

# REPORT ON BOILERS.

No. 29210.

WED. 24 AUG 1910

Received at London Office

of writing Report

19

When handed in at Local Office

20/8/1910. Port of Glasgow

in Survey held at

Renfrew

Date, First Survey

21<sup>st</sup> April

Last Survey

28<sup>th</sup> July 1910

Book.

on the Water Tube Boilers No 159. for Vancouver Ferry Steamer

(Number of Visits)

Tons } Gross  
          } Net

ter Built at

By whom built

When built

ines made at

Glasgow

By whom made

Mc Kie & Baxter

when made 1910

lers made at

Renfrew

By whom made

Babcock & Wilcox Ltd

when made 1910

istered Horse Power

Owners

Port belonging to

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel *Stewarts & Lloyds Ltd.*

atter for record

Total Heating Surface of Boilers 2808  $\text{sq ft}$

Is forced draft fitted

No. and Description of

Boilers *Two. Water Tube*

Working Pressure 175 lbs. Tested by hydraulic pressure to

Date of test

of Certificate

Can each boiler be worked separately

Area of fire grate in each boiler

No. and Description of

ity valves to each boiler *2. spring loaded*

Area of each valve *5.94 sq in*

Pressure to which they are adjusted

they fitted with easing gear

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

allest distance between boilers or uptakes and bunkers or woodwork

Mean dia. of <sup>steam drum</sup> boilers *3'-0"*

Length *11'-4 1/2"*

aterial of <sup>steam drum</sup> shell plates

*steel*

Thickness *7/16"*

Range of tensile strength *24/28 tons*

Are the shell plates welded or flanged *no*

cription of riveting: cir. seams *DR lap*

long. seams *DBS DR*

Diameter of rivet holes in long. seams *23/32"*

Pitch of rivets *3 1/2"*

of plates or width of butt straps *8"*

Per centages of strength of longitudinal joint

rivets *81.6*  
plate *79.4*

Working pressure of shell by

es *242*

Size of manhole in shell *15" x 11"*

Size of compensating ring *Flanged*

No. and Description of Furnaces in each

ler

Material

Outside diameter

Length of plain part

Thickness of plates

Material

cription of longitudinal joint

No. of strengthening rings

Working pressure of furnace by the rules

Combustion chamber

tes: Material

Thickness: Sides

Back

Top

Bottom

Pitch of stays to ditto: Sides

Back

If stays are fitted with nuts or riveted heads

Working pressure by rules

Material of stays

Diameter at

allest part

Area supported by each stay

Working pressure by rules

End plates in steam <sup>drum</sup> space: Material *steel* Thickness *5/8" dished*

ch of stays

How are stays secured

Working pressure by rules *233*

Material of stays

Diameter at smallest part

ea supported by each stay

Working pressure by rules

Material of Front plates at bottom

Thickness

Material of

ver back plate

Thickness

Greatest pitch of stays

Working pressure of plate by rules

Diameter of tubes *1 13/16"*

ch of tubes

Material of <sup>headers</sup> tube plates *steel*

Thickness: Front *17/32"* Back *17/32"*

Mean pitch of stays

Pitch across wide

ter spaces

Working pressures by rules

Girders to Chamber tops: Material

Depth and thickness of

der at centre

Length as per rule

Distance apart

Number and pitch of Stays in each

orking pressure by rules

Superheater or Steam chest: how connected to boiler

Can the superheater be shut off and the boiler worked

eparately

Diameter

Length

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet

les

Pitch of rivets

Working pressure of shell by rules

Diameter of flue

Material of flue plates

Thickness

stiffened with rings

Distance between rings

Working pressure by rules

End plates: Thickness

How stayed

orking pressure of end plates

Area of safety valves to superheater

Are they fitted with easing gear

Survey request form

The foregoing is a correct description,  
*Babcock & Wilcox Limited.* Manufacturer.

No. *H14* attached

Dates of Survey

During progress of work in shops

*1910. April 21. May 9. July 8. 11. 28*

Is the approved plan of boiler forwarded herewith

*yes*

while building

During erection on board vessel

Total No. of visits

*5*

## GENERAL REMARKS

(State quality of workmanship, opinions as to class, &c.)

*These boilers have been constructed under special survey in accordance with the rules and approved plans enclosed. The steam drums and sections of headers and tubes have been tested by hydraulic pressure to 350 lbs. Materials and workmanship are good. These boilers are being shipped to Vancouver in pieces*

Survey Fee

£ *9 : 7*

When applied for

*Monthly asc.*

Travelling Expenses (if any) £

When received

*19*

*Harry Clarke*

Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

TUE. JUL 25. 1911

Committee's Minute **GLASGOW** 23 AUG. 1910

Assigned *Transmit to London.*



Lloyd's Register Foundation

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