

## REPORT ON MACHINERY.

No. 4931

Received at London Office

WED. AUG. 30. 1911

Date of writing Report August 19 11 When handed in at Local Office

Port of Amsterdam

No. in Survey held at *Latt Bommel*  
Reg. Book.Date, First Survey *19 June* Last Survey *18 August* 1911(Number of Visits *5*)on the *Steel Hopper Dredger Maranhão* (*J. Meyers Shipbuilding Co. No. 313*)Tons { Gross *579*Net *295*Master *M. Boro*Built at *Latt Bommel*

By whom built

*J. Meyers Shipbuilding Co.* When built *1911*Engines made at *South Shields*

By whom made

*G. S. Grey*when made *1911*Boilers made at *Maarlem*

By whom made

*N. V. Werk Nubertina & W. B. Jans*when made *1911*

Registered Horse Power

Owners

*Brazilian Government*Port belonging to *Maranhão*

Nom. Horse Power as per Section 28

Is Refrigerating Machinery fitted for cargo purposes *No*Is Electric Light fitted *Yes*

## ENGINES, &amp;c.—Description of Engines

No. of Cylinders

No. of Cranks

Dia. of Cylinders

Length of Stroke

Revs. per minute *160*

Dia. of Screw shaft

as per rule

Material of

as fitted

screw shaft

Is the screw shaft fitted with a continuous liner the whole length of the stern tube

Is the after end of the liner made water tight

in the propeller boss

If the liner is in more than one length are the joints burned

If the liner does not fit tightly at the part

between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive

If two

liners are fitted, is the shaft lapped or protected between the liners

Length of stern bush

Dia. of Tunnel shaft

as per rule

Dia. of Crank shaft journals

as per rule

Dia. of Crank pin

Size of Crank webs

Dia. of thrust shaft under

collars

Dia. of screw

Pitch of Screw

No. of Blades

State whether moveable

Total surface

No. of Feed pumps

Diameter of ditto

Stroke

Can one be overhauled while the other is at work

No. of Bilge pumps

Diameter of ditto

Stroke

Can one be overhauled while the other is at work

No. of Donkey Engines

Sizes of Pumps

No. and size of Suctions connected to both Bilge and Donkey pumps

In Engine Room

*three 2"*In Holds, &c. *four hold One 2" in Sidings of Hopper four 2"*

No. of Bilge Injections

sizes

Connected to condenser, or to circulating pump

Is a separate Donkey Suction fitted in Engine room & size *Yes, 2"*

Are all the bilge suction pipes fitted with roses

*Yes*

Are the roses in Engine room always accessible

*Yes*

Are the sluices on Engine room bulkheads always accessible

*None*

Are all connections with the sea direct on the skin of the ship

*Yes*

Are they Valves or Cocks

*Valves & Cocks*

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates

*Yes*

Are the Discharge Pipes above or below the deep water line

*Yes*

Are they each fitted with a Discharge Valve always accessible on the plating of the vessel

*Yes*

Are the Blow Off Cocks fitted with a spigot and brass covering plate

*Yes*

What pipes are carried through the bunkers

*None*

How are they protected

Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times

*Yes*

Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges

*Yes*

Dates of examination of completion of fitting of Sea Connections

*19 June*

of Stern Tube

*19 June*Screw shaft and Propeller *19 June*

Is the Screw Shaft Tunnel watertight

Is it fitted with a watertight door

worked from

## OILERS, &amp;c.—(Letter for record)

Manufacturers of Steel

Total Heating Surface of Boilers

Is Forced Draft fitted

No. and Description of Boilers

Working Pressure

Tested by hydraulic pressure to

Date of test

No. of Certificate

Can each boiler be worked separately

*Yes*

Area of fire grate in each boiler

No. and Description of Safety Valves to

each boiler *two direct Spring*

Area of each valve

*3.1416 sq. ft.*

Pressure to which they are adjusted

*185 lbs*

Are they fitted with easing gear

*Yes*

Smallest distance between boilers or uptakes and bunkers or woodwork

*36" Sidings*

Mean dia. of boilers

Length

Material of shell plates

Thickness

Range of tensile strength

Are the shell plates welded or flanged

Descrip. of riveting: cir. seams

ft. mg. seams

Diameter of rivet holes in long. seams

Pitch of rivets

Lap of plates or width of butt straps

Per centages of strength of longitudinal joint

rivets

Working pressure of shell by rules

Size of manhole in shell

Size of compensating ring

No. and Description of Furnaces in each boiler

Material

Outside diameter

Length of plain part

top

Thickness of plates

crown

Description of longitudinal joint

No. of strengthening rings

Working pressure of furnace by the rules

Combustion chamber plates: Material

Thickness: Sides

Back

Top

Bottom

Pitch of stays to ditto: Sides

Back

Top

If stays are fitted with nuts or riveted heads

Working pressure by rules

Material of stays

Diameter at smallest part

Area supported by each stay

Working pressure by rules

End plates in steam space:

Material

Thickness

Pitch of stays

How are stays secured

Working pressure by rules

Material of stays

Diameter at smallest part

Area supported by each stay

Working pressure by rules

Material of Front plates at bottom

Thickness

Material of Lower back plate

Thickness

Greatest pitch of stays

Working pressure of plate by rules

Diameter of tubes

Pitch of tubes

Material of tube plates

Thickness: Front

Back

Mean pitch of stays

Pitch across wide water spaces

Working pressures by rules

Girders to Chamber tops: Material

Depth and

Thickness of girder at centre

Length as per rule

Distance apart

Number and pitch of stays in each

Working pressure by rules

Superheater or Steam chest; how connected to boiler

Can the superheater be shut off and the boiler worked

separately

Diameter

Length

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet

Pitch of rivets

Working pressure of shell by rules

Diameter of flue

Material of flue plates

Thickness

stiffened with rings

Distance between rings

Working pressure by rules

End plates: Thickness

How stayed

Working pressure of end plates

Area of safety valves to superheater

Are they fitted with easing gear

# VERTICAL DONKEY BOILER— Manufacturers of Steel

No.	Description				
Made at	By whom made	When made	Where fixed		
Working pressure	tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of Safety
Valves	No. of Safety Valves	Area of each	Pressure to which they are adjusted	Date of adjustment	
If fitted with easing gear	If steam from main boilers can enter the donkey boiler	Dia. of donkey boiler	Length		
Material of shell plates	Thickness	Range of tensile strength	Descrip. of riveting long. seams		
Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	Lap of plating	Per centage of strength of joint	Rivets Plates
Working pressure of shell by rules	Thickness of shell crown plates	Radius of do.	No. of stays to do.	Dia. of stays	
Diameter of furnace Top	Bottom	Length of furnace	Thickness of furnace plates	Description of joint	
Working pressure of furnace by rules	Thickness of furnace crown plates	Stayed by			
Diameter of uptake	Thickness of uptake plates	Thickness of water tubes	Dates of survey		

SPARE GEAR. State the articles supplied :—

The foregoing is a correct description,  
 Manufacturer.

Dates of Survey while building	During progress of work in shops - - -	During erection on board vessel - - -	Total No. of visits	5	Is the approved plan of main boiler forwarded herewith	Yes			
					donkey				
Dates of Examination of principal parts—	Cylinders	Slides	Covers	Pistons	Rods				
Connecting rods	Crank shaft	Thrust shaft	18 July	Tunnel shafts	18 July	Screw shaft	19 June	Propeller	19 June
Stern tube	19 June	Steam pipes tested	4 August	Engine and boiler seatings	19 June	Engines holding down bolts	4 August		
Completion of pumping arrangements	10 August	Boilers fixed	4 August	Engines tried under steam	18 August				
Main boiler safety valves adjusted	10 August	Thickness of adjusting washers	SB fore 3/8 aft 1 1/2	PB fore 3/8 aft 5/16					
Material of Crank shaft	Identification Mark on Do.	Material of Thrust shaft	Identification Mark on Do.						
Material of Tunnel shafts	Identification Marks on Do.	Material of Screw shafts	Identification Marks on Do.						
Material of Steam Pipes	Copper	Test pressure	360 lbs per Sq inch						

General Remarks (State quality of workmanship, opinions as to class, &c.)

This vessel's machinery and boilers have been fitted in an efficient manner and proved to be during the steam trials to work satisfactorily without hitches or heating and boilers perfectly tight. I am of opinion that the vessel is eligible to be Classed in the Society's Register Book

LMC-8.1911.

It is submitted that this vessel is eligible for THE RECORD. +LMC. 8.11

The amount of Entry Fee	£ 100	When applied for,	19...
Special	£ 100	When received,	19...
Donkey Boiler Fee	£ 100		
Travelling Expenses (if any)	£		

Committee's Minute

Assigned

MACHINERY CERTIFICATE WRITTEN.



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