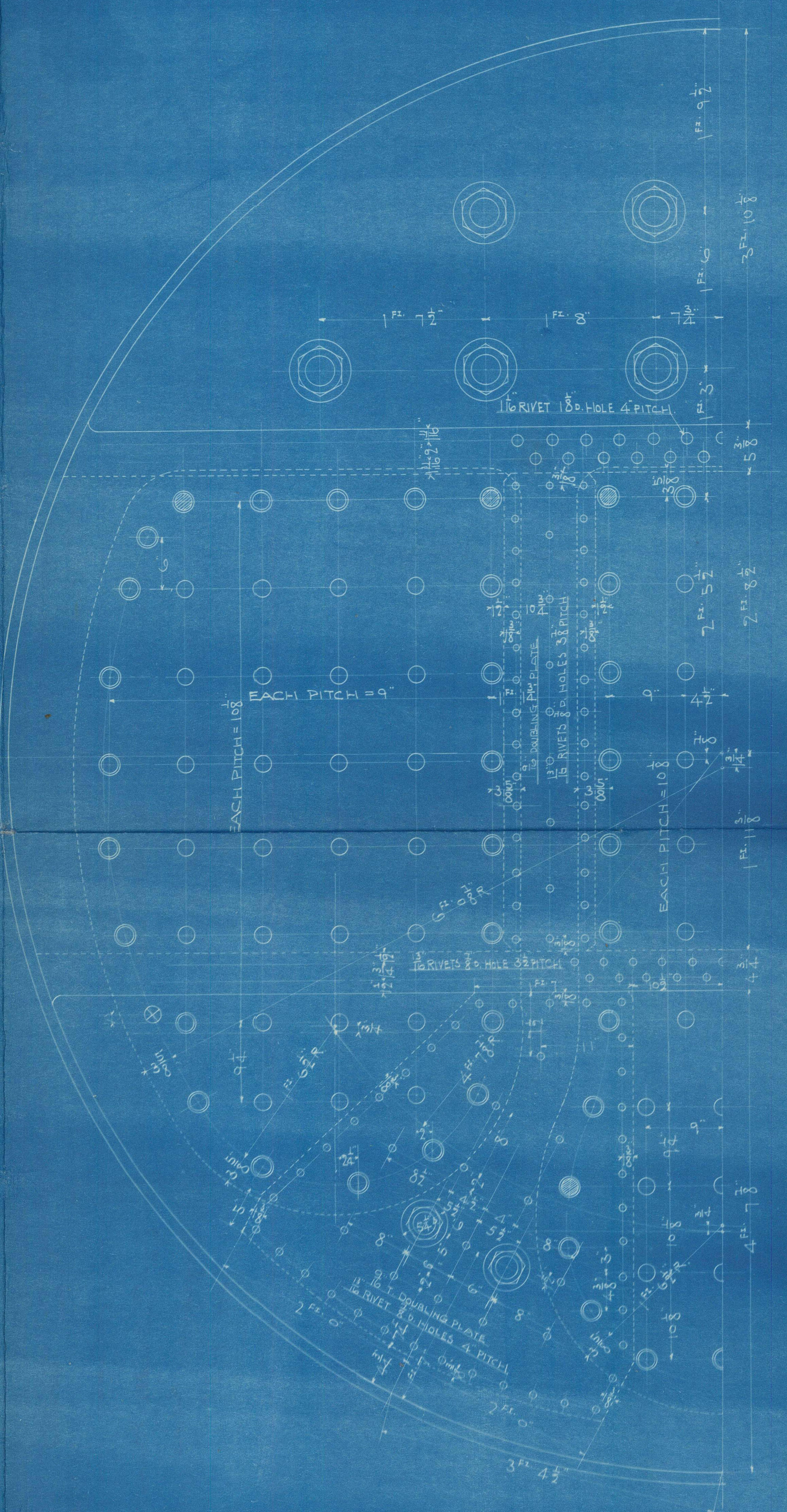


LONGITUDINAL SEAM

DOUBLE BUTT STRAP TREBLE RIVETING	1 1/2"
THICKNESS OF SHELL PLATE	1 1/2"
OUTER BUTT STRAP	1 1/2"
INNER	1 1/2"
DIA. OF RIVET	1 1/2"
% OF PLATE	85 S
RIVET	88 S

SCREW STAYS

NO.	DIA.	FOR	CHL.	BOILER	THREADS / IN.
1	2 1/2"	8	BACK PLATE	8	9
2	2 1/2"	65	CROWN PLATE	18	
3	2 1/2"	73	SIDE PLATE	18	
4	2 1/2"	33	84		



PARTICULARS

MEAN DIA. OF BOILER	14' 0"
LENGTH	11' 6"
INSIDE DIA. OF FURNACE	3' 3 1/2"
LENGTH OF FIRE BARS	5' 6"
H.S. OF TUBES	1750 5#
FURNACE	155 3#
COMB. CHAMBER	254 5#
TOTAL H.S.	2166 3#
H.S. GRA	39 9

STRENGTH OF SHELL PLATE 28 TO 30 TONS PER SQ. INCH.
 WORKING PRESSURE 200^{LBS.} PER SQ. INCH.
3-OFF.

No. 266.
MAIN BOILER.
 SCALE 1 INCH = 1 FOOT.



No. 266
S.S. "Calcutta Maru"
Nagasaki Report
No. 1138

No. 266

S.S. "Calcutta Maru"

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