

REC'D NEW YORK July 31 1918

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# REPORT ON MACHINERY.

No. 2778

date of writing Report July 10<sup>th</sup> 1918 When handed in at Local Office July 12<sup>th</sup> 1918 Port of San Francisco  
To. in Survey held at Los Angeles & San Francisco Date, First Survey Sept 21<sup>st</sup> 1917 Last Survey June 27<sup>th</sup> 1918  
Reg. Book. on the S.S. "Accomac" (Los Angeles S.B. Co. N.1) (Number of Visits 13)  
Tons { Gross 5898  
Net 4450  
Master R.B. Seike Built at San Pedro Cal By whom built Los Angeles S.B. & D.D. Co. When built 1918  
Engines made at Pittsburg Pa By whom made Westinghouse Elec Mfg Co when made 1918  
Boilers made at Phoenixville Pa By whom made Heine Boiler Works when made 1918  
NOMINAL Registered Horse Power 670 Owners U.S. Shipping Board Port belonging to Los Angeles  
Shaft Horse Power at Full Power 3000 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted Yes

URBINE ENGINES, &c.—Description of Engines Double Reduction Geared Turbines No. of Turbines Two - (1-H.P. 1-L.P.)  
Diameter of Rotor Shaft Journals, H.P. L.P. Diameter of Pinion Shaft  
Diameter of Journals Distance between Centres of Bearings Diameter of Pitch Circle  
Diameter of Wheel Shaft Distance between Centres of Bearings Diameter of Pitch Circle of Wheel  
Width of Face Diameter of Thrust Shaft under Collars as per rule 12.8"  
No. of Screw Shafts one 3 PIECES BURNED as per rule 14.08" 14.22 Diameter of Tunnel Shaft as fitted 13.25"  
Diameter of same as fitted 14.5" Diameter of Propeller 17.14" Pitch of Propeller 12.4"  
No. of Blades 4 State whether Moveable Yes Total Surface Diameter of Rotor Drum, H.P. L.P. Astern  
Thickness at Bottom of Groove, H.P. L.P. Astern Revs. per Minute at Full Power, Turbine 3655 Propeller 100

## PARTICULARS OF BLADING.

|                    | H. P.             |                  |              | L. P.             |                  |              | ASTERN.           |                  |              |
|--------------------|-------------------|------------------|--------------|-------------------|------------------|--------------|-------------------|------------------|--------------|
|                    | HEIGHT OF BLADES. | DIAMETER AT TIP. | NO. OF ROWS. | HEIGHT OF BLADES. | DIAMETER AT TIP. | NO. OF ROWS. | HEIGHT OF BLADES. | DIAMETER AT TIP. | NO. OF ROWS. |
| ST EXPANSION ..... |                   |                  |              |                   |                  |              |                   |                  |              |
| ND "               |                   |                  |              |                   |                  |              |                   |                  |              |
| ED "               |                   |                  |              |                   |                  |              |                   |                  |              |
| TH "               |                   |                  |              |                   |                  |              |                   |                  |              |
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| TH "               |                   |                  |              |                   |                  |              |                   |                  |              |

No. and size of Feed pumps 2- 12" x 8" x 18"  
No. and size of Bilge pumps 3- 1- 12" x 10" x 12", 1- 12" x 8" x 12", 1- 6" x 6" x 6"  
No. and size of Bilge suction in Engine Room 4- 3 1/2" and 1- 3"  
Forward coffer dam 1- 3" aft coffer dam 1- 3" N. 3 hold 4- 3 1/2" aft well 1- 3 1/2" aft peak 1- 3"  
No. of Bilge Injections 1 sizes 12" Connected to condenser, or to circulating pump Is a separate Donkey Suction fitted in Engine Room & size 3 1/2"  
Are all the bilge suction pipes fitted with roses yes Are the roses in Engine room always accessible yes  
Are all connections with the sea direct on the skin of the ship yes Are they Valves or Cocks valves  
Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates yes Are the Discharge Pipes above or below the deep water line both  
Are they each fitted with a Discharge Valve always accessible on the plating of the vessel yes Are the Blow Off Cocks fitted with a spigot and brass covering plate yes  
What pipes are carried through the bunkers ✓ How are they protected ✓  
Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times yes  
Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges yes  
Is the Screw Shaft Tunnel watertight yes Is it fitted with a watertight door yes worked from Top platform of E.R

OILERS, &c.—(Letter for record S.) Manufacturers of Steel Illinois Steel Co.  
Total Heating Surface of Boilers 200 lbs Is Forced Draft fitted No No. and Description of Boilers See Phila Rpt. N. 2763  
Working Pressure 200 lbs Tested by hydraulic pressure to 400 lbs Date of test No. of Certificate  
Can each boiler be worked separately yes Area of fire grate in each boiler No. and Description of Safety Valves to  
each boiler 2- Spring loaded Area of each valve 9620 Pressure to which they are adjusted 200 lbs Are they fitted with easing gear yes  
Smallest distance between boilers or uptakes and bunkers or woodwork Mean dia. of boilers Length Material of shell plates  
Thickness Range of tensile strength Are the shell plates welded or flanged Descrip. of riveting: cir. seams  
Long. seams Diameter of rivet holes in long. seams Pitch of rivets Lap of plates or width of butt straps  
Percentage of strength of longitudinal joint Working pressure of shell by rules Size of manhole in shell  
Size of compensating ring No. and Description of Furnaces in each Boiler Material Outside diameter  
Length of plain part Thickness of plates Description of longitudinal joint No. of strengthening rings  
Working pressure of furnace by the rules Combustion chamber plates: Material Thickness: Sides Back Top Bottom  
Pitch of stays to ditto: Sides Back Top If stays are fitted with nuts or riveted heads Working pressure by rules  
Material of stays Diameter at smallest part Area supported by each stay Working pressure by rules End plates in steam space  
Material Thickness Pitch of stays How are stays secured Working pressure by rules Material of stays  
Diameter at smallest part Area supported by each stay Working pressure by rules Material of Front plates at bottom  
Thickness Material of Lower back plate Thickness Greatest pitch of stays Working pressure of plate by rules  
Diameter of tubes Pitch of tubes Material of tube plates Thickness: Front Back Mean pitch of stays  
Pitch across wide water spaces Working pressures by rules Girders to Chamber tops: Material Depth and  
Thickness of girder at centre Length as per rule Distance apart Number and pitch of stays in each  
Working pressure by rules Steam dome: description of joint to shell % of strength of joint Diameter  
Thickness of shell plates Material Description of longitudinal joint Diameter of rivet holes Pitch of rivets  
Working pressure of shell by rules Crown plates: Thickness How stayed

W 1505-0083



SUPERHEATER.

Type

Date of Approval of Plan

Tested by Hydraulic Pressure to

Date of Test

Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Diameter of Safety Valve

Pressure to which each is adjusted

Is Easing Gear fitted

IS A DONKEY BOILER FITTED? *no*

If so, is a report now forwarded?

SPARE GEAR.

State the articles supplied:

1- tail shaft complete, 4 propeller blades - 40 condenser tubes  
24 boiler tubes - 1 complete set of check valves, 3 sets of bilge pump valves - 1 set of feed pump valves -  
2 sets of gear shaft bearings - 2 sets of turbine bearings - 6 sets of pinion bearings - 6 propeller thrust  
shoes - 12 turbine thrust bearing shoes - 1/2 set of studs & nuts for turbine bearings - 12 coupling  
10 studs for pedestal cover - 1/2 set of studs & nuts for turbine cover - 1/2 set of bolts for gear housing  
7 studs for pinion frame joint - 1 set of oil pump drive gears for main oil pumps - one set of valves  
for auxiliary oil pumps - 1 relief valve spring - 27 spare tubes for lubricating oil cooler.

The foregoing is a correct description,  
Los Angeles SHIPBUILDING & DRY DOCK CO  
By *[Signature]*

Manufacturer.

Dates of Survey while building  
During progress of work in shops --  
During erection on board vessel --  
Total No. of visits

*Dec 14. Mar 28 Apr 12*

*Mar 28. Apr 12. May 1. 22 June 5. 6. 7. 10. 14. 27*

*13*

Is the approved plan of main boiler forwarded herewith *no*

Dates of Examination of principal parts-Casings

Rotors

Blading

Gearing

Rotor shaft

Thrust shaft

Tunnel shafts

Screw shaft

Propeller

Stern tube

Steam pipes tested

Engine and boiler seatings

Engines holding down bolts

Completion of pumping arrangements

Boilers fired

Engines tried under steam

Main boiler safety valves adjusted

Thickness of adjusting washers

Material and tensile strength of Rotor shaft

Identification Mark on Do.

Material and tensile strength of Pinion shaft

Identification Mark on Do.

Material of Wheel shaft

Identification Mark on Do.

Material of Thrust shaft

Identification Mark on Do.

Material of Tunnel shafts

Identification Marks on Do.

Material of Screw shafts

Identification Marks on Do.

Material of Steam Pipes

Test pressure

Is an installation fitted for burning oil fuel *yes*

Is the flash point of the oil to be used over 150°F. *yes*

Have the requirements of Section 49 of the Rules been complied with *yes*

Is this machinery a duplicate of a previous case *no* If so, state name of vessel

General Remarks

(State quality of workmanship, opinions as to class, etc.)

The machinery and boilers of this vessel have been built under special survey, of materials tested in accordance with the rules and the workmanship was found good throughout - On completion the machinery was tested under working conditions & found satisfactory. In the opinion of the undersigned this machinery is eligible to be classed in the Register with notations of *L.M.C 6-18. Fitted for oil fuel 6-18 - Electric Light -*

Lloyd's  
No 17  
2-7-18 T.H.

Lloyd's  
No 18  
2-14-18 T.H.

Lloyd's  
No 27  
2-27-18 T.H.

Lloyd's  
No 20  
2-27-18 T.H.

Lloyd's  
No 34  
2-27-18 T.H.

Lloyd's  
No 11A  
2-17-18 T.H.

Lloyd's  
No 30  
2-27-18 T.H.

The amount of Entry Fee ... \$15-00

Special ... \$250-00

Donkey Boiler Fee ... £

Travelling Expenses (if any) £ 103-19

When applied for,

*25th* 1918

When received,

*28th* 1918

Engineer Surveyor to Lloyd's Register of Shipping

It is submitted that this vessel is eligible for THE RECORD. + L.M.C

2 STEAM TURBINES GEARED TO 1 SCW  
FITTED FOR OIL FUEL 6, 12 F.P. ABOVE  
WATER TUBE BOILERS SUBJECT TO ANNUAL S

Committee's Minute New York AUG 16 1918

Assigned *+ L.M.C. 6-18. Fitted for oil fuel 6-18 H. above 150°F.*

Elec. Lt. MACHINERY CERTIFICATE

WRITTEN 31.8.18

Lloyd's Register Foundation