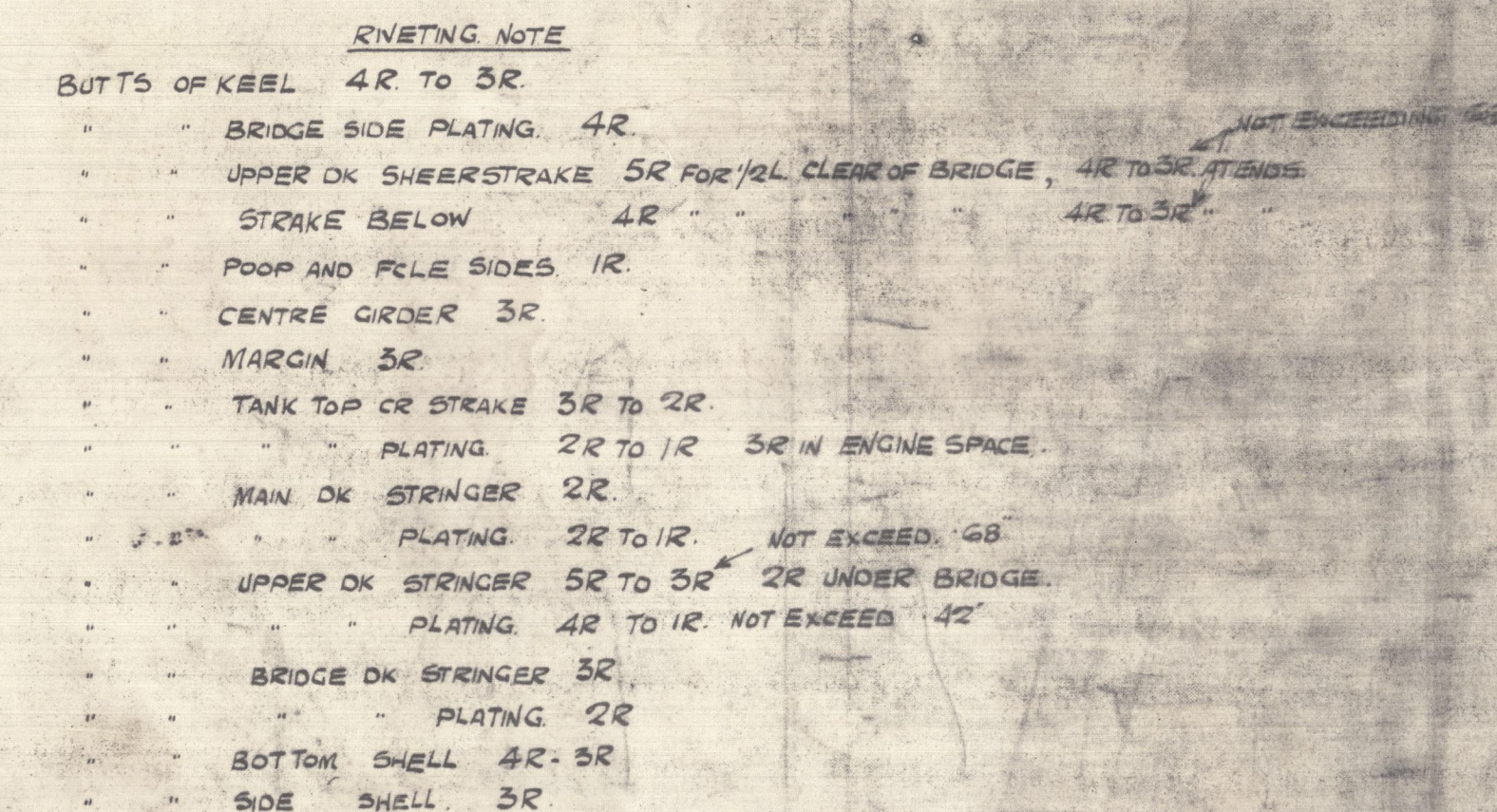


SCALE $\frac{1}{2}$ " = ONE FOOT.

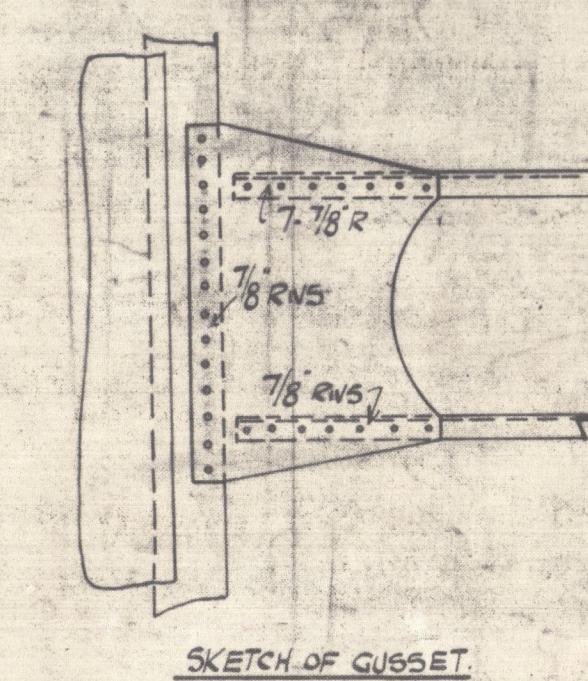
25 APR 1929
SHIPBUILDERS
PORT GLENGOW

POOP SIDE PLATING. 38" STRINGER ANGLE 3 1/2" x 3 1/2" x 36" STRINGER PLATE 36" x 36"
FCL " " 42" " " 3 1/2" x 3 1/2" x 36" " " 35" x 36"



RIBS THRU KEEL SHOWING 7/8 DIA THROUGHOUT.
 BUTTS 1" DIA. 7/8 DIA WHERE 7/2" AND UNDER.
 SIDE FRAMES TO SHELL 6/2" DIAS AT 20" SPACING, 7/0" AT 27" SPACING.
 THRU BOTTOM FRAMES TO SHELL THRU CRACK.
 FRAMES TO SHELL IN AFT PEAK 5/2" DIAS. CRACK.
 AND FLOOR IN BOTT PORT 3/8 L FOR 5/2" DIA CRACK.
 REVERSED TO TANK TOP. SPACED 7" DIA CRACK.
 BEAMS AND DECK PLATING. WELDED ON EVERY FRAME THRU.

FORGINGS
SEE SEPARATE PLANS
STEM. 9 7/8" x 2 1/2"



SKETCH OF GUSSET

F IN 63 FOR 1/2 TO 49 ATENDS
AT 33 SPACING
G FOR 12 TO 47 ATENDS
AT 27, 28, 24 SPACING

54.
BULB PLATE
50 TREE BAR.

PROPELLER.
BOSS PLATING "1"

WORK CLOSED TO
SURVEYOR'S SATISFACTION

12-10-28
1. 63-11

WIS-0098

EQUIPMENT.					
2	BOWER STOCKLESS		08 CWTs.	}	COLLECTIVE WEIGHT 19 1/2 CWTs.
1	"		58 1/2 "		
1	STREAM EX-STOCK		19 CWTs.		
270	FATHOMS	25/16	STD CHAIN CABLE	720 3/4 CWTs.	
90	"	5"	STEEL WIRE STREAM		
120	"	5/4	" "	TOWLINE	
@ 90	"	2 3/4	" "	HAWSEERS	
@ 90	"	2 1/2	" "	WARPS	

NOTE: THE FOLLOWING SCANTLINGS IN
DOUBLE BOTTOM TO BE INCREASED
2/20 IN ENGINE AND BOILER ROOM TANK
PER SPECIFICATION. (OVER SCANTLINGS SHOWN)

<u>ANGLES</u>	<u>PLATES</u>
TANK REVERSES.	FLOOR PLATES
INTERCL. TOP BARS & VERTS.	INTERCL. "
CR. GIRDER VERTS.	TANK TOP PLATING
TANK MARGIN VERTS. (INSIDE)	MARGIN PLATE.

EQUIPMENT

EQUIPMENT.		QBS CENTS		COLLECTIVE	
2 BOWER STOCKLESS		58 1/2		JNT. 1942	
1 "		19		CWTD	
1 STREAM EX-STOCK		720		7/4 CENTS.	
270 FATHONS	2 1/2				
90 "	5				
		STUD CHAIN CABLE			
120 "	5 1/4				
90 "	2 1/4				
90 "	2 1/2				
		STEEL WIRE STREAM			
				TOWLINE	
				HAWSEERS	
				WARPS	

24" = 18"

DR
EXTEN
24" x 18"

CEILING OVER T

4 3/4"

B/LGE KE
9" x 4G"
6" x 4" x 1"

IN. 63" FOR 1/2"
AT 30"
61" FOR 1/2"
AT 27"

PLATE
E BAR.

DE
BOS

49" AT ENDS
NG.
47" AT ENDS
24" SPACING
ER.
ATING 71" ..

5

OF GUSSET.

This image shows a blank, aged, light brown page, likely an endpaper or flyleaf of a book. The paper has a textured, slightly mottled appearance with visible creases and discoloration, particularly along the left edge where a vertical line suggests a fold or binding edge. There is no text or other markings on the page.

This image shows a blank, aged, light brown page, likely an endpaper or flyleaf of a book. The paper has a textured, slightly mottled appearance with some creases and discoloration, characteristic of old paper. There is a small, dark, irregular mark near the top center of the page. The overall tone is a warm, light brown or tan.

ROBT. DUNCAN & CO., LTD.

Nº 389.

MIDSHIP SECTION (AS BUILT).

S. S. "CHAUCER".

GREENOCK FIRST ENTRY REPORT Nº 19026.



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