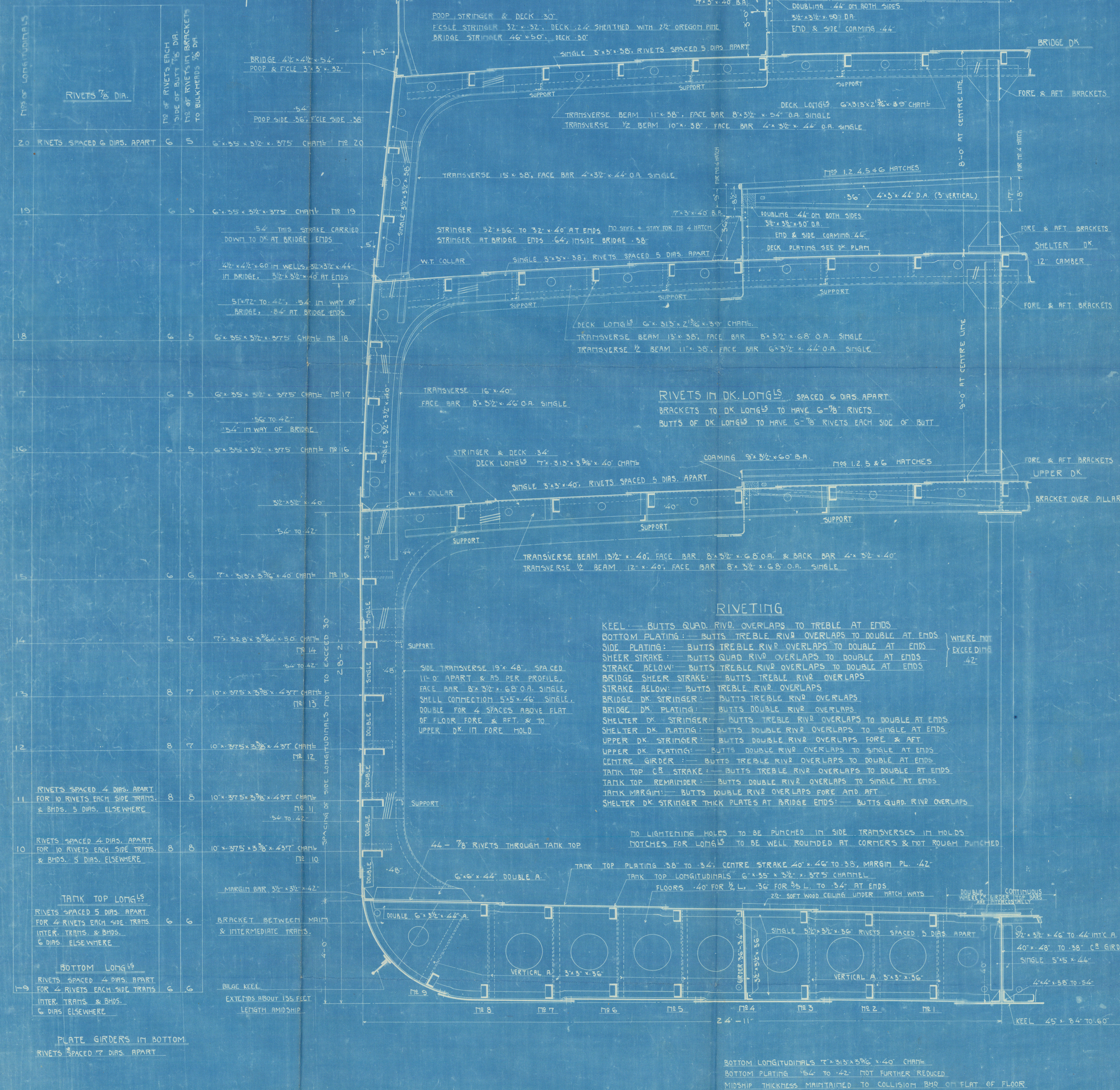
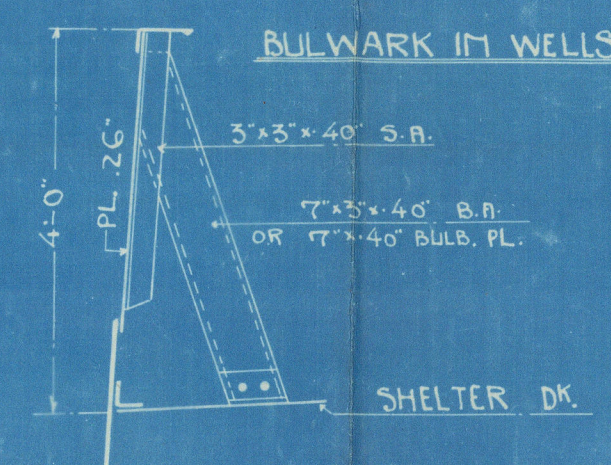


TO CLASS + 100 A.I. LLOYD'S  
ISHERWOOD SYSTEM (PATENT)

# MIDSHIP SECTION SCALE 1/2 IN. TO ONE FT.



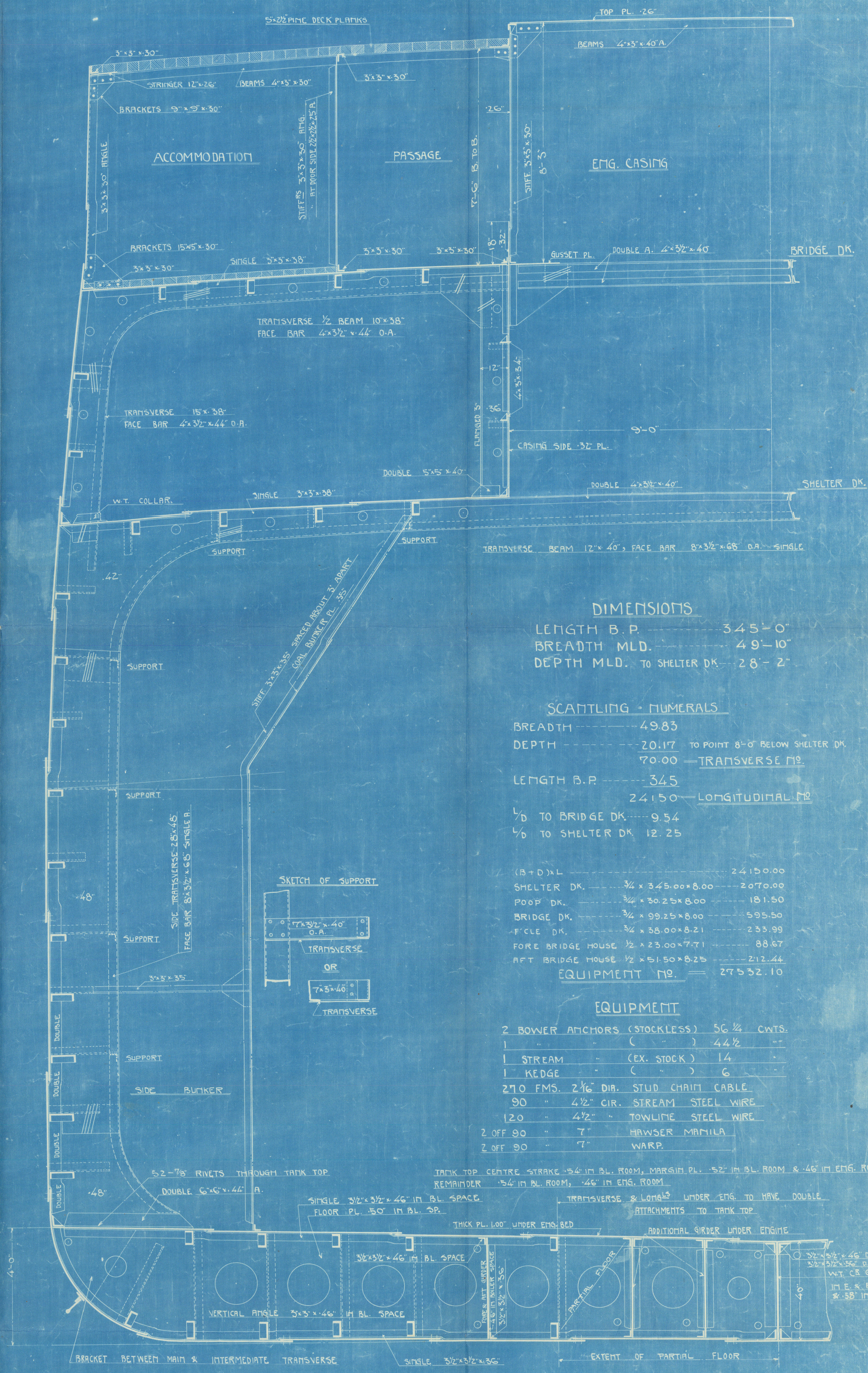
RIVETS IN DK. LONGS SPACED 6 DIAS. APART  
BRACKETS TO DK LONGS TO HAVE 6-7/8" RIVETS  
BUTTS OF DK LONGS TO HAVE 6-7/8" RIVETS EACH SIDE OF BUTT

## RIVETING

KEEL BUTTS QUAD RIV. OVERLAPS TO TREBLE AT ENDS  
BOTTOM PLATING: BUTTS TREBLE RIV. OVERLAPS TO DOUBLE AT ENDS  
SHEER STRAKE: BUTTS TREBLE RIV. OVERLAPS TO DOUBLE AT ENDS  
STRAKE BELOW: BUTTS TREBLE RIV. OVERLAPS TO DOUBLE AT ENDS  
BRIDGE SHEER STRAKE: BUTTS TREBLE RIV. OVERLAPS  
STRAKE BELOW: BUTTS TREBLE RIV. OVERLAPS  
BRIDGE DK. STRINGER: BUTTS TREBLE RIV. OVERLAPS  
BRIDGE DK. PLATING: BUTTS DOUBLE RIV. OVERLAPS  
SHELTER DK. STRINGER: BUTTS TREBLE RIV. OVERLAPS TO DOUBLE AT ENDS  
SHELTER DK. PLATING: BUTTS DOUBLE RIV. OVERLAPS TO SINGLE AT ENDS  
UPPER DK. STRINGER: BUTTS DOUBLE RIV. OVERLAPS FORE & AFT  
UPPER DK. PLATING: BUTTS DOUBLE RIV. OVERLAPS TO SINGLE AT ENDS  
CENTRE GIRDER: BUTTS TREBLE RIV. OVERLAPS TO DOUBLE AT ENDS  
TANK TOP CR. STRAKE: BUTTS TREBLE RIV. OVERLAPS TO DOUBLE AT ENDS  
TANK TOP REMAINDER: BUTTS DOUBLE RIV. OVERLAPS TO SINGLE AT ENDS  
TANK MARGIN: BUTTS DOUBLE RIV. OVERLAPS FORE AND AFT  
SHELTER DK. STRINGER THICK PLATES AT BRIDGE ENDS: BUTTS QUAD RIV. OVERLAPS

NO LIGHTENING HOLES TO BE PUNCHED IN SIDE TRANSVERSES IN HOLDS  
NOTCHES FOR LONGS TO BE WELL ROUNDED AT CORNERS & NOT ROUGH PUNCHED

BOTTOM LONGITUDINALS 7'-0" x 5'-0" x 3'-0" x 4'-0" CHAINS  
BOTTOM PLATING 5'-0" x 4'-0" NOT FURTHER REDUCED  
MIDSHIP THICKNESS MAINTAINED TO COLLISION BHD ON FLAT OF FLOOR



DIMENSIONS  
LENGTH B.P. 345'-0"  
BREADTH MLD. 49'-10"  
DEPTH MLD. TO SHELTER DK. 28'-2"

SCANTLING - NUMERALS  
BREADTH 49.83  
DEPTH 20.17 TO POINT 8'-0" BELOW SHELTER DK.  
70.00 TRANSVERSE NO.  
LENGTH B.P. 345  
24150 LONGITUDINAL NO.  
1/2 TO BRIDGE DK. 9.54  
1/2 TO SHELTER DK. 12.25

EQUIPMENT NO. 27552.10  
18" DIAL 24150.00  
SHELTER DK. 3/4 x 345.00 x 8.00 2070.00  
POOP DK. 3/4 x 30.25 x 8.00 181.50  
BRIDGE DK. 3/4 x 99.25 x 8.00 595.50  
FLOOR DK. 3/4 x 58.00 x 8.21 255.99  
FORE BRIDGE HOUSE 1/2 x 23.00 x 7.71 88.67  
AFT BRIDGE HOUSE 1/2 x 51.50 x 8.25 212.44

## EQUIPMENT

2 BOWER ANCHORS (STOCKLESS) 56 1/2 CWTs.  
1 " " " " 44 1/2 " "  
1 STREAM " (EX. STOCK) 14 " "  
1 KEDGE " " " 6 " "  
270 FMS. 2 1/2" DIA. STUD CHAIN CABLE  
90 " 4 1/2" CIR. STREAM STEEL WIRE  
120 " 4 1/2" " TOWLINE STEEL WIRE  
2 OFF 90 " 7" HAWSER MANILA  
2 OFF 90 " 7" WARP

SECTION IN WAY OF ENG. & BL. SPACE



NO 963  
MIDSHIP SECTION

*"Kwayo Maru"*  
*Kbe 4187*

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RETAINR

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Lloyd's Register  
Foundation

W1347-0150