

REPORT ON MACHINERY.

No. 22848

Port of Glasgow

Received at London Office JUL 27 JUN 1895

No. in Survey held at Glasgow Date, first Survey and Last Survey 19th May 1900
 Reg. Book. on the P.S. "Caxton" (Number of Visits 1)
 Master Built at Glasgow By whom built Napier & Co Tons When built 1905-
 Engines made at Brunel By whom made Port & Co when made 1905-
 Boilers made at Do By whom made Do when made 1905-
 Registered Horse Power Owners London County Council Port belonging to London
 Nom. Horse Power as per Section 28 Is Refrigerating Machinery fitted for cargo purposes Is Electric Light fitted

ENGINES, &c.—Description of Engines

No. of Cylinders _____ No. of Cranks _____

Dia. of Cylinders _____ Length of Stroke _____ Revs. per minute _____ Dia. of Screw shaft ^{as per rule} _____ _{as fitted} _____ Material of screw shaft _____

Is the screw shaft fitted with a continuous liner the whole length of the stern tube _____ Is the after end of the liner made water tight in the propeller boss _____ If the liner is in more than one length are the joints burned _____ If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive _____ If two liners are fitted, is the shaft lapped or protected between the liners _____ Length of stern bush _____

Dia. of Tunnel shaft ^{as per rule} _____ _{as fitted} _____ Dia. of Crank shaft journals ^{as per rule} _____ _{as fitted} _____ Dia. of Crank pin _____ Size of Crank webs _____ Dia. of thrust shaft under collars _____ Dia. of screw _____ Pitch of screw _____ No. of blades _____ State whether moveable _____ Total surface _____

No. of Feed pumps _____ Diameter of ditto _____ Stroke _____ Can one be overhauled while the other is at work _____

No. of Bilge pumps _____ Diameter of ditto _____ Stroke _____ Can one be overhauled while the other is at work _____

No. of Donkey Engines _____ Sizes of Pumps _____ No. and size of Suctions connected to both Bilge and Donkey pumps _____

In Engine Room _____ In Holds, &c. _____

No. of bilge injections _____ sizes _____ Connected to condenser, or to circulating pump _____ Is a separate donkey suction fitted in Engine room & size _____

Are all the bilge suction pipes fitted with roses _____ Are the roses in Engine room always accessible _____ Are the sluices on Engine room bulkheads always accessible _____

Are all connections with the sea direct on the skin of the ship yes _____ Are they Valves or Cocks both _____

Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates _____ Are the discharge pipes above or below the deep water line below _____

Are they each fitted with a discharge valve always accessible on the plating of the vessel _____ Are the blow off cocks fitted with a spigot and brass covering plate yes _____

What pipes are carried through the bunkers _____ How are they protected _____

Are all pipes, cocks, valves, and pumps in connection with the machinery and all boiler mountings accessible at all times _____

Are the bilge suction pipes, cocks, and valves arranged so as to prevent any communication between the sea and the bilges _____

When were stern tube, propeller, screw shaft, and all connections examined in dry dock before launch the screw shaft tunnel watertight _____

Is it fitted with a watertight door _____ worked from _____

BOILERS, &c.— (Letter for record _____) Total Heating Surface of Boilers _____ Is forced draft fitted _____

No. and Description of Boilers _____ Working Pressure _____ Tested by hydraulic pressure to _____

Date of test _____ Can each boiler be worked separately _____ Area of fire grate in each boiler _____ No. and Description of safety valves to each boiler _____

Area of each valve _____ Pressure to which they are adjusted _____ Are they fitted with easing gear _____

Smallest distance between boilers or uptakes and bunkers or woodwork _____ Mean dia. of boilers _____ Length _____ Material of shell plates _____

Thickness _____ Range of tensile strength _____ Are they welded or flanged _____ Descrip. of riveting: cir. seams _____ long. seams _____

Diameter of rivet holes in long. seams _____ Pitch of rivets _____ Lap of plates or width of butt straps _____

Per centages of strength of longitudinal joint ^{rivets} _____ _{plate} _____ Working pressure of shell by rules _____ Size of manhole in shell _____

Size of compensating ring _____ No. and Description of Furnaces in each boiler _____ Material _____ Outside diameter _____

Length of plain part ^{top} _____ _{bottom} _____ Thickness of plates ^{or own} _____ _{bottom} _____ Description of longitudinal joint _____ No. of strengthening rings _____

Working pressure of furnace by the rules _____ Combustion chamber plates: Material _____ Thickness: Sides _____ Back _____ Top _____ Bottom _____

Pitch of stays to ditto: Sides _____ Back _____ Top _____ If stays are fitted with nuts or riveted heads _____ Working pressure by rules _____

Material of stays _____ Diameter at smallest part _____ Area supported by each stay _____ Working pressure by rules _____ End plates in steam space: _____

Material _____ Thickness _____ Pitch of stays _____ How are stays secured _____ Working pressure by rules _____ Material of stays _____

Diameter at smallest part _____ Area supported by each stay _____ Working pressure by rules _____ Material of Front plates at bottom _____

Thickness _____ Material of Lower back plate _____ Thickness _____ Greatest pitch of stays _____ Working pressure of plate by rules _____

Diameter of tubes _____ Pitch of tubes _____ Material of tube plates _____ Thickness: Front _____ Back _____ Mean pitch of stays _____

Pitch across wide water spaces _____ Working pressures by rules _____ Girders to Chamber tops: Material _____ Depth and thickness of girder at centre _____ Length as per rule _____ Distance apart _____ Number and pitch of Stays in each _____

Working pressure by rules _____ Superheater or Steam chest; how connected to boiler _____ Can the superheater be shut off and the boiler worked separately _____ Diameter _____ Length _____ Thickness of shell plates _____ Material _____ Description of longitudinal joint _____ Diam. of rivet holes _____ Pitch of rivets _____ Working pressure of shell by rules _____ Diameter of flue _____ Material of flue plates _____ Thickness _____

If stiffened with rings _____ Distance between rings _____ Working pressure by rules _____ End plates: Thickness _____ How stayed _____

Working pressure of end plates _____ Area of safety valves to superheater _____ Are they fitted with easing gear _____

If not, state whether, and when, one will be sent? In a Report also sent on the Hull of the Ship

DONKEY BOILER— No. _____ Description _____

Made at _____ By whom made _____ When made _____ Where fixed _____

Working pressure _____ tested by hydraulic pressure to _____ No. of Certificate _____ Fire grate area _____ Description of safety valves _____

No. of safety valves _____ Area of each _____ Pressure to which they are adjusted _____ If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____

Dia. of donkey boiler _____ Length _____ Material of shell plates _____ Thickness _____ Range of tensile strength _____

Descrip. of riveting long. seams _____ Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____

Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____ Thickness of shell crown plates _____ Radius of do. _____ No. of Stays to do. _____

Dia. of stays _____ Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____

Thickness of furnace crown plates _____ Stayed by _____ Working pressure of shell by rules _____

Working pressure of furnace by rules _____ Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____

SPARE GEAR. State the articles supplied:—

The foregoing is a correct description,

 Manufacturer.

Dates of Survey while building { During progress of work in shops - - }
 { During erection on board vessel - - }
 Total No. of visits _____

Is the approved plan of main boiler forwarded herewith
 " " " donkey " " "

General Remarks (State quality of workmanship, opinions as to class, &c. _____)

Cocks and valves examined whilst being fitted and when completed before launching & found satisfactory

Certificate (if required) to be sent to _____

| | | | | |
|------------------------------|---|---|---|-------------------|
| The amount of Entry Fee.. | £ | : | : | When applied for, |
| Special | £ | : | : |19--- |
| Donkey Boiler Fee .. . | £ | : | : | When received, |
| Travelling Expenses (if any) | £ | : | : |19--- |

A. M. Stewart
 Engineer (Surveyor to Lloyd's Register of British & Foreign Shipping.)

Committee's Minute Glasgow 5 - JUN 1905

Assigned Deferred for completion.

Joe Geo.

