

Beams & superstructures  
plated over  
as per rule

MIDSHIP SECTION OF TWIN SCREW STEAMER, No 270

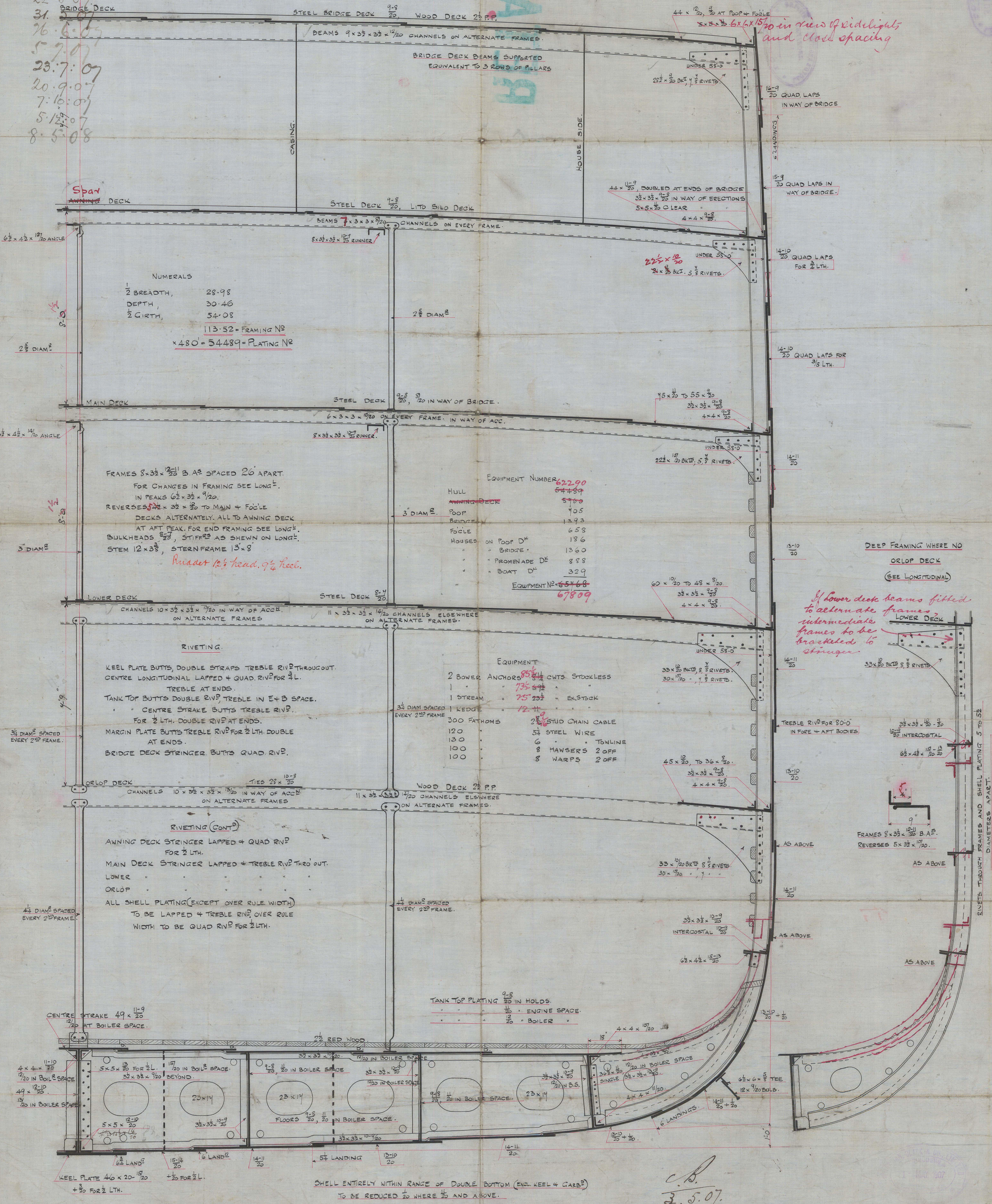
— TO CLASS LLOYDS 100A.1. **SPAR** **AWNING DECK** (WITH FRAMES) —

— AND TO REGISTRO ITALIANO 100A ★ —

SCALE  $\frac{1}{2}$ " = 1 FOOT.

3.5.07.  
11.5.07.  
15.5.07.  
17.5.07.  
22.5.07.  
31.5.07.  
26.6.07.  
5.7.07.  
23.7.07.  
20.9.07.  
7.10.07.  
5.12.07.  
8.5.08.

No. 271



NUMERALS  
1/2 BREADTH, 28.98  
DEPTH, 30.46  
2/3 CIRTH, 54.08  
113.52 = FRAMING No  
x 480 = 54489 = PLATING No

EQUIPMENT NUMBER

HULL	62290
AWNING DECK	54489
POOP	405
BRIDGE	1293
FOYLE	658
HOUSES	186
ON POOP DECK	1360
PROMENADE DECK	888
BOAT DECK	329

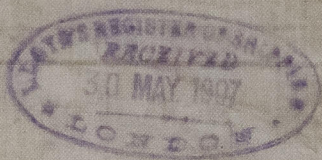
EQUIPMENT No 65468  
67809

RIVETING.  
KEEL PLATE BUTTS, DOUBLE STRAPS TREBLE RIVD THROUGHOUT.  
CENTRE LONGITUDINAL LAPPED + QUAD RIVD FOR 1/2 L.  
TREBLE AT ENDS.  
TANK TOP BUTTS DOUBLE RIVD TREBLE IN E+B SPACE.  
CENTRE STRAKE BUTTS TREBLE RIVD.  
FOR 1/2 LTH. DOUBLE RIVD AT ENDS.  
MARGIN PLATE BUTTS TREBLE RIVD FOR 1/2 LTH. DOUBLE AT ENDS.  
BRIDGE DECK STRINGER BUTTS QUAD RIVD.

RIVETING (CONTD)  
AWNING DECK STRINGER LAPPED + QUAD RIVD FOR 1/2 LTH.  
MAIN DECK STRINGER LAPPED + TREBLE RIVD THRO' OUT.  
LOWER  
ORLOP  
ALL SHELL PLATING (EXCEPT OVER RULE WIDTH) TO BE LAPPED + TREBLE RIVD OVER RULE WIDTH TO BE QUAD RIVD FOR 1/2 LTH.

TANK TOP PLATING 9/16 IN HOLDS.  
1/2 IN ENGINE SPACE.  
1/2 IN BOILER





Press Workman Class

T.S.S. 270 & 271

Revised Ind. Section

480 x 57.96 x 30.46 to M. Dr.

To Class 100 A-1. <sup>Spax</sup> ~~Quincy~~ <sup>North</sup> ~~Frederick~~

270. 8/s "Aurora"

271. 8/s "Verona"



RETAIN



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W1371-0030