

# Lloyd's Register of Shipping.

Order: 30004/St  
Post: 4186  
Best: 1312 A.

(Report on Vessel No. 18616 Port **GREENOCK**)

S.S. "PULPIT POINT"

## No. 1722 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings ~~or~~ ~~Castings~~, manufactured by Messrs. Witkowitz Bergb. & Eisenh. Gew. of **Witkowitz** for the Vessel No. 792, being built by Messrs. Lithgows, Limited of **Port-Glasgow** have been inspected by me as set forth below and found to be, so far as can be seen, one built up rudder without plate, sound and free from defects.

Mark on Forgings ~~XXXXXX~~

Lloyd's  
No. 1722 574/575  
H.J.14.5.26.

Vienna, 17th May 1926

*H. Lunn*

	Rudder shaft <del>XXXXXX</del>	spindle <del>XXXXXX</del>	Arms <del>XXXXXX</del>
Material*	Siemens Martin Ingot Steel		
How made †	forged annealed		
Dimensions	13 1/2" Ø	13 1/2-10 1/4"	to sketch
Progress on Inspection	finished	finished	finished
Date when Inspected	25. 2. 26; 4. 3. 26; 22. 4. 26; 14. 5. 26.		
CASTINGS.	No: 574	No: 575	
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	29.8	29.8	31.6
Extension per cent.	37.0	32.1	31.1
Cold Bending Test—	180 degree good.		
Angle before fracture			
Drop Test—			
Height from ground ...	---	---	---
Hammering Test—			
If made according to Rules and found satisfactory ...	---	---	---

~~SKETCHES OF FRAMES SHOWING THE POSITION AND THE POSITION OF THE WELDS ON THE FORGINGS~~

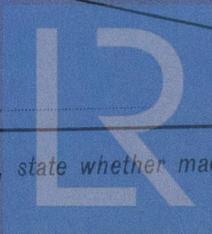
1 arm	31.6 t/sq"	with 30.8 % elong. in 3"
1 "	30.4 "	" " " "
1 "	29.0 "	" " " "

Fee (if any chargeable) £

To be paid at **VIENNA**

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

† State if annealed \_\_\_\_\_



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Lloyd's Register Foundation

W136-0019

Lithgows Ltd

No 792. "PULPIT POINT"

Rudder Forging Report.

Grk Rep No 18616.



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Ref: 1362  
Date: 11/62  
No: 3000/24

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