

pt. 5.

Proc. No. 52896.
Hull - 19046
SAT. 8 JUN 1907

Port of Newcastle on Tyne Received at London Office

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY. —Manufacturers of Steel *J. Spencer & Son*

Letter for record *S* Total Heating Surface of Boilers *720 ft* Is forced draft fitted *no* No. and Description of
boilers *one cyl^d S end.* Working Pressure *140* Tested by hydraulic pressure to *280* Date of test *6-5-07*

No. of Certificate *7477* Can each boiler be worked separately *✓* Area of fire grate in each boiler *28 ft* No. and Description of
safety valves to each boiler *Two Spring* Area of each valve *3.14 sq* Pressure to which they are adjusted *140 lbs*

Are they fitted with easing gear *yes* In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler _____

Smallest distance between boilers or uptakes and bunkers or woodwork *4"* Mean dia. of boilers *9'-6"* Length *9'-1 3/4"*

Material of shell plates *S* Thickness *3/4* Range of tensile strength *28/32* Are the shell plates welded or flanged *no*

Descrip. of riveting: cir. seams *d lap* long. seams *d shop* Diameter of rivet holes in long. seams *1* Pitch of rivets *4*

~~Length of plates or~~ width of butt straps *10* Per centages of strength of longitudinal joint rivets *78* Working pressure of shell by
plate *75*

rules *144* Size of manhole in shell *16 x 12* Size of compensating ring *flanged* No. and Description of Furnaces in each
boiler *2 Plain* Material *S* Outside diameter *36 5/8* Length of plain part top *68* Thickness of plates crown *19/32*
bottom *73 1/2*

Description of longitudinal joint *weld* No. of strengthening rings *✓* Working pressure of furnace by the rules *141* Combustion chamber
plates: Material *S* Thickness: Sides *9/16* Back *19/32* Top *9/16* Bottom *13/16* Pitch of stays to ditto: Sides *8 1/2 x 8 1/2* Back *9 x 8 1/2*

Top *8 x 8 1/2* If stays are fitted with nuts or riveted heads *hub* Working pressure by rules *151* Material of stays *S* ^{area} Diameter at
smallest part *1-45* Area supported by each stay *76-5* Working pressure by rules *151* End plates in steam space: Material *S* Thickness *7/8*

Pitch of stays *16 x 17 1/2* How are stays secured *d & R & W* Working pressure by rules *153* Material of stays *S* ^{area} Diameter at smallest part *4-11*

Area supported by each stay *281* Working pressure by rules *146* Material of Front plates at bottom *S* Thickness *7/8* Material of
Lower back plate *S* Thickness *7/8* Greatest pitch of stays *as per plate* Working pressure of plate by rules *140* Diameter of tubes *3 1/4*

Pitch of tubes *4 1/2* Material of tube plates *S* Thickness: Front *7/8* Back *3/4* Mean pitch of stays *9* Pitch across wide
water spaces *13 1/2* Working pressures by rules *150* Girders to Chamber tops: Material *S* Depth and thickness of
girder at centre *7 x 13/8* Length as per rule *26 1/2* Distance apart *8* Number and pitch of Stays in each *2- 8 1/2*

Working pressure by rules *174* ~~Superheater~~ Steam chest; how connected to boiler *d & R & W* Can the superheater be shut off and the boiler worked
separately *✓* Diameter *30* Length *24* Thickness of shell plates *1/2* Material *S* Description of longitudinal joint *sl* Diam. of rivet
holes *15/16* Pitch of rivets *2 1/4* Working pressure of shell by rules *213* Diameter of flue *✓* Material of flue plates *✓* Thickness *✓*

If stiffened with rings *✓* Distance between rings *✓* Working pressure by rules *✓* End plates: Thickness *3/4* How stayed *2 stays & flanged*

Working pressure of end plates *140* Area of safety valves to superheater *✓* Are they fitted with easing gear *✓*

VERTICAL DONKEY BOILER—	No.	Description	Manufacturers of steel
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Made at	By whom made	When made	Where fixed	Working pressure
tested by hydraulic pressure to	Date of test	No. of Certificate	Fire grate area	Description of safety valves
No. of safety valves	Area of each	Pressure to which they are adjusted	If fitted with easing gear	If steam from main boilers can enter the donkey boiler
Dia. of donkey boiler	Length	Material of shell plates	Thickness	Range of tensile strength
Descrip. of riveting long. seams	Dia. of rivet holes	Whether punched or drilled	Pitch of rivets	
Lap of plating	Per centage of strength of joint	Rivets Plates	Working pressure of shell by rules	Thickness of shell crown plates
Radius of do.	No. of Stays to do.	Dia. of stays	Diameter of furnace Top	Bottom
Length of furnace	Thickness of furnace plates	Description of joint	Working pressure of furnace by rules	Thickness of furnace crown plates
Radius of do.	Stayed by	Diameter of uptake	Thickness of uptake plates	
Thickness of water tubes	The foregoing is a correct description,			

The foregoing is a correct description,

Manufacturer.

Dates of Survey while building { *During progress of work in shops - -* 1907 Feb. 26. Mar. 6. 15. 26. Apr. 2. 8. 12. 19. 26. May 6
During erection on board vessel - - - _____
Total No. of visits 10

Is the approved plan of main boiler forwarded herewith *No*
 " " " donkey " " " *returned*

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ded herewith *No*
" *return*
W1412-0217

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

The boiler has been built under special survey, the material & workmanship is good.

This boiler has been fitted on board, tested under steam, and found satisfactory, and is now eligible in my opinion to be classed with the notation of **1 L.M. 6.6.07** in the Register Book

James Barclay
6.07

Certificate (if required) to be sent to the Committee's Minute.

The amount of Entry Fee...	£	:	When applied for.
Special ...	£	2 : 8	13 MAY 1907
Donkey Boiler Fee ...	£	:	When received.
Travelling Expenses (if any) £	:	:	13/6/07

Committee's Minute TUES. 11 JUN 1907

Assigned

See minute on

Aut Rpt to 1904 6

John H Heck,
Engineer Surveyor to Lloyd's Register of British and Foreign Shipping.



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Lloyd's Register
Foundation

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Total
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each boi
Smallest
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