

Lloyd's Register of Shipping.

Order: 11912/St
Post: 3172.

(Report on Vessel No. Port)

No. 2028. SHIP FORGINGS OR CASTINGS

I have to report that the undermentioned ~~xxxxxx~~ Steel Forgings ~~xx~~
~~xxxxxx~~ Castings, manufactured by ~~xxxxxx~~ Messrs. Witkow. Berg & Eisenhütten-Gewerkschaft
of ~~xxxxxx~~ Witkowitz for the Vessel No. 176, being built
by Messrs. Cantiere Navale Triestino of ~~xxxxxx~~ Monfalcone
have been inspected by me as set forth below and found to be, so far as can
be seen, one built up rudder without plate, sound and free from de-
fects.

on Forgings ~~xxxxxx~~

Lloyd's

V i e n n a , 2nd February 1927

No. 2028. 632/33.

K.27.1.27.

Hans Kolbow.

Rudder shaft

Rudder spindle

Arms.

~~XXXXXXXXXX~~

~~XXXXXXXXXX~~

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~~XXXX~~

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Material*	Siemens	Martin	Ingot	Steel.
made	forged.	forged.	forged.	
annealed	annealed.	annealed.	annealed.	
ensions	10 5/8"Ø	10 5/8-8 1/4"Ø	to sketch	
gress on Inspection	almost finished.	almost finished.	almost finished.	
when Inspected	11.11.26;27.1.27.	11.11.26;27.1.27.	11.11.26;27.1.27.	
	No: 632.	633.	---	
ts on Standard Test Pieces.				
ile Test—				
ons per square inch	30.0	29.4	31.0	28.8
xtension per cent. ...	31.4E	36.9	33.1	31.0
Bending Test—				
ngle before fracture	180 degr. good.	180 degr. good.		
Test—				
eight from ground ...	---	---	---	
mering Test—				
made according to Rules and found satisfactory ...	---	---	---	

Sketches of frames showing position and description of welds on forgings.

arm: 28.7 t/sq" with 34.1% elong. in 3"
" 31.6 27.6E
" 28.3 43.5
Bend tests good,

Fee (if any chargeable) £ : :

To be paid at VIENNA

f of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Lloyd's Register

Foundation

4448-0119