

LLOYD'S CLASS 100A.1. "WITH FREEBOARD"

CASING		TRUNK SKYLIGHT.	
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COAMING	PLATE	7.5" x 9" ON UPPER DECK	6.5
PLATE		6.5	6.5
STIFFENER		7.5" x 6.5" x 8 A.	7.5" x 6.5" x 6 A.
STIFFENER SPACING		760	760

	DECK		HOUSES.	
	UPPER DECK	LOWER PROM. DECK	UPPER PROM. DECK	
COAMING PLATE	8 & 9 AT ENDS	7	6.5	
HOUSE PLATE	8 & 9 AT ENDS	7	6.5	
COAMING ALGAE	1500 x 75 x 25 x 10 CM. 150 x 75 x 25	150 x 75 x 75 x 10 CM	150 x 75 x 75 x 10 CM	
STIFFENER	20 x 75 x 9 A.	20 x 75 x 9 A.	20 x 75 x 9 A.	
STIFFENER SPACING		760		

DECKS.		
	P'CLE DECK	WINCH PLATFORM.
STRINGER PLATE	890 x 2	75
STRINGER ANGLE	90x90x9A.	65x65x8A.
GUITER WATER WAY	65x11 FLAT BAR	55x11 FLAT BAR
DECK PLATE	TK 75 UNDER WINDLASS	65
WOOD PLANK	75 O.P.	65 O.P.
CURTAIN PLATE		300x8
DECK BEAMS & KNEES AS PER PLAN AT EVERY FRAME		

DECKS.			
	BOAT DECK	UPPER PROM. DECK	LOWER PROM. DECK
STRINGER PLATE	300 x 75	700 x 75	700 x 9
STRINGER ANGLE	75 x 75 x 5 A.	75 x 75 x 5 A.	75 x 75 x 5 A.
GUTTER WATER WAY	55 x 11 FLAT BAR	65 x 11 FLAT BAR	65 x 11 FLAT BAR
DECK OR TIE PLATE	AS PER PLAN	AS PER PLAN	AS PER PLAN
WOOD PLANK	65 D.P.	75 D.P. WHERE EXPOSED 65	75 D.P. WHERE EXPOSED 65
CURTAIN PLATE	350 x 8		
DECK FRAME & KNEES			
	AS PER PLAN	AS PER PLAN	

	DECKS.			
	UPPER DECK	2ND DECK	3RD DECK	
STRINGER PLATE	1390x165 ~ 7220x165	1232x110 ~ 310x8.5	14220x8.5	
STRINGER ANGLE	1250x125x10.5A	900x90x10.5 ~ 9A	900x90x8-10.10	
INSIDE STR. PLATE	752x75x10.5A - FINE DECK	752x75x10 ~ 9.5A	75x75x8.5-10A.	
GUTTER W. WASH ANGLE	6.5x115x15.5A			
DECK PLATE	11x180x15.5x10.5 MATCH 10 ~ 9	9 ~ 7.5	7.5 THROUGHOUT	
UNDER LINE DRAINING	10 ~ 9	8.5 ~ 7.5	THROUGHOUT	
WOOD PLANK	75x2.0 WHERE EXPOSED TO WEATHER			
DECK BEAMS & KNEES	AS PER PLAN.			
		AS PER PLAN.		

		TANK SIDE		BRACKET CONNECTION		
		FORCE OF VAL FROM STEAM OR FORCE OF 15% FROM HOLD	ADJUST VAL IN CASE OF BUILDER ENGINE RM	FROM STEAM	FROM 15%	FOR 2 OF 15%
	T. SIDE BRACKET		11	13.5		11 SEE SKETCH
	GUSSET PLATE	10.5	10.5	13		
	GUSSET FITTED ON	EVERY FRAME	EVERY 2ND FR.	EVERY 2ND FR.		
	TO GUSSET	7 - 22D. RIV.	7 - 22D. RIV.	7 - 22D. RIV.		
	TO VERT. ANGLE	7 - 22D. RIV.	7 - 22D. RIV.	7 - 22D. RIV.		
	TO FRAME	11 - 22D. RIV.	9 - 22D. RIV.	9 - 22D. RIV.		
NO. OF RIVET	VERT. ANGLE ON MAR. PL.	20x20x11A	20x20x11A	20x20x13.5A		
	VERT. ANGLE ON MAR. PL.	20x20x11A	20x20x11A	20x20x13.5A		

FRAME SPACE (RULE FRAME SPACE 755)	
BOTH PEAKS	610
FORWARD OF $\frac{3}{4}L$ & TO COLL. BHP	680
ELSEWHERE.	760

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S. No. 594.

T.S.S. "NEKKA-MARU"
MIDSHIP SECTION.

SCALE 1/50

128^M. × 17.1^M. × 10.15^M.

(FINISHED PLAN)

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送り先	
主 任	葛 田 T. H. 10.1.29
出圖番號	
出圖日附	



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