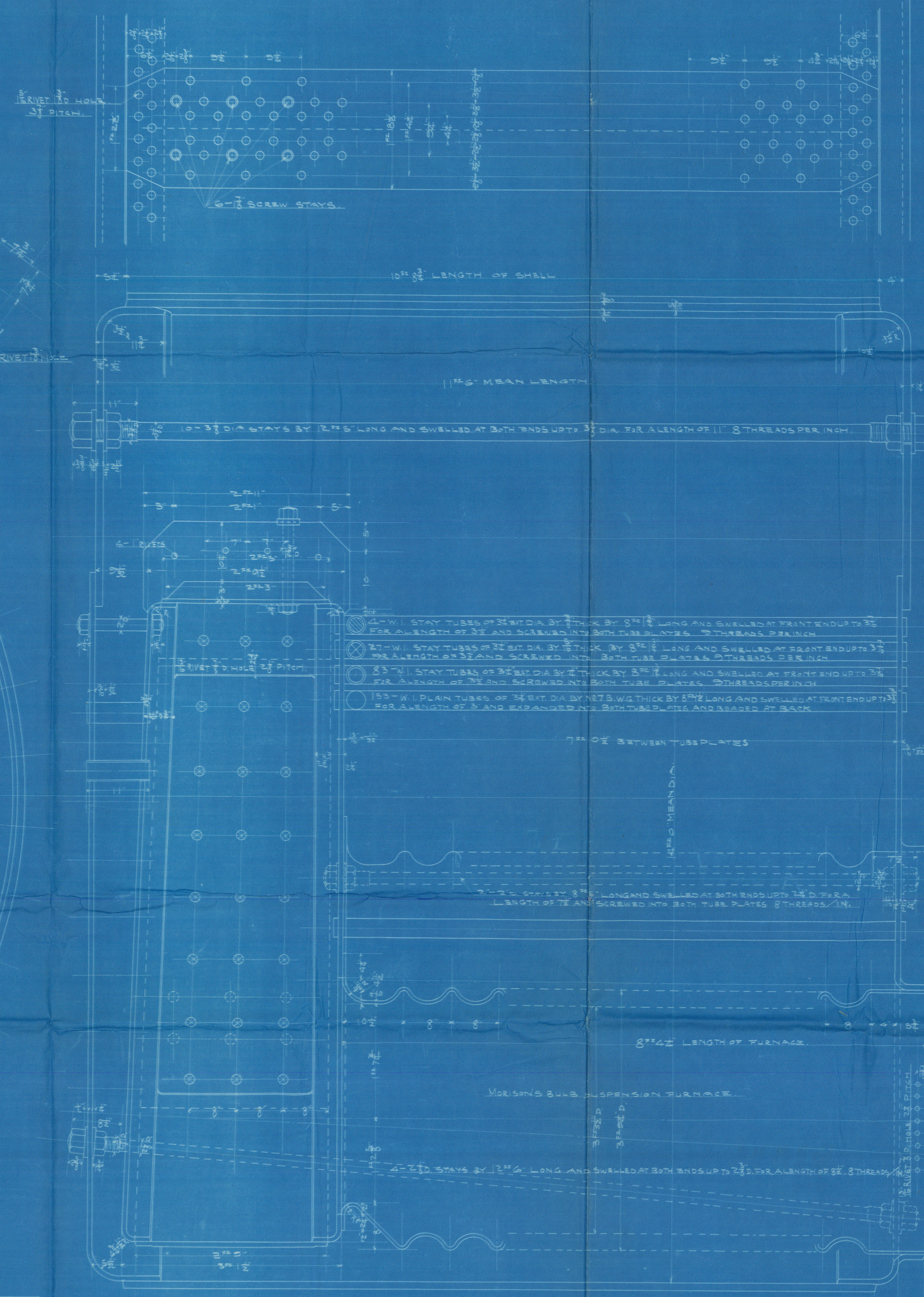


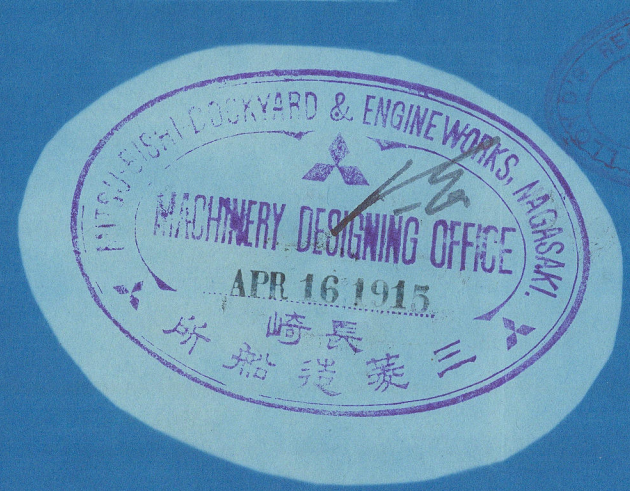
PARTICULARS	
MEAN DIA. OF BOILER	41' 0"
LENGTH OF	117' 6"
INSIDE DIA. OF FURNACE	37' 5"
LENGTH OF FIRE BARS	5' 6"
G. A.	54' 3 1/2"
H. S. OF TUBES	1787' 3"
FURNACE	156' 3"
COMB. CHAMBER	254' 3"
TOTAL H. S.	2197' 1"
WGT.	40.4



LONGITUDINAL SEAM	
DOUBLE BUTT STRAPTABLE RIVETING	
THICKNESS OF SHELL PLATE	1 1/2"
" " OUTER BUTT STRAP	1 1/2"
" " INNER " "	1 1/2"
DIA. OF RIVET	1 1/2"
" " HOWE	1 1/2"
% OF PLATE	85.5
% OF RIVET	88.6

SCREW STAYS	
MARKS DIA.	NO. PER ONE BOILER
2"	8
1 1/2"	63
1"	73
3/4"	33
5/8"	84

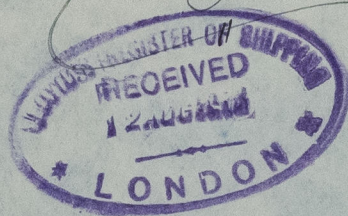
**Nº 252 & 3.**  
**MAIN BOILER.**  
 SCALE 1 INCH=1 FOOT.



MITSUBISHI DOCKYARD AND ENGINE WORKS, NAGASAKI.



Main Boiler  
S.S. No. 253.  
(Yamagata Maru)  
Report No. 1075.  
Nagasaki.



DETAIN



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W1420-0037



M. R. Form No. 69

NO. 252 & 3.

STEEL BOILER.

大正三年九月 印刷

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