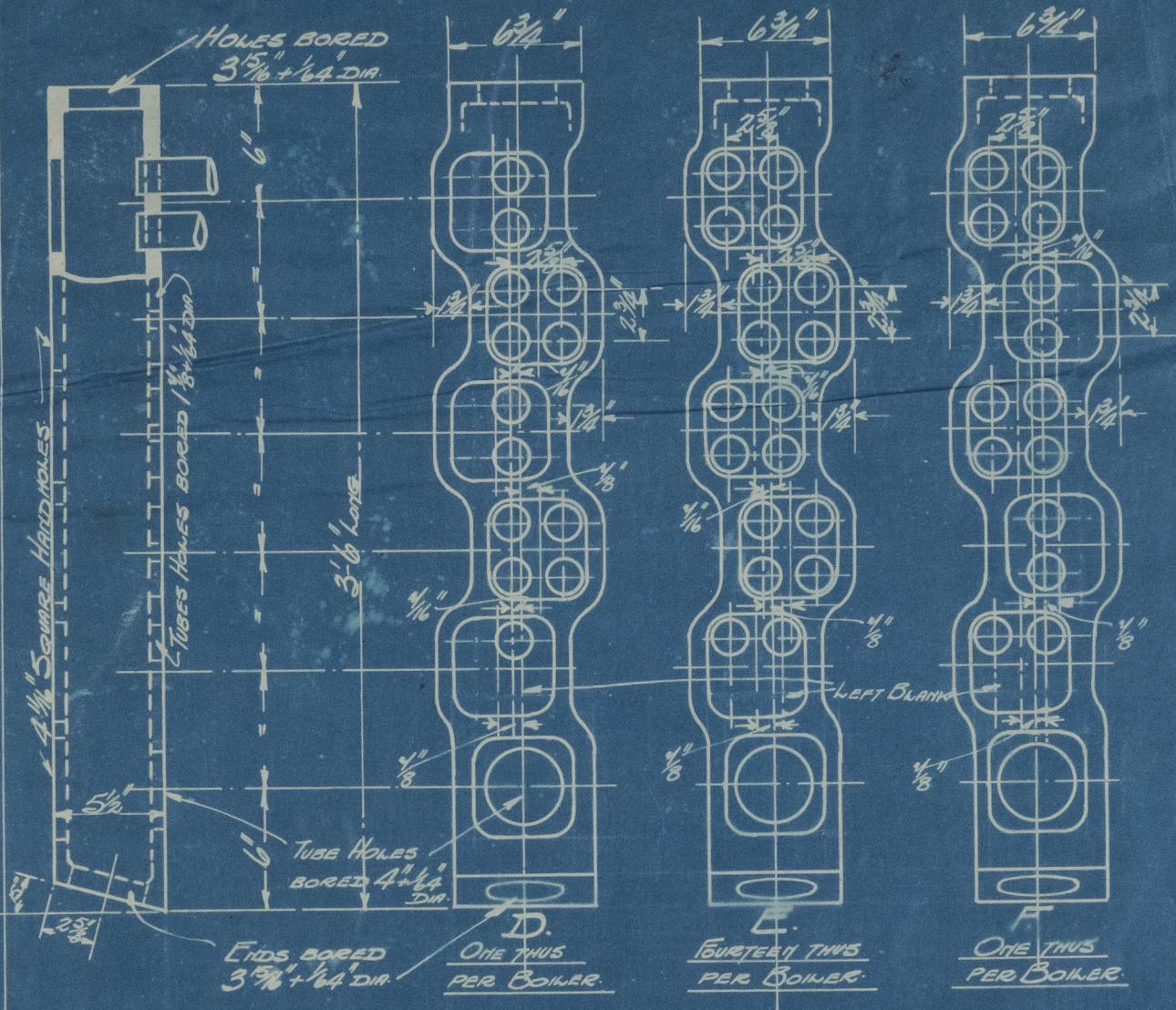


DETAIL OF DOWNTAKE HEADERS.

2 SETS THIS.  
 SCALE  $1\frac{1}{2}" = 1 \text{ FOOT.}$



D.	E.	F.
13 TUBE HOLES $1\frac{1}{8}" \times \frac{1}{4}"$ DIA.	13 TUBE HOLES $1\frac{1}{8}" \times \frac{1}{4}"$ DIA.	14 TUBE HOLES $1\frac{1}{8}" \times \frac{1}{4}"$ DIA.
1 " " $4" \times \frac{1}{4}"$ "	1 " " $4" \times \frac{1}{4}"$ "	1 " " $4" \times \frac{1}{4}"$ "
2 NIPPLE HOLES $3\frac{5}{8}" \times \frac{1}{4}"$ "	2 NIPPLE " $3\frac{5}{8}" \times \frac{1}{4}"$ "	2 NIPPLE " $3\frac{5}{8}" \times \frac{1}{4}"$ "
6 $4\frac{1}{16}"$ SQUARE HANDHOLES.	6 $4\frac{1}{16}"$ SQUARE HANDHOLES	6 $4\frac{1}{16}"$ SQUARE HANDHOLES.

MADE FROM SIEMENS MARTIN MILD STEEL PLATE LAPWELDED  $\frac{1}{32}"$  THICK  
 TO LLOYD'S SURVEY.

WORKING PRESSURE =  $145 \text{ LBS PER } \square"$   
 TEST " =  $350 \text{ " " "}$

TENSILE STRENGTH OF PLATES =

24 TO 28 TONS PER SQ. INCH.

BABCOCK & WILCOX, LIMITED,  
 BRITISH HOUSE, PATENT OFFICE, LONDON, E.C.



Job No. M. 159.

Sk. No. 83/12.

DATE. 31-3-10.

16/2/10





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