





WEB FRAMES. Inches in Ship. Inches in Ship. Inches per Rule. Inches per Rule. FORGINGS or CASTINGS. Inches in Ship. Inches per Rule. Or as Approved. WEB FRAMES, In Fore Body, No. and spacing. brdth. & thickness. No. of Side Stringers. WEB FRAMES, In E. & B. Space, No. & spacing. brdth. & thickness. WEB FRAMES, In After Body, No. and spacing. brdth. & thickness. No. of Side Stringers. Size of Face Angles to Web-Frames. BRACKET PLATES to Stringers between Web-Frames, depth and thickness. KEEL, Bar, depth and thickness. STEM, moulding and thickness. STERN-POST for Rudder do. do. for Propeller. RUDDER-A x D\* Table 22. Speed. Main-Piece, diameter at head. at heel.

BULKHEADS. Number. Thickness. STIFFENERS. Single or Double Frames. Height up, state deck. W.T. BULKHEADS. After Bulk. COLLISION PARTITION. LONGITUDINAL.

RUDDER, how constructed. Thickness of Plates or Single Plate. Can the Rudder be unshipped afloat? Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, Plating, &c.? Steel Plates: Concett Iron Co., So. Durham, Bolckow Vaughan & Co., Steel Angles: do, Palmers Iron Co., Cargo Fleet, Skinning Lane Iron Plates: Newport Rolling Mills. Has the Steel been tested as required by the Rules?

Are the outside Plates doubled two spaces of Frames in length? Are the Hatch Valves and Watertight Doors in efficient working order?

PLATING. STRAKES. AS IN SHIP. PER RULE OR AS APPROVED. EDGES. BUTTS. RIVETING. Double or Treble and for what Length. RIVETS. STRAPS. IF LAPPED. THICKNESS OF SHEERSTRAKE. CLEAR OF LONG BRIDGE. DO. OF STRAKE BELOW. DBLG. of Flat Plate Keel. POOP SIDES. FORECASTLE SIDES.

Upper Deck Stringer Plate. Second Deck Stringer Plate. Butts, riveted for. Straps, single or overlapped for. Butts of Side Stringers. Tie Plates. Inner Bottom Plating, riveting of Edges. Centre Girder Butts. Frames, riveted through Plates with. Rivets, state whether Iron or Steel.

FRAMES extend in one length from. REVERSED FRAMES on floors and frames extend from. State if ordinary or joggled.

MASTS, SPARS, &c. LOWER MASTS. Fore. Main. Mizzen. Bowsprit. Topmasts, Yards and Remainder of Spars. Rigging, Material and Size, Shrouds & stays. Sails. Suit of. Sails, and the following spare sails.

Form No. 1A



\* MECHANICAL TESTS BY J. MEYER 1-13  
J. MEYER 14-13  
M. BERRY 29-13

No. 25658  
WED. APR. 23. 1913

EQUIPMENT No. 24844				LETTER Z				ANCHORS.				TONNAGE U. DK. OR PLATING No. FOR TRAWLERS					
Number of Certificate.	Anchors.	WEIGHT, EX. STOCK			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 31.		Description of Anchor.	Makers.	Where and when tested and Superintendent.	
		Cwts.	qrs.	lbs.	Cwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Cwts.	qrs.				lbs.
16605	1st Bower	46	1	21	5-TON LESS			40	3	3	0	45	0	0	'BEARS' PATENT	NOT TESTED	See. 18-2-12. A. G. P. M.
16606	2nd "	46	0	7	4.			39	19	0	7	45	0	0	do.	do.	See. 18-2-13. L. H. P. M.
16644	3rd "	38	3	14	4.			35	0	3	21	38	0	0	do.	do.	See. 25-2-13. L. H. P. M.
	4th "																
	Collective weight	131	1	14								128	0	0			
40366	Stream	12	0	0	3	0	0	13	17	2	0	12	0	0	ORDINARY	N. BLOOMER & SONS	TOTAL. 7-2-13. C. E. P. M.
40108	Kedge	5	1	14	1	1	21	7	14	0	7	5	2	0	do.	NOT TESTED	" 4-12-12. C. E. P. M.

If Patent state Name of Patentee.

If Stockless state Mechanical Tests.

CHAIN CABLES.												HAWERS AND WARPS.							
Number of Certificate.	Length and size supplied.		Test per Certificate.		WEIGHT OF CHAIN CABLE.		Length and Size per Table 31.		Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and Size supplied.		Breaking Test of Steel Wire Towline.	Length and Size per Table 31.		Length and Size per Table 31.	Cir.
	Length.	Diam.	Statutory.	Breaking.	Supplied.	Per Rule.	Length.	Diam.					Fathoms.	Ins.		Fathoms.	Ins.		
41703	270	1 1/2	67 1/2	94 1/2	520	0.11	54	1 1/4	270	1 1/2	See 21-4-13. Makers of Steel Wire: Glanville & Parnon	TOWLINE	90	4	33	100	4		
												HAWERS & WARPS	4-90	2 1/2		2-90	2 1/2		
													4-90	6	main	2-90	2 1/2		
													1-25	8					
Iron (Stream) Chain or Steel Wire	100	4 1/2	35				90	4 1/2	See 21-4-13. Makers of Steel Wire: Glanville & Parnon										

**Boats** 2 lifeboats 24.0. 2 boats 16.0  
**Pumps, Number** one down pump + hand pump for peak  
**Windlass is** by Clarke Chapman & Co.  
**Engine Room Skylights.**—How constructed? Steel plate & angles  
**Coal Bunker Openings.**—How constructed? do.  
**Number of Scuppers,** and numbers and dimensions of **Freeing Ports, &c.** 3.6 x 1.5 aft 3.5 x 1.4 for.  
**Ceiling in Holds,** thickness and material under hatches & over bulges only. 2 1/2 w.u. **Cargo Battsens,** thickness and material 6 x 2 w. wood.  
**Cargo Hatchways.**—How formed? Usual construction—steel plates & angles. **Hatches,** If strong and efficient? Yes.  
**State size No. 1 Hatch (Forward)** 20.0 x 17.0 **No. 2 Hatch** 24.0 x 17.0 **No. 3 Hatch** 26.0 x 17.0 **No. 4 Hatch** 24.0 x 17.0  
**Number of Web Plates, Shifting Beams and Fore and Afters** to each Hatch No. 1—3 webs 12" 2.3 x 4—4 webs.  
**No. of Breasthooks** 8 **No. of Crutches** deck floor.  
**Bulwarks,** height above deck and description 48" x 25" steel  
**Main Rail,** material and size iron—6 3/8 x 3/4 patent moulding.  
**The foregoing is a correct description.**  
**Builder's Signature** (here only) *John Spencer* **Surveyor's Signature** *L. A. Richard*  
**Surveyor to Lloyd's Register of British and Foreign Shipping.**

**Correspondence.**—State dates and initials of letters respecting this case (References should be made in any correspondence connected with the case)  
M 22-1-12 E 30-8-12 + 6-9-12. 5-9-12, 27-9-12, 16-9-12, 12-3-12, 18-3-13  
**Workmanship.** Are the butts of plating planed or otherwise fitted? planed.  
**Is the riveted work properly closed?** yes.  
**Are the liners between the frames and plates solid single pieces?** joggled frames. **Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other?** yes. **Are the rivet holes well and sufficiently countersunk in the plate and punched from the faying surfaces?** yes. **Do any rivets break into or through the seams or butts of the plating?** a few.  
**Are the butts of Plating, Stringers, &c., properly shifted and strapped or overlapped?** yes.  
**Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)?** yes. **State results of tests** satisfactory  
**Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)?** yes **State results of tests** satisfactory  
**General Remarks (State quality of workmanship, &c.)**

This vessel has been built in accordance with the approved plans, the Secretary's letters dated as above and otherwise in compliance with the Rules of the Society.  
The materials and workmanship are good.

This vessel is a duplicate of the s/s 'Uckmoor' Sea Rpt No. 25354; s/s 'Portloe' Sea Rpt No. 25444; s/s 'Salamanca' Sea Rpt No. 25501 + s/s 'Synchome' Sea Rpt 25593

The Surveyor should state the Number of Report and Name of any Sister Vessel.

The amount of Entry Fee ..... £ 5 : 0 : 0  
Special Survey Fee.... £ 100 : 19 : 6  
Travelling Expenses, if any £ - : - : -  
Fees applied for, 21/4 19/3  
Received by me, 28/4 19/3  
State whether the Vessel has been built under Special Survey Yes.  
I am of opinion this Vessel should be Classed 100 A1  
With, or without Freeboard, as condition of Class without.  
Certificate to be sent to Sunderland Date of issue 29/4/13  
Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute  
Character assigned  
FRI. APR. 25. 1913  
100 A1  
Lloyd's asscp  
+ Lmc 4.13



GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 26.0 ft., R.Q.D. ☒ ft., Bridge 95.0 ft., Forecastle 33.0 ft.  
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated not joined

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) one D<sup>4</sup> (pt iron plank) L & C D.

Official No. 135453; Signal Letters ☒ State if Machinery is fitted aft no.

How are the surfaces preserved from oxidation? Inside portland cement & paint, Outside paint.

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors.

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	<u>112.0</u>	<u>315</u>	Fore peak tank,		
Double bottom, under Engines and Boilers,	<u>42.0</u>	<u>147</u>	After peak tank,		<u>✓</u>
Double bottom, if under Engines only,			Deep tank, aft,		<u>✓</u>
Double bottom, if under Boilers only,			Deep tank, forward,		<u>✓</u>
Double bottom, forward,	<u>132.0</u>	<u>384</u>	Other tanks, if fitted,		<u>✓</u>
Total capacity of double bottom		<u>846</u>	(If necessary, furnish further information by sketch.)		

\* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules.

Order for Special Survey No. 5022

Date 9.3.12

No. 216 in builder's yard.

DATES OF SURVEYS  
held while building

1912. Sep. 19, 27. Oct. 14, 5, 8, 9, 11, 16, 18, 19, 22, 23, 25, 29. Nov. 2, 6, 8, 11, 19, 20, 22, 27, 29.  
Dec. 2, 4, 7, 12, 16, 19, 20, 24, 27. Jan. 6, 10, 16, 17, 22, 24, 27, 28, 31. Feb. 3, 4, 6, 7, 13, 14, 17, 18, 21, 26, 28.  
Mar. 1, 4, 5, 11, 13, 19, 26, 28, 31. Apr. 1, 2, 3, 9, 16.

Surveyor's Signature L. S. Atkinson

© 2020

Total No. of Visits 67

Lloyd's Register  
Foundation