

Received at **GREENOCK**Office **24 MAY 1926****Lloyd's Register of Shipping.**Order: 30004/St
Post: 4186
Best: 1312 A.(Report on Vessel No. 18616 Port **GREENOCK**)S.S. "PULPIT POINT"No. **1722****SHIP FORGINGS OR CASTINGS.**

I have to report that the undermentioned ~~XXXXX~~ Steel Forgings~~XXXX~~
~~XXXXXX~~, manufactured by **Messrs. Witkowitz Bergb. & Eisenh. Gew.**
 of **Witkowitz** for the Vessel No. **792**, being built
 by **Messrs. Lithgows, Limited** of **Port-Glasgow**
 have been inspected by me as set forth below and found to be, so far as can
 be seen, one built up rudder without plate, sound and free from
 defects.

Mark on Forgings ~~XXXXXX~~**Lloyd's**No. **1722** **574/575****H.J. 14.5.26.****Vienna, 17th May 1926***H. J. 14.5.26.*

	XXXXXX Rudder shaft XXXXXX	XXXXXX spindle XXXXXX	XXXXXX Arms XXXXXX
Material*	Siemens Martin Ingot Steel		
How made †	forged annealed		
Dimensions	13 1/2" Ø	13 1/2-10 1/4"	to sketch
Progress on Inspection	finished	finished	finished
Date when Inspected	25. 2. 26; 4. 3. 26; 22. 4. 26; 14. 5. 26.		
CASTINGS.	No: 574	No: 575	
Tests on Standard Test Pieces.			
Tensile Test—	29.8	29.8	31.6
Tons per square inch	37.0	32.1	31.1
Extension per cent.			29.3
Cold Bending Test—	180 degree good.		
Angle before fracture			
Drop Test—	---	---	---
Height from ground	---	---	---
Hammering Test—	---	---	---
If made according to Rules and found satisfactory			

~~SKETCHES OF X-BRACES SHOWING POSITION AND DESCRIPTION OF X-BRACES ON FORGINGS~~

1 arm 31.6 t/sq" with 30.8 % elong. in 3"
 1 " 30.4 " " 34.6 " "
 1 " 29.0 " " 36.1 " "

Fee (if any chargeable) £

To be paid at **VIENNA**

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Lithgows Ltd

No 792. "PULPIT POINT"

Rudder Forging Report.

Grk Rep No 18616.

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Foundation