

REPORT ON MACHINERY.

No. 19026

Port of Hull

Received at London Office

THUR. 6 JUN 1907

No. in Survey held at *Selby + Hull* Date, first Survey *Dec. 7/06* Last Survey *May 31st 1907*
 Reg. Book. *50* on the *Screw Steamer "Leander"* (Number of Visits *29*)
 Master *Built at Selby* By whom built *Cochrane & Sons* Tons { Gross *276*
 Engines made at *Hull* By whom made *Amos & Smith* Net *124*
 Boilers made at *do* By whom made *do* When built *1907*
 Registered Horse Power *69.8* Owners *The Lindsey Steam Fishing Co. Ltd.* Port belonging to *Grimsby*
 Nom. Horse Power as per Section 28 *69.8* Is Refrigerating Machinery fitted for cargo purposes *No* Is Electric Light fitted *No*

ENGINES, &c.—Description of Engines *Triple* No. of Cylinders *3* No. of Cranks *3*
 Dia. of Cylinders *12 1/4", 21", 34"* Length of Stroke *24"* Revs. per minute *114* Dia. of Screw shaft *7 1/8"* Material of *Iron*
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube *yes* Is the after end of the liner made water tight
 in the propeller boss *yes* If the liner is in more than one length are the joints burned *✓* If the liner does not fit tightly at the part
 between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive *✓* If two
 liners are fitted, is the shaft lapped or protected between the liners *✓* Length of stern bush *2'-11"*
 Dia. of Tunnel shaft *6 3/4"* Dia. of Crank shaft journals *6 1/2"* Dia. of Crank pin *6 3/8"* Size of Crank webs *13 1/2" x 4 3/8"* Dia. of thrust shaft under
 collars *6 3/8"* Dia. of screw *8'-7"* Pitch of Screw *10'-2"* No. of Blades *4* State whether moveable *No* Total surface *27 sq. ft.*
 No. of Feed pumps *1* Diameter of ditto *2 5/8"* Stroke *13"* Can one be overhauled while the other is at work *✓*
 No. of Bilge pumps *1* Diameter of ditto *3"* Stroke *13"* Can one be overhauled while the other is at work *✓*
 No. of Donkey Engines *One* Sizes of Pumps *6" x 3" x 6"* No. and size of Suctions connected to both Bilge and Donkey pumps
 In Engine Room *One 2" dia.* In Holds, &c. *Three 2" dia.*
 Ejector suction from engine room bilge & discharge on deck.
 No. of Bilge Injections *1* sizes *3"* Connected to condenser, or to circulating pump *✓* Is a separate Donkey Suction fitted in Engine room & size *2" Ejector*
 Are all the bilge suction pipes fitted with roses *yes* Are the roses in Engine room always accessible *yes* Are the sluices on Engine room bulkheads always accessible *None*
 Are all connections with the sea direct on the skin of the ship *yes* Are they Valves or Cocks *Both*
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates *yes* Are the Discharge Pipes above or below the deep water line *Above*
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel *yes* Are the Blow Off Cocks fitted with a spigot and brass covering plate *yes*
 What pipes are carried through the bunkers *Hold suction* How are they protected *Wood casing*
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times *yes*
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges *yes*
 Dates of examination of completion of fitting of Sea Connections *15. 2. 07* of Stern Tube *15. 2. 07* Screw shaft and Propeller *15. 2. 07*
 Is the Screw Shaft Tunnel watertight *None* Is it fitted with a watertight door *✓* worked from *✓*

BOILERS, &c.—(Letter for record *(S)*) Manufacturers of Steel *The Steel Coy of Scotland Ltd.*
 Total Heating Surface of Boilers *1192 sq. ft.* Is Forced Draft fitted *No* No. and Description of Boilers *One S.E. Cyl. Multi.*
 Working Pressure *180 lbs* Tested by hydraulic pressure to *360 lbs* Date of test *3. 5. 07* No. of Certificate *1557*
 Can each boiler be worked separately *✓* Area of fire grate in each boiler *35 sq. ft.* No. and Description of Safety Valves to
 each boiler *Two spring* Area of each valve *3. 9"* Pressure to which they are adjusted *185 lbs* Are they fitted with easing gear *yes*
 Smallest distance between boilers or uptakes and bunkers or woodwork *7 1/2"* Mean dia. of boilers *12'-6"* Length *10'-13 1/2"* Material of shell plates *Steel*
 Thickness *1 1/2"* Range of tensile strength *28-32* Are the shell plates welded or flanged *No* Descrip. of riveting: cir. seams *ØRhap*
 long. seams *ØB S Rivet* Diameter of rivet holes in long. seams *1 1/8"* Pitch of rivets *7. 63"* Lap of plates or width of butt straps *16 1/4"*
 Per centages of strength of longitudinal joint *85. 2* Working pressure of shell by rules *181 lbs* Size of manhole in shell *16" x 12"*
 Size of compensating ring *40" x 30" x 1 1/2"* No. and Description of Furnaces in each boiler *Two plain* Material *Steel* Outside diameter *43. 53"*
 Length of plain part *6'-4"* Thickness of plates *1 1/2"* Description of longitudinal joint *Welded* No. of strengthening rings *✓*
 Working pressure of furnace by the rules *180 lbs* Combustion chamber plates: Material *Steel* Thickness: Sides *23/32"* Back *11/16"* Top *5/8"* Bottom *23/32"*
 Pitch of stays to ditto: Sides *9 1/4" x 7"* Back *9" x 8 3/4"* Top *8 1/2" x 7"* If stays are fitted with nuts or riveted heads *Nuts* Working pressure by rules *208 lbs*
 Material of stays *Steel* Diameter at smallest part *1 1/2"* Area supported by each stay *64. 75"* Working pressure by rules *218* End plates in steam space:
 Material *Steel* Thickness *1 1/2"* Pitch of stays *16 1/4" x 15"* How are stays secured *Welded into end plates* Working pressure by rules *196 lbs* Material of stays *Steel*
 Diameter at smallest part *5. 05"* Area supported by each stay *24. 4"* Working pressure by rules *207* Material of Front plates at bottom *Steel*
 Thickness *29/32"* Material of Lower back plate *Steel* Thickness *1 1/2"* Greatest pitch of stays *14" x 8 3/4"* Working pressure of plate by rules *222 lbs*
 Diameter of tubes *3 1/2"* Pitch of tubes *4 15/16" x 4 3/4"* Material of tube plates *Steel* Thickness: Front *29/32"* Back *27/32"* Mean pitch of stays *9 7/8" x 9 1/2"*
 Pitch across wide water spaces *14"* Working pressures by rules *183 lbs* Girders to Chamber tops: Material *Iron* Depth and
 thickness of girder at centre *8 3/4" x 2"* Length as per rule *2'-9"* Distance apart *8 1/2"* Number and pitch of stays in each *3 @ 7"*
 Working pressure by rules *188 lbs* Superheater or Steam chest; how connected to boiler *None* Can the superheater be shut off and the boiler worked
 separately *✓* Diameter *✓* Length *✓* Thickness of shell plates *✓* Material *✓* Description of longitudinal joint *✓* Diam. of rivet
 holes *✓* Pitch of rivets *✓* Working pressure of shell by rules *✓* Diameter of flue *✓* Material of flue plates *✓* Thickness *✓*
 If stiffened with rings *✓* Distance between rings *✓* Working pressure by rules *✓* End plates: Thickness *✓* How stayed *✓*
 Working pressure of end plates *✓* Area of safety valves to superheater *✓* Are they fitted with easing gear *✓*

VERTICAL DONKEY BOILER—Manufacturers of Steel

No.	Description	Made at	By whom made	When made	Where fixed
Working pressure	tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of Safety
Valves	No. of Safety Valves	Area of each	Pressure to which they are adjusted	Date of adjustment	
If fitted with easing gear	If steam from main boilers can enter the donkey boiler	Dia. of donkey boiler	Length		
Material of shell plates	Thickness	Range of tensile strength	Descrip. of riveting long. seams		
Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	Lap of plating	Per centage of strength of joint	Rivets Plates
Working pressure of shell by rules	Thickness of shell crown plates	Radius of do.	No. of stays to do.	Dia. of stays	
Diameter of furnace Top	Bottom	Length of furnace	Thickness of furnace plates	Description of joint	
Working pressure of furnace by rules	Thickness of furnace crown plates	Stayed by			
Diameter of uptake	Thickness of uptake plates	Thickness of water tubes	Dates of survey		

SPARE GEAR. State the articles supplied:— *Two top & two bottom-end connecting rod bolts & nuts. Two main bearing bolts & nuts. One set of coupling bolts & nuts. One set of feed & bilge pump valves. Main & donkey feed check valves. Assorted bolts & nuts &c.*

The foregoing is a correct description, FOR AMOS & SMITH
 Manufacturer. *W. S. H. H. H.*

Dates of Survey while building	During progress of work in shops—	1906.—Dec 7. 1907.—Jan 1. 2. 7. 9. 10. 18. 25.	MANAGING PARTNER <i>per J. H. P.</i>	Feb 7. 8. 14. 15. 18. Mar 5. 13. 15.
	During erection on board vessel—	Mar 22. Apr 5. 6. 10. 25. May 3. 8. 18. 21. 24. 25. 28. 31.		
	Total No. of visits	29		

Is the approved plan of main boiler forwarded ~~herewith~~ *R/L 16. 18936*

" " " donkey " " " "

Dates of Examination of principal parts—Cylinders *2. 1. 07* Slides *8. 5. 07* Covers *8. 5. 07* Pistons *22. 3. 07* Rods *13. 3. 07*

Connecting rods *25. 1. 07* Crank shaft *25. 4. 07* Thrust shaft *25. 4. 07* Tunnel shafts ✓ Screw shaft *7. 2. 07* Propeller *7. 2. 07*

Stern tube *7. 2. 07* Steam pipes tested *25. 5. 07* Engine and boiler seatings *15. 2. 07* Engines holding down bolts *18. 5. 07*

Completion of pumping arrangements *28. 5. 07* Boilers fixed *24. 5. 07* Engines tried under steam *28. 5. 07*

Main boiler safety valves adjusted *28. 5. 07* Thickness of adjusting washers *P 3/8" S 11/32"*

Material of Crank shaft *Steel* Identification Mark on Do. *339 J. H. 25. 4. 07* Material of Thrust shaft *Steel* Identification Mark on Do. *25. 4. 07*

Material of Tunnel shafts ✓ Identification Marks on Do. ✓ Material of Screw shafts *Iron* Identification Marks on Do. *339 J. H. 7. 2. 07*

Material of Steam Pipes *Solid drawn copper* Test pressure *360 lbs.*

General Remarks (State quality of workmanship, opinions as to class, &c.)

The Engines and Boiler of this vessel have been constructed under Special Survey, are of good material and workmanship, and have been fitted and secured on board in accordance with the Rules. They are now in good working condition and in my opinion eligible to have the notation of +LMC 5, 07 in the Register Book.

It is submitted that this vessel is eligible for THE RECORD. *+LMC 5, 07.*

The amount of Entry Fee..	£ 1 : - : -	When applied for.
Special	£ 10 : 10 : -	<i>4/6/07</i>
Donkey Boiler Fee .. .	£ - : - : -	When received.
Travelling Expenses (if any) £	- : 12 : 3	<i>29. 6. 07</i>

Committee's Minute

Assigned

FRI. 7 JUN 1907

Thme 5. 07

MACHINERY CERTIFICATE WRITTEN.

Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.



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