Ams. report 15648 b.

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at ..... Office MAY 15 1939

Lloyd's Register of Shipping.

(Report on Vessel No. ..... Port .....)

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

No. F.1499 SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned ~~xxxxx~~ *Steel Forgings* ~~xx~~ ~~xxxxxxx~~ *manufactured by* Messrs. Amsterdamsche Droogdok Mij. N.V. *of* Amsterdam *for the Vessel* ~~xxx~~ "KARIBISCHES MEER" ~~xxxxxxxxx~~ ~~xx~~ owners John T. Essberger *of* Hamburg *have been inspected by me as set forth below and found to be, so far as can be seen,* free from defects

Mark on Forgings ~~xxxxxxx~~

Lloyd's
No. 5965 H.P.B. 21-4-39 M.J. 5-5-39
No. 6024 H.P.B. 26-4-39 M.J. 5-5-39

Port of Amsterdam, 10th May 1939

	~~xxxxxxxxx~~ ONE RUDDER MAINPIECE No. 5965	One RUDDER ~~xxxxx~~ TILLER No. 6024	STEM.
Material*	S.M.Steel	S.M.Steel	
How made	Forged	Forged	
If annealed	Yes	Yes	
Dimensions	Diam. 280 mm.	As per plan	
Progress on Inspection ...	Finished	Finished	
Date when Inspected	April 21,25,26,27 May 5	April 21,25,26,27, May 5	
CASTINGS. Tests on Standard Test Pieces.			
Tensile Test— Tons per square inch ...	31,6 ✓	33,2 ✓	
Extension per cent.	38% ✓	28% ✓	
Cold Bending Test— Angle before fracture ...	Good	Good	
Drop Test— Height from ground	---	---	
Hammering Test— If made according to Rules and found satisfactory ...	---	---	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ : :

To be paid at AMSTERDAM

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m,4,37. T.

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