

TONNAGE: 517  
GROSS

Built at

Kiel

By whom

Kiel - Flensburg - Kiel

For the information of Surveyors and the Committee only.

Received at

Office

19

# Lloyd's Register of Shipping.

(Report on Vessel No. 19630

Port Flensburg

No. 642

## SHIP CASTINGS.

I have to report that the undermentioned ~~XXXXXX~~ Steel ~~XXXXXX~~ Castings, manufactured by Messrs. Blohm & Voss of Hamburg for the Vessel ~~XXXX~~ Sund, being built by repaired by Messrs. H.C. Stülcken Sohn of Hamburg have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects

One solid sternframe

on ~~XXXXXX~~ Castings.

Lloyd's

No. 39

F.O. 8.11.30

HAMBURG 11th November 1930

Friedrich Ohlen.

	STERN FRAME.	RUDDER FRAME.	STEM
Material*	annealed S.M. Steel		
made	cast		
annealed	yes		
ensions	to sketch		
gress on Inspection	rough & finished		
te when Inspected	31/10., 3/11. & 8/11.30		
CASTINGS.			
ests on Standard Test Pieces.			
nsile Test—	30.7 28.2		
Tons per square inch	31.3 33.3		
Extension per cent. ...			
old Bending Test—	180 degr. closed, satisfactory		
Angle before fracture			
rop Test—	10 feet & satisfactory		
Height from ground ...			
hammering Test—	according to Rules & satisfactory		
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at Hamburg

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open-Hearth process.

3m, 10.27. T.

Special Damage or Repair Fee (if any) (per Sec. 20)

Received by me.

13/2/31

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