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Messrs. W. Simons & Co. Ltd. examine the
Steel Twin Screw Stern Well Hopper Dragger
"Karnafuli" 8" 810 tons gross, while in
Clewley Dry Dock on the 31st October 1906
and subsequently, in order to ascertain
the extent of damage to stern frame
and rudder stated to have been
sustained during the launching of the
vessel from the Builders yard on the
22nd October 1906.

On examination found:- The port
stern frame broken through the sole
aloft the body post and also broken
through the aft. post above the lower
gunwales, about 14 inches above and on
side of keel, the sole piece being missing;
the back post set aft about 10 inches at lower
part and about 3 inches to port, and a slight
fracture in upper part of back post about 10 inches
below the crown. The rudder stock



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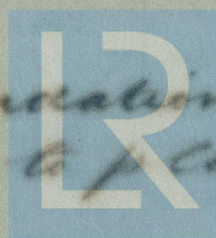
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cut at the neck, lower pinle feet and
hole in quagons elongated.

Recommended - The port propeller to
be removed, stern tube and tail shaft
drawn in, and the Stern frame removed,
the after post to be faired, the body post
and after post to be cut about 2 feet
above keel, and a new sole piece
welded on, the slight fracture at upper
part of back post to be repaired by
welding a piece in. The Rudder
brunt and quadrant to be removed,
tiller repaired (damaged in removal),
rudder stock faired, the lower
quaggon re-bored and a new pinle
fitted.

Stern frame to be replaced and re-
riveted, keel plate (removed to effect repairs)
refitted and riveted, and caulking
overhauled and made good. Rudder
to be re-shipped, made brunt, tiller
and quadrant refitted and steering
gear connected up. Stern tube tail
shaft and propeller, and all fittings
removed to effect repairs to be replaced,
cement made good, all new and
repaired work painted and after
peak tested.

These recommendations being
made in order to place the



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