

REPORT ON MACHINERY.

No. 19680

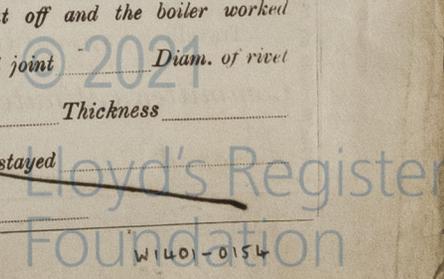
Port of Hull

THUR. 2, JAN 1908

No. in Survey held at Hull & Goole Date, first Survey June 5th Last Survey 12th Decr 1907
 Reg. Book. 62 on the Steel Se K Buzzard (Number of Visits 36)
 Master Goole Built at Goole By whom built Goole S B & Co Ltd When built 1907
 Engines made at } By whom made } Messrs when made 1907
 Boilers made at } Hull By whom made } Charles Co Ltd when made 1907
 Registered Horse Power 55 Owners Kelsall Brothers & Bucking Cold Port belonging to Hull
 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted No

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 12" - 21" - 33" Length of Stroke 21" Revs. per minute 105 Dia. of Screw shaft as per rule 6.7" Material of screw shaft steel
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube No Is the after end of the liner made water tight in the propeller boss Yes If the liner is in more than one length are the joints burned 2 separate liners If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive ✓ If two liners are fitted, is the shaft lapped or protected between the liners No Length of stern bush 35 1/2"
 Dia. of Propeller shaft as per rule 5.7 1/4" Dia. of Crank shaft journals as per rule 6.5" Dia. of Crank pin 6 1/2" Size of Crank webs 12 1/2" x 4 1/2" Dia. of thrust shaft under collars 6 1/2" Dia. of screw 8'-9" Pitch of Screw 9'-10" to 10'-6" No. of Blades 4 State whether moveable No Total surface 26 sq ft
 No. of Feed pumps 1 Diameter of ditto 2 1/2" Stroke 10" Can one be overhauled while the other is at work ✓
 No. of Bilge pumps 1 Diameter of ditto 2 1/2" Stroke 10" Can one be overhauled while the other is at work ✓
 No. of Donkey Engines 1 Sizes of Pumps 4 1/2" x 2 3/4" x 4" No. and size of Suctions connected to both Bilge and Donkey pumps In Engine Room One 2", one 2 1/2" In Holds, &c. one 2" to hold, and two 2" to tank
 No. of Bilge Injections 1 sizes 3 1/2" Connected to condenser, or to circulating pump pump Is a separate Donkey Suction fitted in Engine room & size Yes 2 1/2"
 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible 0
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line above
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers hold tank suction How are they protected Wood casing
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes
 Dates of examination of completion of fitting of Sea Connections 6.11.07 of Stern Tube 6.11.07 Screw shaft and Propeller 6.11.07
 Is the Screw Shaft Tunnel watertight None Is it fitted with a watertight door ✓ worked from ✓

BOILERS, &c.—(Letter for record 5) Manufacturers of Steel Messrs Beardmore
 Total Heating Surface of Boilers 900 sq ft Is Forced Draft fitted No No. and Description of Boilers 1 Cyl. Multitubular
 Working Pressure 160 lbs Tested by hydraulic pressure to 320 lbs Date of test 27.9.07 No. of Certificate 1598
 Can each boiler be worked separately — Area of fire grate in each boiler 24 1/2 sq ft No. and Description of Safety Valves to each boiler Two Spring Area of each valve 3.14 sq ft Pressure to which they are adjusted 165 lbs Are they fitted with easing gear Yes
 Smallest distance between boilers or uptakes and bunkers or woodwork 14" Mean dia. of boilers 10'-6" Length 9'-6" Material of shell plates Steel
 Thickness 3/32" Range of tensile strength 28-32 tons Are the shell plates welded or flanged No Descrip. of riveting: cir. seams L.D. long. seams O.B.S.D.R. Diameter of rivet holes in long. seams 1 1/16" Pitch of rivets 5 3/8" Lap of plates or width of butt straps 1 1/2"
 Per centages of strength of longitudinal joint 86.7 Working pressure of shell by rules 161 lbs Size of manhole in shell 16" x 12"
 Size of compensating ring 30" x 28" x 2 1/2" No. and Description of Furnaces in each boiler 2 plain Material Steel Outside diameter 2'-10"
 Length of plain part 6'-4 1/2" Thickness of plates 3/32" Description of longitudinal joint Welded No. of strengthening rings 0
 Working pressure of furnace by the rules 176 lbs Combustion chamber plates: Material Steel Thickness: Sides 5/8" Back 3/32" Top 5/8" Bottom 5/8"
 Pitch of stays to ditto: Sides 8 1/2" x 8 1/2" Back 10" x 9" Top 8 1/2" x 7 1/2" If stays are fitted with nuts or riveted heads No Working pressure by rules 164 lbs
 Material of stays Steel Diameter at smallest part 1 1/2" Area supported by each stay 72.75 sq ft Working pressure by rules 195 lbs End plates in steam space: Material Steel Thickness 1/8" Pitch of stays 15" x 15" How are stays secured O. N.S. Working pressure by rules 161 lbs Material of stays Steel
 Diameter at smallest part 2 5/16" Area supported by each stay 225 sq ft Working pressure by rules 195 lbs Material of Front plates at bottom Steel
 Thickness 7/8" Material of Lower back plate Steel Thickness 7/8" Greatest pitch of stays 14" x 9" Working pressure of plate by rules 191 lbs
 Diameter of tubes 3" Pitch of tubes 4 5/8" x 4 3/8" Material of tube plates Steel Thickness: Front 7/8" Back 1 1/16" Mean pitch of stays 9"
 Pitch across wide water spaces 14" Working pressures by rules 160 lbs Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 7 1/2" x 1 1/2" Length as per rule 2'-2" Distance apart 7 1/2" Number and pitch of stays in each 2 - 8 1/2"
 Working pressure by rules 246 lbs Superheater or Steam chest; how connected to boiler — Can the superheater be shut off and the boiler worked separately —
 Diameter — Length — Thickness of shell plates — Material — Description of longitudinal joint — Diam. of rivet holes — Pitch of rivets — Working pressure of shell by rules — Diameter of flue — Material of flue plates — Thickness —
 If stiffened with rings — Distance between rings — Working pressure by rules — End plates: Thickness — How stayed —
 Working pressure of end plates — Area of safety valves to superheater — Are they fitted with easing gear —



VERTICAL DONKEY BOILER— Manufacturers of Steel

No. _____ Description _____

Made at _____ By whom made _____ When made _____ Where fixed _____

Working pressure tested by hydraulic pressure to _____ Date of test _____ No. of Certificate _____ Fire grate area _____ Description of Safety _____

Valves _____ No. of Safety Valves _____ Area of each _____ Pressure to which they are adjusted _____ Date of adjustment _____

If fitted with easing gear _____ If steam from main boilers can enter the donkey boiler _____ Dia. of donkey boiler _____ Length _____

Material of shell plates _____ Thickness _____ Range of tensile strength _____ Descrip. of riveting long. seams _____

Dia. of rivet holes _____ Whether punched or drilled _____ Pitch of rivets _____ Lap of plating _____ Per centage of strength of joint _____ Rivets _____ Plates _____

Working pressure of shell by rules _____ Thickness of shell crown plates _____ Radius of do. _____ No. of stays to do. _____ Dia. of stays _____

Diameter of furnace Top _____ Bottom _____ Length of furnace _____ Thickness of furnace plates _____ Description of joint _____

Working pressure of furnace by rules _____ Thickness of furnace crown plates _____ Stayed by _____

Diameter of uptake _____ Thickness of uptake plates _____ Thickness of water tubes _____ Dates of survey _____

SPARE GEAR. State the articles supplied:— *Two each top and bottom end connecting rod bolts and nuts, two main bearing bolts and nuts, one set coupling bolts and nuts, one set each air circulating feed, bilge pump valves, and a quantity of assorted bolts nuts etc*

The foregoing is a correct description,
J. J. Dalrymple Manufacturer.

Dates of Survey while building { During progress of work in shops - - } **SECRETARY** 1907. - June 5, 17, 19, 22, 26, 29, July 4, 8, 17, 23, 30, Aug 20, 23, 30, Sep 4, 9, 11, 12, 19.

{ During erection on board vessel - - } Sep 24, Oct 10, 18, 28, 31, Nov 1, 6, 8, 18, 21, 22, 23, 29, Dec 6, 11, 12.

Total No. of visits 36

Is the approved plan of main boiler forwarded herewith *sent on with Hull Rpt 2° 19510*

" " " *donkey* " " " *Rpt 2° 19510*

Dates of Examination of principal parts—Cylinders 10.10.07 Slides 18.10.07 Covers 23.11.07 Pistons 28.10.07 Rods 18.10.07

Connecting rods 24.9.07 Crank shaft 24.9.07 Thrust shaft 23.11.07 Tunnel shafts _____ Screw shaft 1.11.07 Propeller 1.11.07

Stern tube 1.11.07 Steam pipes tested 22.11.07 Engine and boiler seatings 18.11.07 Engines holding down bolts 23.11.07

Completion of pumping arrangements 12.12.07 Boilers fixed 23.11.07 Engines tried under steam 12.12.07

Main boiler safety valves adjusted 23.11.07 Thickness of adjusting washers $\frac{5}{16}$ " - $\frac{5}{16}$ "

Material of Crank shaft *Steel* Identification Mark on Do. *ATG* Material of Thrust shaft *Steel* Identification Mark on Do. *GAH*

Material of Tunnel shafts _____ Identification Marks on Do. _____ Material of Screw shafts *Steel* Identification Marks on Do. *GAH*

Material of Steam Pipes *Solid drawn copper* Test pressure *400 lbs per sq inch*

General Remarks (State quality of workmanship, opinions as to class, &c. *The engines and boiler of this vessel have been built under special survey in accordance with the Rules, the materials workmanship are good, the boiler tested by hydraulic pressure and with the engines placed on board, tested under steam, they are now in good order and safe working condition and respectfully submitted as being eligible in my opinion to be classed with the notation of L.M.C. 12.07 in the Register Book*

These engines and boilers are similar to those fitted on the s/s 'Jern' Hull Report 2° 19510

It is submitted that this vessel is eligible for the RECORD. L.M.C. 12.07.

The amount of Entry Fee... £ 1 : - : - : When applied for. 23/12/1907

Special £ 8 . 5 : - : - : When received. 15/2/1908

Donkey Boiler Fee £ - : - : - : 7/2/1908

Travelling Expenses (if any) £ - : 12 . 8 : - : - : 21.12.07

James Barclay
 Engineer Surveyor to Lloyd's Register of British & Foreign Shipping.
 21.12.07

Committee's Minute **FRI. 3 JAN 1908**

Assigned *+ L.M.C. 12.07*

Certificate (if required) to be sent to

The Surveyors are requested not to write on or below the space for Committee's Minute.

MACHINE WRITTEN CERTIFICATE

