

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port Copenhagen)

No. _____ SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Messrs Sunderland Forge & Eng Co. Ltd of Sunderland for the Vessel No. 159, being built by Helsingors Jernsk & M.s.K. of Elsinore have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Mark on Forgings or Castings.

Lloyd's

No. 2069

1-12-19

D.D. Williamson

Sunderland & Co

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	<u>Scrap Iron</u>		
How made ...	<u>Forged</u>		
Dimensions ...	<u>9 1/2 x 6 1/2 x 8 1/2 x 6 1/2</u>		
Progress on Inspection ...	<u>Forged & Finished</u>		
Date when Inspected	<u>5-5-19 to 1-12-19</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

weld

welds

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.