

# REPORT ON BOILERS.

No. 50000

Port of Newcastle

Received at London Office WED. 31 JAN 1906

No. in Survey held at Newcastle Date, first Survey  Last Survey Jan 27 1906  
 Reg. Book. on the S. S. "Hymettus" (Number of Visits   
 Master C. McDonald Built at Newcastle By whom built Palmer's Co When built 1906  
 Engines made at Newcastle By whom made Palmer's Co when made 1906  
 Boilers made at do By whom made do when made 1906  
 Registered Horse Power 539 Owners A Currie & Co Port belonging to Melbourne

**MULTITUBULAR BOILERS** ~~MAIN, AUXILIARY OR DONKEY~~ <sup>Auxiliary</sup> — Manufacturers of Steel J. Spence & Sons  
 (Letter for record S) Total Heating Surface of Boilers 1236 sq Is forced draft fitted no No. and Description of Boilers one single-ended Working Pressure 180 lbs Tested by hydraulic pressure to 360 lbs Date of test 24/11/05  
 No. of Certificate 7124 Can each boiler be worked separately  Area of fire grate in each boiler 34 sq No. and Description of safety valves to each boiler Two - spring Area of each valve 9.9 sq Pressure to which they are adjusted 180 lbs  
 Are they fitted with easing gear yes In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler no  
 Smallest distance between boilers 15" Mean dia. of boilers 11' - 7 1/2" Length 10' - 0"  
 Material of shell plates Steel Thickness 1 1/2" Range of tensile strength 29-32 Are the shell plates welded or flanged no  
 Descrip. of riveting: cir. seams S. Lap long. seams S. B. S. & Rivet Diameter of rivet holes in long. seams 1 1/2" Pitch of rivets 6 3/4"  
 Lap of plates or width of butt straps 15 1/2" Per centages of strength of longitudinal joint rivets 94 Working pressure of shell by rules 197 lbs Size of manhole in shell 16" x 12" Size of compensating ring 2' - 7" x 2' - 3" x 1 1/2" No. and Description of Furnaces in each boiler 2 - 8ightons Material Steel Outside diameter 3' - 5 1/4" Length of plain part top Thickness of plates bottom 17 1/2"  
 Description of longitudinal joint Welded No. of strengthening rings  Working pressure of furnace by the rules 198 lbs Combustion chamber plates: Material Steel Thickness: Sides 2 1/32" Back 2 1/32" Top 2 1/32" Bottom 3/4" Pitch of stays to ditto: Sides 9 1/2" x 4 1/2" Back 8 3/4" x 9 3/4"  
 Top 10 3/4" x 1 1/2" If stays are fitted with nuts or riveted heads nuts Working pressure by rules 180 lbs Material of stays Steel Diameter at smallest part 1.79" Area supported by each stay 81 sq Working pressure by rules 200 lbs End plates in steam space: Material Steel Thickness 1 1/4"  
 Pitch of stays 17 3/4" x 1 1/2" How are stays secured S. N. W Working pressure by rules 216 lbs Material of stays Steel Diameter at smallest part 4.77"  
 Area supported by each stay 275 sq Working pressure by rules 180 lbs Material of Front plates at bottom Steel Thickness 1 3/32" Material of Lower back plate Steel Thickness 1 3/32" Greatest pitch of stays 14" Working pressure of plate by rules 300 lbs Diameter of tubes 3 1/4"  
 Pitch of tubes 4 1/2" x 4 1/2" Material of tube plates Steel Thickness: Front 1 3/32" Back 2 7/32" Mean pitch of stays 9" Pitch across wide water spaces 14" Working pressures by rules 316 lbs Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 8 3/4" x 1 1/2" Length as per rule 26" Distance apart 10 3/4" Number and pitch of Stays in each 2 - 7 1/2"  
 Working pressure by rules 220 lbs Superheater or Steam chest: how connected to boiler None Can the superheater be shut off and the boiler worked separately  Diameter  Length  Thickness of shell plates  Material  Description of longitudinal joint  Diam. of rivet holes  Pitch of rivets  Working pressure of shell by rules  Diameter of flue  Material of flue plates  Thickness   
 If stiffened with rings  Distance between rings  Working pressure by rules  End plates: Thickness  How stayed   
 Working pressure of end plates  Area of safety valves to superheater  Are they fitted with easing gear

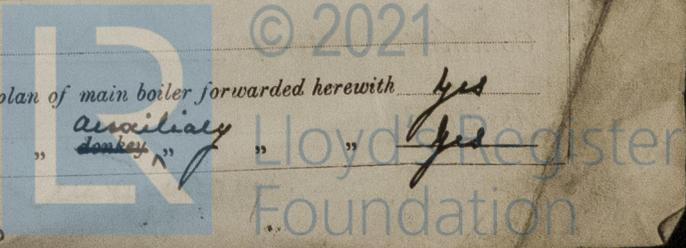
**VERTICAL DONKEY BOILER** — No. \_\_\_\_\_ Description \_\_\_\_\_ Manufacturers of steel \_\_\_\_\_  
 Made at \_\_\_\_\_ By whom made \_\_\_\_\_ When made \_\_\_\_\_ Where fixed \_\_\_\_\_  
 Working pressure tested by hydraulic pressure to \_\_\_\_\_ No. of Certificate \_\_\_\_\_ Fire grate area \_\_\_\_\_ Description of safety valves \_\_\_\_\_  
 No. of safety valves \_\_\_\_\_ Area of each \_\_\_\_\_ Pressure to which they are adjusted \_\_\_\_\_ If fitted with easing gear \_\_\_\_\_ If steam from main boilers can enter the donkey boiler \_\_\_\_\_  
 Dia. of donkey boiler \_\_\_\_\_ Length \_\_\_\_\_ Material of shell plates \_\_\_\_\_ Thickness \_\_\_\_\_ Range of tensile strength \_\_\_\_\_  
 Descrip. of riveting long. seams \_\_\_\_\_ Dia. of rivet holes \_\_\_\_\_ Whether punched or drilled \_\_\_\_\_ Pitch of rivets \_\_\_\_\_  
 Lap of plating \_\_\_\_\_ Per centage of strength of joint \_\_\_\_\_ Rivets \_\_\_\_\_ Working pressure of shell by rules \_\_\_\_\_ Thickness of shell crown plates \_\_\_\_\_  
 Radius of do. \_\_\_\_\_ No. of Stays to do. \_\_\_\_\_ Dia. of stays \_\_\_\_\_ Diameter of furnace Top \_\_\_\_\_ Bottom \_\_\_\_\_ Length of furnace \_\_\_\_\_  
 Thickness of furnace plates \_\_\_\_\_ Description of joint \_\_\_\_\_ Working pressure of furnace by rules \_\_\_\_\_ Thickness of furnace crown plates \_\_\_\_\_  
 Stayed by \_\_\_\_\_ Diameter of uptake \_\_\_\_\_ Thickness of uptake plates \_\_\_\_\_ Thickness of water tubes \_\_\_\_\_

The foregoing is a correct description,  
 \_\_\_\_\_  
 Manufacturer.

Please see report attached.

Dates of Survey while building  
 During progress of work in shops - -  
 During erection on board vessel - - -  
 Total No. of visits \_\_\_\_\_

Is the approved plan of main boiler forwarded herewith yes  
 " " " auxiliary donkey " yes



**GENERAL REMARKS** (State quality of workmanship, opinions as to class, &c.)

*[The main body of the document is a large area of ruled lines, mostly blank, intended for handwritten remarks. There is some very faint, illegible handwriting visible throughout.]*

Certificate (if required) to be sent to

The amount of Entry Fee...	£ . . .	When applied for.
Special ... ..	£ <del>2</del> : <del>2</del> :	30 JAN 1906
Donkey Boiler Fee ...	£ <del>2</del> : <del>2</del> :	When received.
Travelling Expenses (if any) £	1 : . . .	19

*Thomas Field*  
 Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute

FRI. 2 FEB 1906

Assigned

