

With or Without Disconnected Erections.

REC'D NEW YORK 14-10-20

STEEL STEAMER.

Received at London Office 1780

State if Report is also sent on the Machinery of the Vessel *Yes.*

Date of completion of report

Survey held at *Three Rivers P.Q.*

Date, First Survey

Port of *Quebec - Montreal*

No.

Last Survey

1920

On the *single steel screw steamer CANADIAN RANCHER*Rig *2 masts, no sails*

TONNAGE under

Tonnage Deck

2876.05

Do. between Tonnage Dk.

and 3rd and 4th Dk.

Total under Upper Dk.

2876.05

Do. of Poop

Do. of R.Q. Dk.

Do. of Bridge House

Do. of Forecastle

on Dk.

Hatchways

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CLASS *100 A.1*

FEET.

Master *No master appointed*

Year of appointment

(1) As Master in service of
owner of present vessel: 191
(2) As Master of this
vessel: 191Built at *Three Rivers P.Q.*When built *see over*. Launched *Nov. 15, 1919*By whom built *Sidewater Shipbuilders Ltd.*Owners *Canadian Port Merchant*Managers *Marine Ltd.*

(Where necessary to be entered in Reg. Book.)

Residence *Montreal*Port belonging to *Montreal*

Destined Voyage

If Surveyed while Building, Afloat, or in Dry Dock *Both*

Feet.		Inches.		Feet.		Inches.		Feet.		Inches.		Feet.		Inches.	
n Deck		33.1		0		BREADTH		Moulded ...		46.6		Do.		do.	
le		33.1		0		BREADTH		Moulded ...		46.6		Do.		do.	

[illegible]

EQUIPMENT No. 25115										ANCHORS.										TONNAGE U.D.K. OR PLATING No. FOR TRAWLERS									
Number of Certificate.		Anchors.		WEIGHT, EX. STOCK			WEIGHT OF STOCK			TEST, PER CERTIFICATE.				WEIGHT REQUIRED BY TABLE 31.				Description of Anchor		Makers.		Where and when tested and Superintendent.							
				Cwts.	qrs.	lbs.	Owts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Owts.	qrs.	lbs.													
81442	1st BOW	5000	48	3	17	10	10	10	10	41	15	0	0	48	3	0	Halls	Pingley	Netherline 30/6/19	Grim.									
81445	2nd PORT	49	0	1	"	"	"	"	"	41	15	0	0	48	3	0	"	"	"	"	"	"							
81441	3rd STARBOARD	42	1	11	"	"	"	"	"	37	8	0	0	41	3	0	"	"	"	"	"	"							
	4th	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"							
	Collective weight	140	1	34	"	"	"	"	"	"	"	"	"	139	0	0	"	"	"	"	"	"							
81955	Stream	13	1	13	53	2	1	15	1	15	1	15	1	13	0	0	Ordinary	Pingley	"	2/7/19	"	"							
81958	Kedge	5	3	1	1	2	16	8	3	3	7	5	3	0	"	"	"	"	"	"	"	"	"						

CHAIN CABLES.										HAWSERS AND WARPS.														
Number of Certificate.		Length and size supplied.		Test per Certificate.		WRIGHT OF CHAIN CABLE.		Length and Size per Table 31.		Description.		Makers of Cables.		Where and when tested, and Superintendent.		Material.		Length and Size supplied.		Breaking Test of Steel Wire Towline.		Length and Size per Table 31.		
		Length.	Diam.	Supplied.	Per Rule.	Supplied.	Per Rule.	Length.	Diam.									Length.	Cir.	Length.	Cir.	Length.	Cir.	
66316	SWAB	108	72	100	100	210	209	30	30	link	Pingley	Netherline 30/6/19	Grim.	TOWLINE SW.	2090	7	2090	7	2090	7	2090	7	2090	7
66344	PORT	"	"	"	"	212	209	30	30	"	"	"	"	"	"	"	"	"	"	"	"	"	"	
	Stream	90	42	59	"	90	"	90	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	
	Steel Wire	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	"	

Boats 3 lifeboats (30' x 10') and 1 fog Steering Gear Steam Steamer apt. Steering Gear Hand yes.
Pumps, Number one & two mounted pumps Diameter of Barrel 5 dia State whether they are in efficient working order no. as before
Windlass is steam. Clarke Chapman type by Canadian Vickers Capstan none
Engine Room Skylights.—How constructed? steel plates & angles What arrangements for deadlights in bad weather? Lined glass with leaded glass 18"
Coal Bunker Openings.—How constructed? steel plates & angles How are lids secured? Chain & bolts Height above deck? 18"
Number of Scuppers, and numbers and dimensions of Freeing Ports, &c. 4 each side fore 3'-6" x 1'-6" & same aft.
Ceiling in Holds, thickness and material 2 1/2 fms over bulge only Cargo Battens, thickness and material 6 x 2 fms ✓
Cargo Hatchways.—How formed? Steel plates & angles, stiffened with channels and Hatches, If strong and efficient? yes.
State size No. 1 Hatch (Forward) 26'-6" x 33'-0" No. 2 Hatch 26'-6" x 33'-0" No. 3 Hatch 10'-5" x 18'-0" No. 4 Hatch 26'-6" x 33'-0"
Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch 40 1-2, 4 1-2 battens, 4 web 26" x 38" 4 1-2 3 hatch, 1 web.
No. of Breasthooks 6 No. of Crutches deep floor
Bulwarks, height above deck and description 45" steel plating Main Rail, material and size 8 x 3 1/2 x 19 s.s.b. Subtang 4.
The foregoing is a correct description. DE WATER SHIPBUILDERS LIMITED, Surveyor's Signature Wm R.M. Ashinall
Builder's Signature (here only) D.C. McLean Surveyor to Lloyd's Register of British and Foreign Shipping.

Correspondence.—State dates and initials of letters respecting this case (Reference should be made in any correspondence connected with the case) London 21-3-19
Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec 1918 1919
Workmanship. Are the butts of plating planed or otherwise fitted? Chipped
Is the riveted work properly closed? yes.
Are the liners between the frames and plates solid single pieces? yes Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other? yes Are the rivet holes well and sufficiently countersunk in the plate and punched from the facing surfaces? yes Do any rivets break into or through the seams or butts of the plating? No
Are the butts of Plating, Stringers, &c., properly shifted and strapped? or overlapped? yes
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)? No State results of tests see below
Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)? No State results of tests see below
General Remarks (State quality of workmanship, &c.) Particulars of anchor leads. Anchor 81442 Lead 4' 57 weight 30.2.76 LRHT 29/4/19 Permin
" 81445 " 61 " 20.2.19 " " "
" 81441 " 27 " 27.1.21 " 14/4/19 "

This vessel has been built in accordance with the approved plans, the Secretaries letter of the above date and in general conformity with the Rules for the class contemplated.
The material and workmanship are good.
Vessel to be drydocked at the first convenient opportunity in view of her Landing founded while entering the St Lawrence River on Dec 13th 1919 as recommended in my damage report 821774 (see page 44 for completion of remarks)

The Surveyor should state the Number of Report and Name of any Sister Vessel. 75. Rpt 7:1769.
Freeboard \$50.00 Fees applied for, Feb 10 1920
The amount of Entry Fee \$35.00 Received by me,
Special Survey Fee.... \$568.00
Travelling Expenses, if any 2 3/4 = 19
Date of issue 18-8-20
(7897)
State whether the Vessel has been built under Special Survey yes.
I am of opinion this Vessel should be Classed 100 A. 1. When the survey is completed Wm R.M. Ashinall
With, or without Freeboard, as condition of Class without Surveyor to Lloyd's Register of British and Foreign Shipping.

Committee's Minute
Character assigned
TUE AUG. 17 1920
See Qbo-Mtl file 1788 + 1813

GENERAL REMARKS—(continued).

The vessel is laid up at Quebec until the opening of navigation in the spring. The hose testing of decks, bulkheads & tunnel will be carried out when the thaw sets in & the other items mentioned in the attached statement which has been given to the builders, are receiving attention by the builders. Sunders have been invited for fitting twelve decks in the vessel and it is proposed to have these twelve decks fitted before the opening of navigation.

Wm. R. M. Ashmole

Wireless telegraph will be fitted before the vessel sails

Wm. R. M. Ashmole

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop 32.93 ft., R.Q.D. ✓ ft., Bridge 98 ft., Forecastle 33 ft. (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ✓

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 1 dk. (Stl)

Official No. 141489; Signal Letters T.P.N.J.

State if Machinery is fitted aft No.

How are the surfaces preserved from oxidation? Inside Paint & cement.

Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors. Cell. S.B.

Where Fitted.	*Length. Feet.	Water Capacity. Tons.	Where Fitted.	*Length. Feet.	Water Capacity. Tons.
Double bottom, aft,	<u>88.9</u>	<u>178</u>	Fore peak tank,	<u>19</u>	<u>98</u>
Double bottom, under Engines and Boilers,	<u>36.9</u>	<u>131</u>	After peak tank,	<u>24</u>	<u>73</u>
Double bottom, if under Engines only,	<u>✓</u>	<u>✓</u>	Deep tank, aft,		
Double bottom, if under Boilers only,	<u>✓</u>	<u>✓</u>	Deep tank, forward,		
Double bottom, forward,	<u>143</u>	<u>365</u>	Other tanks, if fitted,		
Total capacity of double bottom		<u>674</u>	(If necessary, furnish further information by sketch.)		

* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules Yes.

Order for Special Survey No. 51.

Date Nov. 30. 1918.

No. 6 in builder's yard.

DATES OF SURVEYS held while building

1919. Jan. 7. 24. Feb. 14. 24 Mar. 11. 19. 27. April 7. 17. 21 May 1. 14. 30 June 9. 18. 24 July 3. 1919. July 18. 23 Aug 1. 5. 8. 14. 19. 26 Sept 5. 13. 18. 30 Oct 3. 13. 17. 21. 23. 30 Nov. 1. 6. 15. 21. 26. Dec. 15. 19. 23 1920 Jan 5

Total No. of Visits 45

Surveyor's Signature

Wm. R. M. Ashmole

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