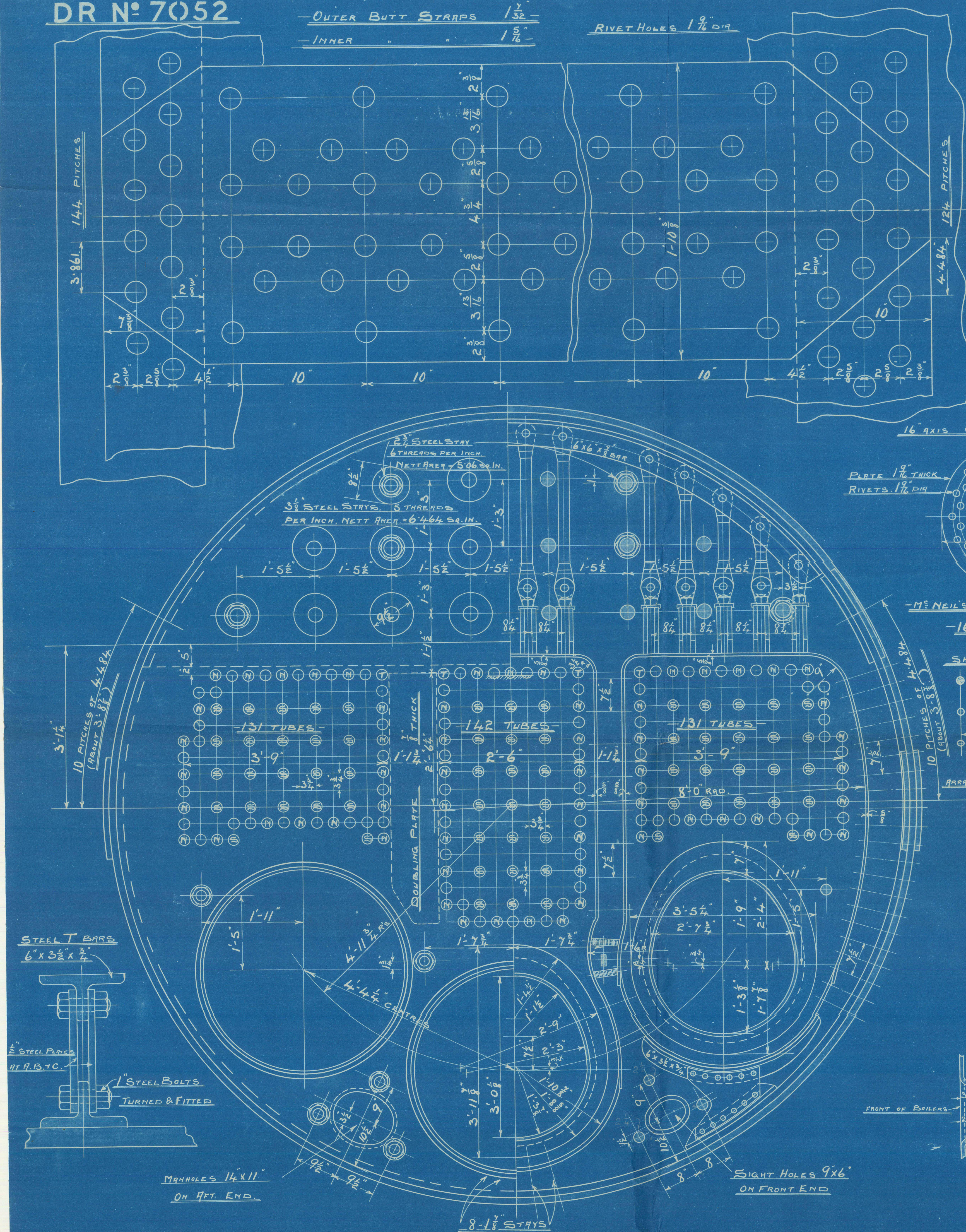


— OUTER BUTT STRAPS $\frac{1}{32}$ "
— INNER " " $\frac{5}{16}$ "

RIVET HOLES $1\frac{9}{16}$ " DIA.



-SHELL-

LONGITUDINAL SEAMS DOUBLE BUTT STRAPS RIVETTED AS SHOWN
STRENGTH OF PLATE = 84.375% STRENGTH OF RIVET 851%
CIRCUMFERENTIAL SEAMS - TREBLE RIVETED AT CENTRE AS SHOWN.

- LAPPED-DOUBLE RIVETED $1\frac{1}{8}$ " RIVETS. $3\frac{7}{8}$ " PITCH.

- END PLATES -
FURNACE & COMB. CHAMBERS

LAPPED - DOUBLE RIVETED	7 1/2 RIVETS	5 1/2 PITCH	3 1/2 RIVETS	2 1/2 PITCH
DOUBLE RIVETED	8 RIVETS	5 PITCH	SINGLE RIVETED	8 RIVETS 2 1/2 PITCH
ALL PLATES & RIVETS STEEL ALL HOLES DRILLED IN PLACE				
MINIMUM TENSILE STRENGTH OF SHELL PLATES		89 TONS PER SQ. INCH.		
MAXIMUM		32		
MINIMUM		28		
MAXIMUM		32		

— WORKING PRESSURE 215 LBS PER SQ. INCH —

— TEST 430 LBS

RIVETS IN FURNACES
& COMBUSTION CHAMBERS
TO BE FINISHED AS SHOWN

— 3 - OFF

— MAIN BOILER N° 381

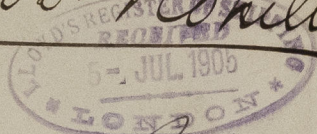
— UNDER SURVEY OF BOARD OF TRADE & LLOYDS —

— SCALE 1" = 1'-0"



Edfast
Harland & Wolff
T.S.S. 381

D. End Bailers
T.S.S. Rohilla



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