

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Bristol)

SHIP FORGINGS OR CASTINGS.

Have to report that the undermentioned Iron & Steel Forgings & Castings, manufactured by The Darlington Forge & Castings Co. Hill House St. for the Vessel No. 138, being built of Bristol have been inspected by me as set forth below and found to be, so far as can be ascertained, Sound.

For Castings.

M. Robertson

Built Darlington 11-3-20

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	Steel	Simen's Martin Pigot Steel	Steel
Condition	Cast Annealed	Forged	Forged
Size	9 1/2 x 6 1/2 x 5 1/2	7 1/2 dia to 5 1/2	9 1/2 x 2 1/2
Inspection	Forged & Machined	Forged Finished	Forged Machined
Inspected	2-9-19-1-12-19	6-11-19-11-3-20	20-1-20-23-1-20
Tests	Wheel portion	Bottom	
Re inch	Test 9 = 33.0	Test 11B = 30.2	Test 600 = 32.0
Cent. 3"	25.0	30.0	30.0
Test—fracture	120	180	180
ground ...	9 ft		
Test—	Yes	Arms forged Scrap iron	
ording to Rules			
l satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

	Booseporthen	Leop
Test 11 =	34-0	Test 332 = 31-6
	24-0	24-0
	120	180

(if any chargeable) £ ✓ : :

To be paid at

If Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

W152-0056