

ENG: N° 185

LIST OF SPARE GEAR, TOOLS, ETC:

DESCRIPTION

BEARING BUSHES

2	13153	BUSHES FOR MAIN WHEEL BEARINGS (IN HALVES).
2	"	2 ND RED PINION (" ")
2	"	1 ST " " (" ") OIL LIP ON FOR ^O BOTTOM HALF ONLY.

BOLTS, STUDS & NUTS, FOR GEAR CASE BEARINGS, ETC.

ONE	SHEET 1 13154	BUSH FOR 1" DIA: TAP BOLT FOR MAIN WHEEL BRG: KEEP VERT: JOINT.
ONE	"	1" DIA: TAP BOLT. " " " " " "
2	"	1" DIA: BOLTS FOR MAIN HOR: JOINT OF GEAR CASE.
ONE	"	1" FITTED BOLT FOR " " " " " "
2	"	1" STUDS FOR " " " " " "
2	"	1 1/2" STUD FOR MAIN WHEEL BEARING KEEPS.
2	SHEET 2 13154	3/4" COLLAR STUD FOR H.P & L.P. FOR ^O PINION BEARING KEEPS.
2	"	3/4" LIFTING EYE-BOLT FOR FLEXIBLE COUPLING COVERS.
4	"	1 1/2" " " " GEAR CASE TOP PORTION.
2	"	1 1/4" BOLTS FOR TURBINE JOINT TO GEAR CASE.
2	"	1 1/8" STUDS 2 ND RED PINION BEARING KEEPS.
1	"	3/8" " " TOP HORIZ ^L JOINT OF GEAR CASE.
2	"	3/8" BOLTS " " " " " "
2	"	3/4" STUD FOR AFT 1 ST RED: PINION BEARING KEEPS.
ONE	"	1" FITTED BOLT FOR VERTICAL JOINT OF GEAR CASE.
ONE	SHEET 3 13154	BUSH FOR 3/4" TAP BOLT FOR 1 ST RED: PINION BEARING KEEPS.
ONE	"	3/4" DIA: TAP BOLT " " " " " "
2	"	BUSHES FOR 7/8" DIA: TAP BOLT FOR 2 ND " " " " " "
2	"	7/8" DIA: TAP BOLTS " " " " " "
4	"	5/8" DIA: BOLTS & NUTS
4	"	3/4" " " " " " "
4	"	3/8" " " " " " "
4	"	1" " " " " " "
4	"	1 1/8" " " " " " "
		} 20 ASSORTED BOLTS & NUTS.

TO BE STOWED IN A WOOD BOX.

No. 7457.

ENGINE FORGINGS OR CASTINGS.

Circle of Wheel 51 336 1st Red
as per rule 79 408 2nd

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ENG: No 185.

LIST OF SPARE GEAR, TOOLS, ETC.

No OFF	DRAWING OR SKT No	DESCRIPTION.
4	SHEET 2 13129	GUIDE COLUMNS FOR H.P. CYLINDER.
ONE	"	LIFTING BRACKET " " " " AFT END.
ONE	"	" " " " " " FOR " (ON CYL ^R)
3	SHEET 2 13130	GUIDE COLUMNS " LP " "
ONE	"	" " WITH SPECIAL END FOR L.P. CYLINDER.
ONE	"	LIFTING BRACKETS FOR L.P. CYLINDER FOR " END. (ON CYL ^R)
ONE	"	" " " " " " AFT " "
8	SHEET 2 13139	$\frac{3}{4}$ DIA FITTED BOLTS & NUTS FOR FLEX COUP SLEEVE JOINT.

BRIDGE GAUGES FOR GEARING.

ONE	SHEET 1 13158	BRIDGE GAUGE FOR 2 ND RED: WHEEL SHAFT.
ONE	"	" " " " " " PINION SHAFTS.
ONE	"	" " " " " " H.P. & L.P. 1 ST RED: " "
ONE	"	POINT " " 2 ND RED WHEEL SHAFT. BRIDGE GAUGE.
ONE	"	" " " " " " PINION " " "
ONE	"	" " " " " " H.P. & L.P. 1 ST RED. PIN. " "
2	"	BOLTS FOR 2 ND RED WHEEL & PINION SHAFT BRIDGE GAUGES.
2	"	" " H.P. & L.P. 1 ST RED " " " "
ONE	"	NAMEPLATE FOR BRIDGE GAUGE BOX.
ONE	SHEET 2 13158	FRAMED INSTRUCTION SHEET.

TO BE STORED IN A WOOD BOX.

THRUST BLOCK.

6	13164	THRUST PADS.
6	"	THRUST PIVOTS FLAT FACED FOR SPHERICAL BLOCK SIDE.
6	"	" " SPHERICAL " " PAD SIDE.
16 HALVES.	"	ADJUSTING LINERS.
4	"	TEMPORARY SUPPORTS FOR THE SHAFT.



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No. 7457. ENGINE FORGINGS OR CASTINGS.

Circle of Wheel
as per rule 12
5A 336 1st Fed
79 408 2nd

ENGINE FORGINGS OR CASTINGS.

Circle of Wheel	31 558	1	1000
"	79 408	2nd	"
as per rule	12		

1. SET.

EMERGENCY STOP VALVES

0016 $3/4$

ENG: No 185.

LIST OF SPARE GEAR, TOOLS ETC:

No OFF	DRAWING OR SK. No.	DESCRIPTION
<u>BRIDGE GAUGES FOR TURBINES.</u>		
ONE	13145	BRIDGE GAUGE FOR H.P. TURBINES.
ONE	"	" " " LP " "
2	"	" " " BOLTS " "
ONE	"	POINT " " H.P. BRIDGE GAUGE.
ONE	"	" " " LP " " "
ONE	"	NAMEPLATE FOR BRIDGE GAUGE BOX.
<div> <div>TO BE STOWED IN A WOOD BOX.</div> </div>		
<u>REDUCING VALVE.</u>		
2 2	E185 309	SPARE SPRING OF EACH SIZE OR TYPE FITTED { 2 RELIEF 2 REDUCING }
TWO	"	DIAPHRAGM. INDIA RUBBER.
<u>GRAVITY & STORAGE TANKS</u>		
ONE		FOR EACH PAIR OR LESS NO. OF EACH SIZE FITTED { 3.18" STORAGE 3.15" GRAVITY 1.14" " }
1.		H.P. GLAND SAFETY LINER
2.		LP " " "
2.		HANDLES FOR ASPINALL GOVERNORS.
<u>TURNING GEAR.</u>		
4.		LINKS
8		WASHERS
4		PINS
8		CONVEX STRIPS.
<div> <div>HANS RENOLD</div> <div>CHAIN.</div> </div>		
<u>ADJUSTING GEAR</u>		
1.		TAPERED GAUGE
4.		POKER GAUGES. (IN BOX.)
1 SET.		GEAR WHEEL GAUGES. (IN BOX.)

manufactured by Messrs Vickers Ltd of Sheffield

H.P. 15 L.P. 25 x 36 Eastern 30
Diameter 11.3

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