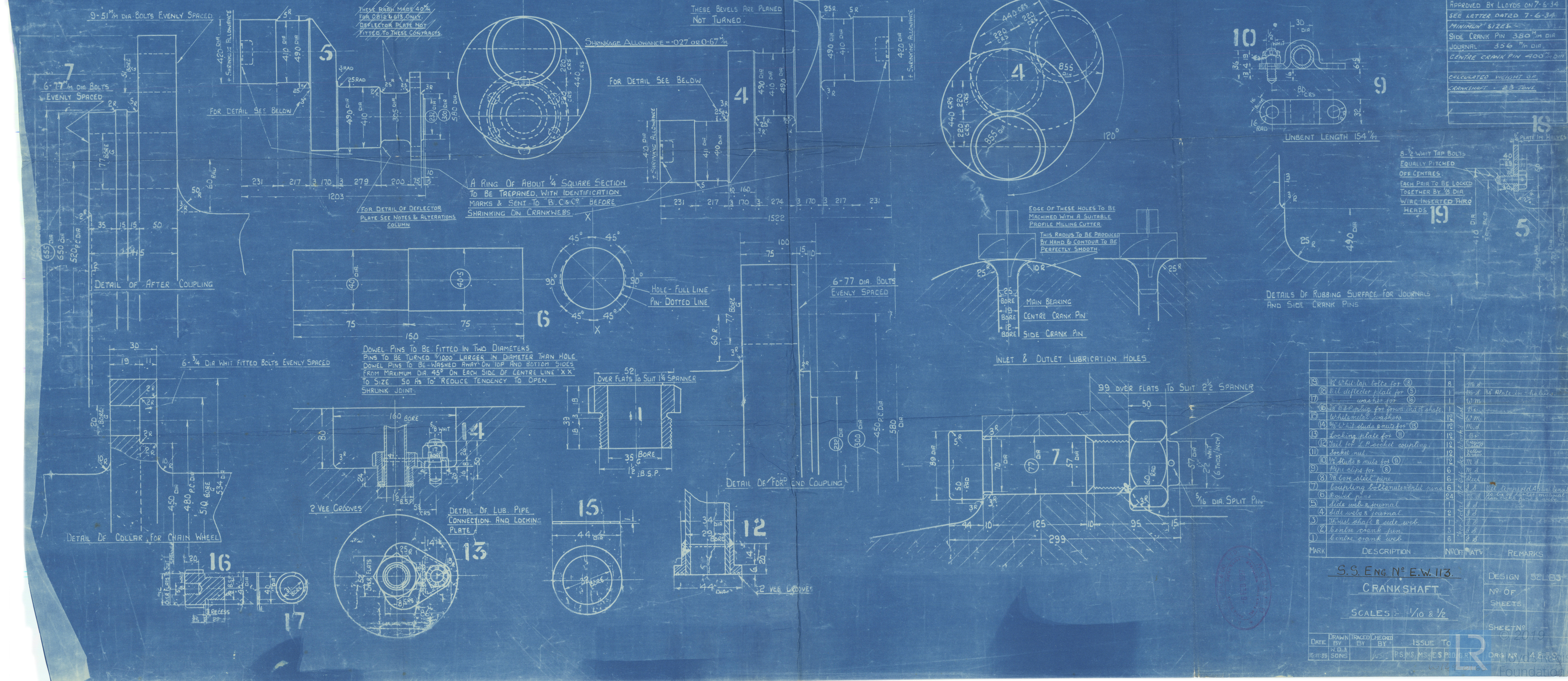
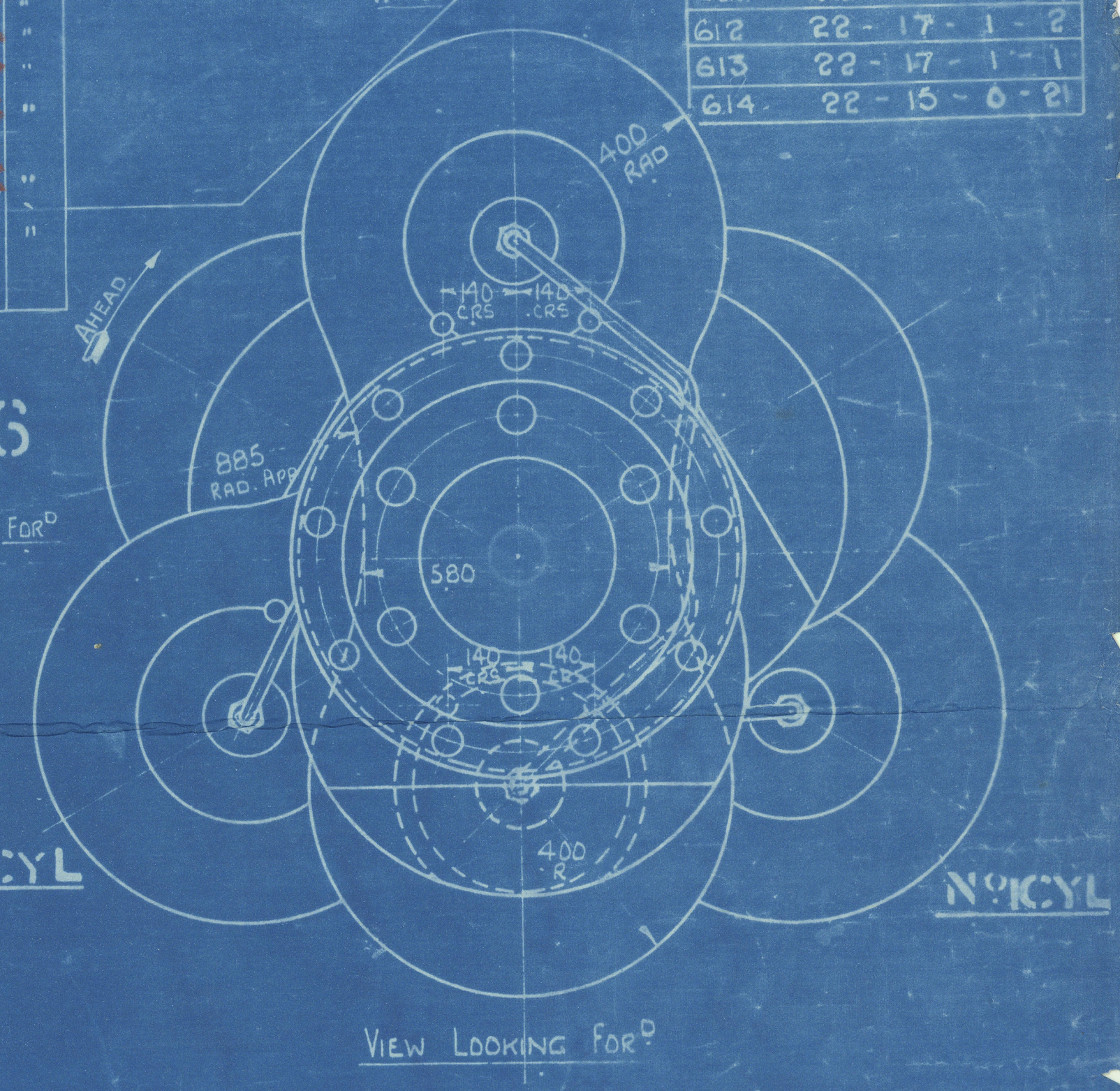
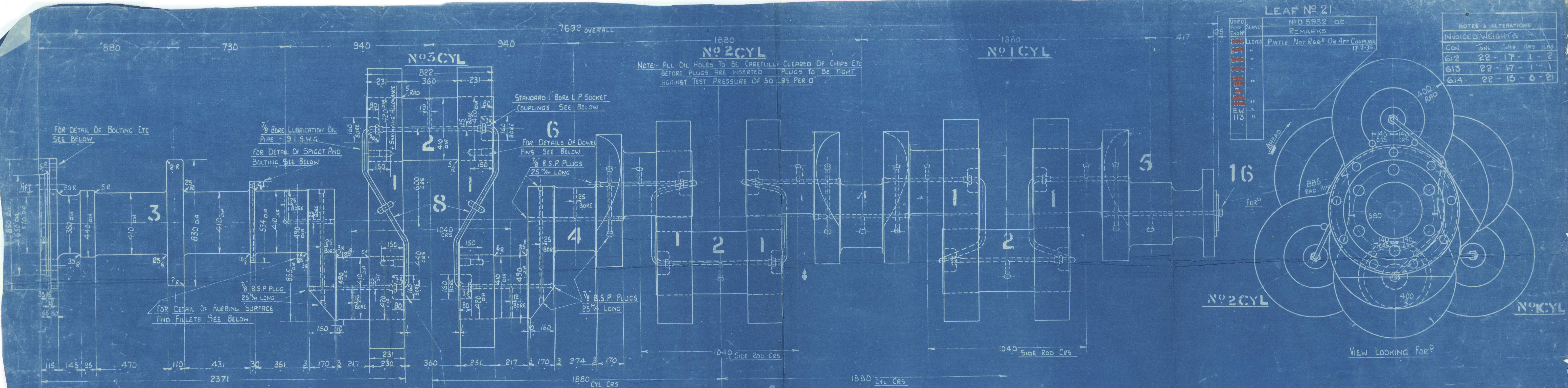


NOTES & ALTERATIONS	
INVOICE WEIGHTS	
CON. TONS	22-17-1-2
613	22-17-1-1
614	22-15-6-21

USED FOR	SURV	NO D 5932 DE
FOR ENG N		REMARKS
FOR LUBS		PIN LUB. NOT REG. ON AFR COUPLING
FOR E.W.		17-2-34
FOR 113		

NOTE: ALL OIL HOLES TO BE CAREFULLY CLEARED OF CHIPS ETC BEFORE PLUGS ARE INSERTED. PLUGS TO BE TIGHT AGAINST TEST PRESSURE OF 50 LBS PER SQ IN.



APPROVED BY LLOYDS ON 7-6-34
SEE LETTER DATED 7-6-34
MINIMUM SIZES
SIDE CRANK PIN 380 MM DIA
JOURNAL 356 MM DIA
CENTRE CRANK PIN 400 MM DIA
CALCULATED WEIGHT 33 TONS
CRANKSHAFT 23 TONS

MARK	DESCRIPTION	NO OF PAGES	REMARKS
19	1/2 Whit tap bolts for (18)	8	400
18	1/2 deflector plate for (18)	1	400
17	1/2 deflector plate for (18)	1	400
16	1/2 1/2 plug for (18) and (19)	1	400
15	1/2 1/2 plug for (18) and (19)	1	400
14	1/2 1/2 plug for (18) and (19)	1	400
13	1/2 1/2 plug for (18) and (19)	1	400
12	1/2 1/2 plug for (18) and (19)	1	400
11	1/2 1/2 plug for (18) and (19)	1	400
10	1/2 1/2 plug for (18) and (19)	1	400
9	1/2 1/2 plug for (18) and (19)	1	400
8	1/2 1/2 plug for (18) and (19)	1	400
7	1/2 1/2 plug for (18) and (19)	1	400
6	1/2 1/2 plug for (18) and (19)	1	400
5	1/2 1/2 plug for (18) and (19)	1	400
4	1/2 1/2 plug for (18) and (19)	1	400
3	1/2 1/2 plug for (18) and (19)	1	400
2	1/2 1/2 plug for (18) and (19)	1	400
1	1/2 1/2 plug for (18) and (19)	1	400

S.S. ENG. N° E.W. 113
CRANKSHAFT

SCALE: 1/10 & 1/2

DATE	DRAWN	TRACED	CHECKED	BY	ISSUE TO
15-11-33	SONG				

✓ Barclay Curle & Co. Ltd.
E.W. 113

brankshaft

"Rhina"
GLASGOW REPORT No 60930

W149-0165



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