, 25.7.10, 1.8.10, 8.8.10, 15.8.10, 22.8.10, 29.8.10, 5.9.10, 12.9.10, 19.9.10, 26.9.10, 3.10.10, 10.10.10, 17.10.10, 24.10.10, 31.10.10, 7.11.10, 14.11.10, 21.11.10, 28.11.10, 5.12.10, 12.12.10, 19.12.10, 26.12.10, 2.1.11, 9.1.11, 16.1.11, 23.1.11, 30.1.11, 6.2.11, 13.2.11, 20.2.11, 27.2.11, 6.3.11, 13.3.11, 20.3.11, 27.3.11, 3.4.11, 10.4.11, 17.4.11, 24.4.11, 1.5.11, 8.5.11, 15.5.11, 22.5.11, 29.5.11, 5.6.11, 12.6.11, 19.6.11, 26.6.11, 3.7.11, 10.7.11, 17.7.11, 24.7.11, 31.7.11, 7.8.11, 14.8.11, 21.8.11, 28.8.11, 4.9.11, 11.9.11, 18.9.11, 25.9.11, 2.10.11, 9.10.11, 16.10.11, 23.10.11, 30.10.11, 6.11.11, 13.11.11, 20.11.11, 27.11.11, 4.12.11, 11.12.11, 18.12.11, 25.12.11, 1.1.12, 8.1.12, 15.1.12, 22.1.12, 29.1.12, 5.2.12, 12.2.12, 19.2.12, 26.2.12, 5.3.12, 12.3.12, 19.3.12, 26.3.12, 2.4.12, 9.4.12, 16.4.12, 23.4.12, 1.5.12, 8.5.12, 15.5.12, 22.5.12, 29.5.12, 5.6.12, 12.6.12, 19.6.12, 26.6.12, 3.7.12, 10.7.12, 17.7.12, 24.7.12, 31.7.12, 7.8.12, 14.8.12, 21.8.12, 28.8.12, 4.9.12, 11.9.12, 18.9.12, 25.9.12, 2.10.12, 9.10.12, 16.10.12, 23.10.12, 30.10.12, 6.11.12, 13.11.12, 20.11.12, 27.11.12, 4.12.12, 11.12.12, 18.12.12, 25.12.12, 1.1.13, 8.1.13, 15.1.13, 22.1.13, 29.1.13, 5.2.13, 12.2.13, 19.2.13, 26.2.13, 5.3.13, 12.3.13, 19.3.13, 26.3.13, 2.4.13, 9.4.13, 16.4.13, 23.4.13, 1.5.13, 8.5.13, 15.5.13, 22.5.13, 29.5.13, 5.6.13, 12.6.13, 19.6.13, 26.6.13, 3.7.13, 10.7.13, 17.7.13, 24.7.13, 31.7.13, 7.8.13, 14.8.13, 21.8.13, 28.8.13, 4.9.13, 11.9.13, 18.9.13, 25.9.13, 2.10.13, 9.10.13, 16.10.13, 23.10.13, 30.10.13, 6.11.13, 13.11.13, 20.11.13, 27.11.13, 4.12.13, 11.12.13, 18.12.13, 25.12.13, 1.1.14, 8.1.14, 15.1.14, 22.1.14, 29.1.14, 5.2.14, 12.2.14, 19.2.14, 26.2.14, 5.3.14, 12.3.14, 19.3.14, 26.3.14, 2.4.14, 9.4.14, 16.4.14, 23.4.14, 1.5.14, 8.5.14, 15.5.14, 22.5.14, 29.5.14, 5.6.14, 12.6.14, 19.6.14, 26.6.14, 3.7.14, 10.7.14, 17.7.14, 24.7.14, 31.7.14, 7.8.14, 14.8.14, 21.8.14, 28.8.14, 4.9.14, 11.9.14, 18.9.14, 25.9.14, 2.10.14, 9.10.14, 16.10.14, 23.10.14, 30.10.14, 6.11.14, 13.11.14, 20.11.14, 27.11.14, 4.12.14, 11.12.14, 18.12.14, 25.12.14, 1.1.15, 8.1.15, 15.1.15, 22.1.15, 29.1.15, 5.2.15, 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9.4.17, 16.4.17, 23.4.17, 1.5.17, 8.5.17, 15.5.17, 22.5.17, 29.5.17, 5.6.17, 12.6.17, 19.6.17, 26.6.17, 3.7.17, 10.7.17, 17.7.17, 24.7.17, 31.7.17, 7.8.17, 14.8.17, 21.8.17, 28.8.17, 4.9.17, 11.9.17, 18.9.17, 25.9.17, 2.10.17, 9.10.17, 16.10.17, 23.10.17, 30.10.17, 6.11.17, 13.11.17, 20.11.17, 27.11.17, 4.12.17, 11.12.17, 18.12.17, 25.12.17, 1.1.18, 8.1.18, 15.1.18, 22.1.18, 29.1.18, 5.2.18, 12.2.18, 19.2.18, 26.2.18, 5.3.18, 12.3.18, 19.3.18, 26.3.18, 2.4.18, 9.4.18, 16.4.18, 23.4.18, 1.5.18, 8.5.18, 15.5.18, 22.5.18, 29.5.18, 5.6.18, 12.6.18, 19.6.18, 26.6.18, 3.7.18, 10.7.18, 17.7.18, 24.7.18, 31.7.18, 7.8.18, 14.8.18, 21.8.18, 28.8.18, 4.9.18, 11.9.18, 18.9.18, 25.9.18, 2.10.18, 9.10.18, 16.10.18, 23.10.18, 30.10.18, 6.11.18, 13.11.18, 20.11.18, 27.11.18, 4.12.18, 11.12.18, 18.12.18, 25.12.18, 1.1.19, 8.1.19, 15.1.19, 22.1.19, 29.1.19, 5.2.19, 12.2.19, 19.2.19, 26.2.19, 5.3.19, 12.3.19, 19.3.19, 26.3.19, 2.4.19, 9.4.19, 16.4.19, 23.4.19, 1.5.19, 8.5.19, 15.5.19, 22.5.19, 29.5.19, 5.6.19, 12.6.19, 19.6.19, 26.6.19, 3.7.19, 10.7.19, 17.7.19, 24.7.19, 31.7.19, 7.8.19, 14.8.19, 21.8.19, 28.8.19, 4.9.19, 11.9.19, 18.9.19, 25.9.19, 2.10.19, 9.10.19, 16.10.19, 23.10.19, 30.10.19, 6.11.19, 13.11.19, 20.11.19, 27.11.19, 4.12.19, 11.12.19, 18.12.19, 25.12.19, 1.1.20, 8.1.20, 15.1.20, 22.1.20, 29.1.20, 5.2.20, 12.2.20, 19.2.20, 26.2.20, 5.3.20, 12.3.20, 19.3.20, 26.3.20, 2.4.20, 9.4.20, 16.4.20, 23.4.20, 1.5.20, 8.5.20, 15.5.20, 22.5.20, 29.5.20, 5.6.20, 12.6.20, 19.6.20, 26.6.20, 3.7.20, 10.7.20, 17.7.20, 24.7.20, 31.7.20, 7.8.20, 14.8.20, 21.8.20, 28.8.20, 4.9.20, 11.9.20, 18.9.20, 25.9.20, 2.10.20, 9.10.20, 16.10.20, 23.10.20, 30.10.20, 6.11.20, 13.11.20, 20.11.20, 27.11.20, 4.12.20, 11.12.20, 18.12.20, 25.12.20, 1.1.21, 8.1.21, 15.1.21, 22.1.21, 29.1.21, 5.2.21, 12.2.21, 19.2.21, 26.2.21, 5.3.21, 12.3.21, 19.3.21, 26.3.21, 2.4.21, 9.4.21, 16.4.21, 23.4.21, 1.5.21, 8.5.21, 15.5.21, 22.5.21, 29.5.21, 5.6.21, 12.6.21, 19.6.21, 26.6.21, 3.7.21, 10.7.21, 17.7.21, 24.7.21, 31.7.21, 7.8.21, 14.8.21, 21.8.21, 28.8.21, 4.9.21, 11.9.21, 18.9.21, 25.9.21, 2.10.21, 9.10.21, 16.10.21, 23.10.21, 30.10.21, 6.11.21, 13.11.21, 20.11.21, 27.11.21, 4.12.21, 11.12.21, 18.12.21, 25.12.21, 1.1.22, 8.1.22, 15.1.22, 22.1.22, 29.1.22, 5.2.22, 12.2.22, 19.2.22, 26.2.22, 5.3.22, 12.3.22, 19.3.22, 26.3.22, 2.4.22, 9.4.22, 16.4.22, 23.4.22, 1.5.22, 8.5.22, 15.5.22, 22.5.22, 29.5.22, 5.6.22, 12.6.22, 19.6.22, 26.6.22, 3.7.22, 10.7.22, 17.7.22, 24.7.22, 31.7.22, 7.8.22, 14.8.22, 21.8.22, 28.8.22, 4.9.22, 11.9.22, 18.9.22, 25.9.22, 2.10.22, 9.10.22, 16.10.22, 23.10.22, 30.10.22, 6.11.22, 13.11.22, 20.11.22, 27.11.22, 4.12.22, 11.12.22, 18.12.22, 25.12.22, 1.1.23, 8.1.23, 15.1.23, 22.1.23, 29.1.23, 5.2.23, 12.2.23, 19.2.23, 26.2.23, 5.3.23, 12.3.23, 19.3.23, 26.3.23, 2.4.23, 9.4.23, 16.4.23, 23.4.23, 1.5.23, 8.5.23, 15.5.23, 22.5.23, 29.5.23, 5.6.23, 12.6.23, 19.6.23, 26.6.23, 3.7.23, 10.7.23, 17.7.23, 24.7.23, 31.7.23, 7.8.23, 14.8.23, 21.8.23, 28.8.23, 4.9.23, 11.9.23, 18.9.23, 25.9.23, 2.10.23, 9.10.23, 16.10.23, 23.10.23, 30.10.23, 6.11.23, 13.11.23, 20.11.23, 27.11.23, 4.12.23, 11.12.23, 18.12.23, 25.12.23, 1.1.24, 8.1.24, 15.1.24, 22.1.24, 29.1.24, 5.2.24, 12.2.24, 19.2.24, 26.2.24, 5.3.24, 12.3.24, 19.3.24, 26.3.24, 2.4.24, 9.4.24, 16.4.24, 23.4.24, 1.5.24, 8.5.24, 15.5.24, 22.5.24, 29.5.24, 5.6.24, 12.6.24, 19.6.24, 26.6.24, 3.7.24, 10.7.24, 17.7.24, 24.7.24, 31.7.24, 7.8.24, 14.8.24, 21.8.24, 28.8.24, 4.9.24, 11.9.24, 18.9.24, 25.9.24, 2.10.24, 9.10.24, 16.10.24, 23.10.24, 30.10.24, 6.11.24, 13.11.24, 20.11.24, 27.11.24, 4.12.24, 11.12.24, 18.12.24, 25.12.24, 1.1.25, 8.1.25, 15.1.25, 22.1.25, 29.1.25, 5.2.25, 12.2.25, 19.2.25, 26.2.25, 5.3.25, 12.3.25, 19.3.25, 26.3.25, 2.4.25, 9.4.25, 16.4.25, 23.4.25, 1.5.25, 8.5.25, 15.5.25, 22.5.25, 29.5.25, 5.6.25, 12.6.25, 19.6.25, 26.6.25, 3.7.25, 10.7.25, 17.7.25, 24.7.25, 31.7.25, 7.8.25, 14.8.25, 21.8.25, 28.8.25, 4.9.25, 11.9.25, 18.9.25, 25.9.25, 2.10.25, 9.10.25, 16.10.25, 23.10.25, 30.10.25, 6.11.25, 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