

REPORT ON MACHINERY.

No. 24990

Received at London Office

WED. MAY 15. 1912

Date of writing Report 1912 When handed in at Local Office 11.5.12 Port of Hull
 Date, First Survey Dec 4 1911 Last Survey May 1st 1912
 (Number of Visits 24)
 Name of vessel in Survey held at Hull Reg. Book. 3 sup. on the Hull Sc. K. "HONDO"
 Tons Gross 229 Net 118
 Master Built at Selby By whom built Goshome & Sons. When built 1912
 Engines made at Hull By whom made Messrs. Charles R. Thomas & Co. Ltd. when made 1912
 Boilers made at Hull By whom made when made 1912
 Registered Horse Power Owners H. L. Taylor. Port belonging to Grimsby.
 Nom. Horse Power as per Section 28 64. Is Refrigerating Machinery fitted for cargo purposes No. Is Electric Light fitted Yes.

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 12"-21"-34" Length of Stroke 24" Revs. per minute 108 Dia. of Screw shaft as per rule 6.998 Material of screw shaft as fitted 4 3/8"
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube Yes Is the after end of the liner made water tight Yes
 If the liner is in more than one length are the joints burned Yes If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive Yes If two liners are fitted, is the shaft lapped or protected between the liners Length of stern bush 2'-4"
 Dia. of Tunnel shaft as per rule 6.26 Dia. of Crank shaft journals as per rule 6.544 Dia. of Crank pin 6 3/8" Size of Crank webs 4 1/2" x 13 1/2" Dia. of thrust shaft under rollers 6 3/8" Dia. of screw 4 1/2" Pitch of Screw 11.3" to 10.3" No. of Blades 4 State whether moveable No Total surface 24 1/2 sq ft
 No. of Feed pumps 1 Diameter of ditto 2 3/8" Stroke 14 1/2" Can one be overhauled while the other is at work Yes
 No. of Bilge pumps 1 Diameter of ditto 3" Stroke 14 1/2" Can one be overhauled while the other is at work Yes
 No. of Donkey Engines 1 Sizes of Pumps 6" x 3 1/2" x 6" No. and size of Suctions connected to both Bilge and Donkey pumps
 Engine Room Two 2" One forward & one aft. In Holds, &c. Two 2" diam. One 1 1/2" main hold & one 1 1/2" fore hold. 6 1/2" suction from all bulges with discharge on deck.
 No. of Bilge Injections 1 sizes 3 1/2" Connected to condenser, or to circulating pump pump Is a separate Donkey Suction fitted in Engine room & size Yes 2 1/2" dia.
 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible No
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line Above
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers Hold suction How are they protected Wood casing
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes
 Dates of examination of completion of fitting of Sea Connections 20.2.12 of Stern Tube 20.2.12 Screw shaft and Propeller 20.2.12
 Is the Screw Shaft Tunnel watertight No Is it fitted with a watertight door No worked from No

BOILERS, &c.—(Letter for record S.) Manufacturers of Steel Tubes Sulphofarmfaktors AG. of Oberhausen.
 Total Heating Surface of Boilers 1020 sq ft Is Forced Draft fitted No. No. and Description of Boilers One eff. Multi single ended.
 Working Pressure 180 lbs. Tested by hydraulic pressure to 360 lbs. Date of test 24.3.12 No. of Certificate 1889.
 Can each boiler be worked separately Yes Area of fire grate in each boiler 32 sq ft No. and Description of Safety Valves to each boiler Two spring. Area of each valve 2.940 sq in. Pressure to which they are adjusted 185 lbs. Are they fitted with easing gear Yes
 Smallest distance between boilers on uptakes and bunkers or woodwork 9" Mean dia. of boilers 12'-0" Length 10'-0" Material of shell plates S.
 Thickness 3/32" Range of tensile strength 29 tons Are the shell plates welded or flanged No. Descrip. of riveting: cir. seams 2. D.
 Long. seams D. B. S. T. Q. Diameter of rivet holes in long. seams 1 1/16" Pitch of rivets 4 1/2" Lap of plates or width of butt straps 15"
 Percentages of strength of longitudinal joint rivets 84.5 Working pressure of shell by rules 185 lbs. Size of manhole in shell 16" x 12"
 Size of compensating ring 4" x 31" No. and Description of Furnaces in each boiler Two plain. Material S. Outside diameter 42"
 Length of plain part top 6'-3 1/2" bottom 6'-1" Thickness of plates crown 4.9" Description of longitudinal joint Welded No. of strengthening rings
 Working pressure of furnace by the rules 183 lbs. Combustion chamber plates: Material S. Thickness: Sides 3/32" Back 1/16" Top 1/16" Bottom 3/32"
 Pitch of stays to ditto: Sides 9" x 9 1/2" Back 9 1/2" x 9 3/8" Top 9 1/2" x 8" If stays are fitted with nuts or riveted heads No Working pressure by rules 184 lbs.
 Material of stays S. Diameter at smallest part 1 1/8" Area supported by each stay 12.5 sq in. Working pressure by rules 192 lbs. End plates in steam space:
 Material S. Thickness 1" Pitch of stays 16" x 16" How are stays secured D. B. S. T. Q. Working pressure by rules 185 lbs. Material of stays S.
 Area at smallest part 5'-2 1/4" Area supported by each stay 256 sq in. Working pressure by rules 215 lbs. Material of Front plates at bottom S.
 Thickness 3/8" Material of Lower back plate S. Thickness 3/32" Greatest pitch of stays 14 1/2" x 9 3/8" Working pressure of plate by rules 190 lbs.
 Diameter of tubes 3 1/2" Pitch of tubes 5" x 5" Material of tube plates S. Thickness: Front 3/8" Back 3/8" Mean pitch of stays 10"
 Pitch across wide water spaces 15" Working pressures by rules 249 lbs. Girders to Chamber tops: Material S. Depth and thickness of girder at centre 8" x 1 1/2" Length as per rule 2'-8 1/2" Distance apart 8" Number and pitch of stays in each 2'-9 1/2"
 Working pressure by rules 199 lbs. Superheater or Steam chest; how connected to boiler Can the superheater be shut off and the boiler worked separately
 Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness
 If stiffened with rings Distance between rings Working pressure by rules End plates: Thickness How stayed
 Working pressure of end plates Area of safety valves to superheater Are they fitted with easing gear



VERTICAL DONKEY BOILER— Manufacturers of Steel

No. _____ Description _____

Made at _____ By whom made _____ When made _____ Where fixed _____

Working pressure _____ tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____ Fire grate area _____ Description of Safety Valves _____

No. of Safety Valves _____ Area of each _____ Pressure to which they are adjusted _____ Date of adjustment _____

If fitted with casing gear _____ If steam from main boilers can enter the donkey boiler _____ Dia. of donkey boiler _____ Length _____

Material of shell plates _____ Thickness _____ Range of tensile strength _____ Descrip. of riveting long. seams _____

Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____ Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____

Working pressure of shell by rules _____ Thickness of shell crown plates _____ Radius of do. _____ No. of stays to do. _____ Dia. of stays _____

Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____

Working pressure of furnace by rules _____ Thickness of furnace crown plates _____ Radius of do. _____ Stayed by _____

Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____ Dates of survey _____

SPARE GEAR. State the articles supplied:— Two each top & bottom end connecting rod bolts & nuts, one set of coupling bolts & nuts, one set each feed & bilge pump valves, iron of various sizes, a quantity of assorted bolts & nuts, etc.

? 7 Main bearing bolts.

The foregoing is a correct description,
 P. PROFFER & CO. LTD.
 S. Arthur & Sons Manufacturer.

Dates of Survey while building: During progress of work in shops --- 1911: Dec 4, 1912: Jan 5, 9, 12, 23, Feb 1, 2, 13, 15, 20, 21, 23, 27, Mar 4, 6, 12, 14, 19, 26, 27, Apr 1, 3, Apr 12, 20, 22, 24, 26, 29, May 1.

Total No. of visits 29

Is the approved plan of main boiler forwarded herewith **yes**

Dates of Examination of principal parts—Cylinders 24.3.12 Slides 12.4.12 Covers 12.4.12 Pistons 12.4.12 Rods 12.4.12

Connecting rods 12.4.12 Crank shaft 1.4.12 Thrust shaft 13.2.12 Tunnel shafts - Screw shaft 15.2.12 Propeller 9.1.12

Stern tube 15.2.12 Steam pipes tested 26.4.12 Engine and boiler seatings 20.2.12 Engines holding down bolts 22.4.12

Completion of pumping arrangements 1.5.12 Boilers fixed 29.4.12 Engines tried under steam 29.4.12

Main boiler safety valves adjusted 29.4.12 Thickness of adjusting washers Forward $\frac{3}{8}$ " of $\frac{3}{8}$ "

Material of Crank shaft S. Identification Mark on Do. N° 883 T.G.D. Material of Thrust shaft S. Identification Mark on Do. N° 883 T.G.D.

Material of Tunnel shafts - Identification Marks on Do. - Material of Screw shafts I. Identification Marks on Do. N° 883 T.G.D.

Material of Steam Pipes Solid drawn copper Test pressure 360 lbs. pressure per sq. inch

General Remarks (State quality of workmanship, opinions as to class, &c. The engines & boiler of this vessel have been constructed under special survey in accordance with the Rules. The materials & workmanship are sound & good. The boiler tested by hydraulic pressure, & with the engines secured on board & tested under steam they are now in good order & safe working condition & respectfully submitted as being eligible in my opinion to be classed with the notation of "L.M.C. 5-12" in the Register Book.

It is submitted that this vessel is eligible for THE RECORD + L.M.C. 5.12.

J.W.D. 15/5/12
 J.P.R.

The amount of Entry Fee .. £ 1 : 0 : When applied for, 14.5.12

Special .. £ 9 : 12 : When received, 31.5.12

Donkey Boiler Fee .. £ - : - : 1.6

Travelling Expenses (if any) £ : 8/2 : 1.6

Committee's Minute FRI. MAY 17, 1912

Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.

Assigned

Done 5.12



Shell

Certificate (if required) to be sent to (The Surveyors are requested not to write on or below the space for Committee's Minute.)